

Assembly Instructions

READ THROUGH THESE INSTRUCTIONS PRIOR TO STARTING ASSEMBLY.

Document Instructions

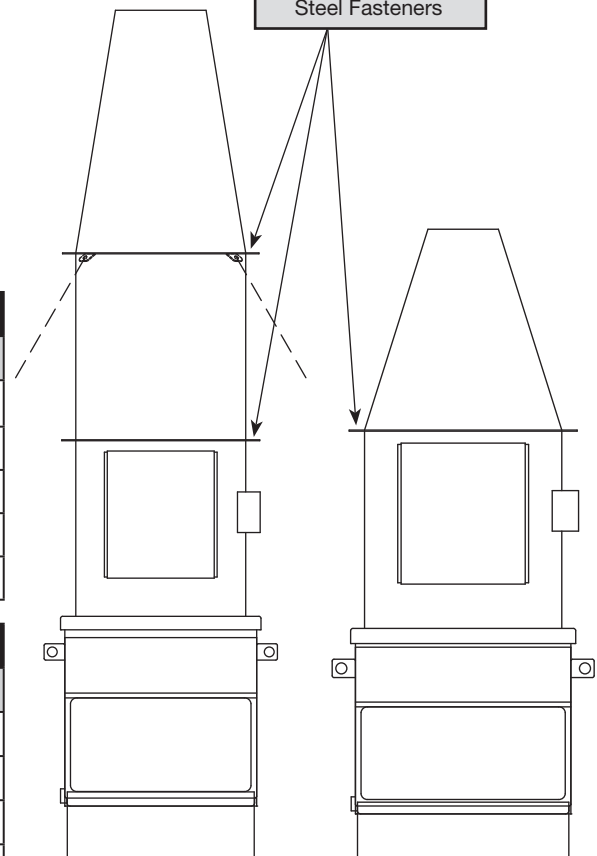
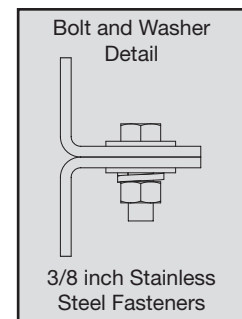
Use Document #1016012 with fastener kits 879435 and 879436. These kits are to be used with the Vektor-H series. The fasteners contained within the kit are to be used to attach the nozzle to the fan body, the nozzle to a stack extension, a stack extension to another stack extension, or a stack extension to the fan body. Use the images located within this document to locate the position of the fasteners on the unit.

Assembly Instructions

1. See Greenheck Document #469003 (Installation, Operation and Maintenance Manual: Vektor-H and Vektor-HS) for full installation instructions.
2. Supplied gasketing material is placed between all mating sections.
3. The fastener kit includes fasteners for one flange. If the fan includes stack extensions, multiple fastener kits will be supplied for each flange.
4. See image below to locate bolt holes. Install moly-coated 316 stainless steel screws (provided) in all flange holes.

Tools Required

- Cordless drill (electric or pneumatic)
- 9/16 inch nut setter



FASTENER KIT 879435 – VEKTOR-H SIZE 9-24

Part Description	Part #	Quantity
CS,HH,.375-16X1.5,SS,316,MOLY	415781	8
NUT,HEX,.375-16,SS,316	415799	8
WSHR,FLAT,.313X.05X.406X.875,SS,316	415800	16
WSHR,LOCK,SPLIT,.375,SS,316	415810	8
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FASTENER KIT 879436 – VEKTOR-H SIZE 30-36

Part Description	Part #	Quantity
CS,HH,.375-16X1.5,SS,316,MOLY	415781	16
NUT,HEX,.375-16,SS,316	415799	16
WSHR,FLAT,.313X.05X.406X.875,SS,316	415800	32
WSHR,LOCK,SPLIT,.375,SS,316	415810	16
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