

Disclaimer: This color chart is for reference only and is not to be used for final color matching. Shades may vary due to the color and resolution of your computer screen and/or your particular color printer output. Greenheck is not responsible or liable for color matches made with online color chart.

# Louver Finishes & Colors

- KYNAR 500®/HYLAR 5000® (70% or 50%)
- Baked Enamel



BUILDING VALUE IN AIR.



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# Standard Colors

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Greenheck offers 24 standard colors available in 70% KYNAR 500®/HYLAR 5000®, 50% KYNAR 500®/HYLAR 5000®, and Baked Enamel. These finishes demonstrate optimum durability, color retention and color uniformity. All finishes meet AAMA chalk, gloss and erosion specifications for weather and erosion specifications for weather and chemical exposure as well as dry film thickness requirements. Reference the back cover for finish type selection assistance.

In addition to the standard colors represented in this brochure, custom colors are easily matched. Contact your local Greenheck representative for color matching requirements and possible additional lead-time or cost.



Ivy GF101



Bone White GF102



Stone Gray GF103



Smoke GF104



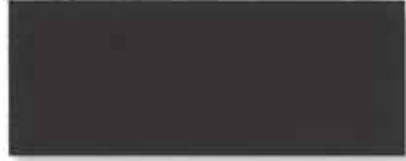
Hampton Brown GF105



Capri Blue GF106



Herring Bone GF107



Classic Bronze GF108



Military Blue GF109



Cambridge White GF110



Brandy Wine GF111



Sandstone GF112



Spartan Bronze GF113



Patina Green GF114



Portland Stone GF115



Pueblo Tan GF116



Forest Green GF117



Sierra Tan GF118



Wedgewood Blue GF119



Ascot White GF120



Coronado Red GF121



Ivory 031



Flat Black 044



Gloss Black 045

\*Model FSG-801 FEMA 361 Grille is limited to the 24 colors on this page only in a liquid powder paint formulation.



# Mica Colors

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Greenheck offers ten standard 2-coat Kynar 500®/Hylar 5000® mica colors. Formulated to reproduce the low-gloss metallic luster of anodized aluminum in a wider range of dynamic mica colors, these finishes offer many performance advantages over conventional anodic finishes, including superior resistance to salt spray, greater color uniformity, no discoloration from mortar and easier field repair and touch-up. Organic micas are comprised of natural minerals and crushed pearlescent that are resistant to the harmful effects of the environment compared to a synthetic 2-coat metallic which requires a third clear top-coat for comparable weather resistance.



Slate GF200



Frost GF204



Mocha GF207



Sterling GF201



Sandalwood GF205



Charcoal GF208



Sand GF202



Brownstone GF206



Clear Anodize Mica GF209



Rust GF203

The samples incorporated in this presentation are as close to production materials as color reproduction technology allows. Color samples of metal coupons are available upon request.

# Anodize Colors

The anodizing process creates an extremely hard, durable and aesthetically pleasing coating on aluminum. Greenheck offers seven industry standard anodize colors for our aluminum louver and architectural products that meet the AAMA-611 specification. All anodize colors are also available in a standard 2-coat 70% KYNAR 500®/HYLAR 5000® formulation (consult your local Greenheck representative).



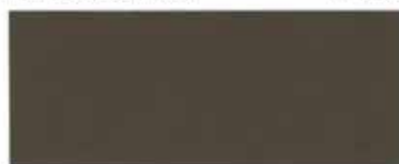
Clear Anodize 215R1 or 204R1



Champagne Anodize ANO-300



Light Bronze Anodize ANO-301



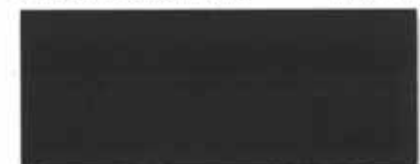
Medium Bronze Anodize ANO-302



Dark Bronze Anodize ANO-303



Extra Dark Bronze Anodize ANO-304



Black Anodize ANO-305

# Reference Chart

Choosing the right finish is as critical to a louver project as performance and ratings. The following chart puts complete application information at your fingertips to make the right choice.

Finish Type	Description/Application	Color Selection	Standard Warranty (Aluminum)
2-coat 70% KYNAR 500®/HYLAR 5000® AAMA 2605 – Dry film thickness 1.2 mil. 3-coat 70% KYNAR 500®/HYLAR 5000® AAMA 2605 – Dry film thickness 2.0 mil. (AKA: Duranar®, Fluoropon®, Trinar®, Fluoropolymer, Polyvinylidene Fluoride, PVDF2, Mica, Pearlescent)	<b>“Best.”</b> The premier finish for extruded aluminum. Tough, long-lasting coating has superior color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	<b>Standard Colors:</b> Any of the 24 standard colors shown can be furnished in 70% or 50% KYNAR 500®/HYLAR 5000® or Baked Enamel.	10 Years (Consult Greenheck for availability of extended warranty)
2-coat 50% KYNAR 500®/HYLAR 5000® AAMA 2604 – Dry film thickness 1.2 mil. (AKA: Acroflur®, Acrynar®)	<b>“Better.”</b> Tough, long-lasting coating has excellent color retention and abrasive properties. Resists chalking, fading, chemical abrasion and weathering.	<b>2-Coat Mica:</b> Greenheck offers 9 standard 2-coat Mica colors. Other colors are available. Consult Greenheck for possible extra cost when selecting non-standard colors or special finishes.	5 Years
<b>Baked Enamel</b> AAMA 2603 – Dry film thickness 0.8 mil. (AKA: Acrabond Plus®, Duracron®)	<b>“Good.”</b> Provides good adhesion and resistance to weathering, corrosion and chemical stain.		1 Year
<b>Color Anodize</b> AA-M10C21A44 (>0.7 mil)	“Two-step” anodizing is produced by following the normal anodizing step with a second, colorfast electrolytic process.	Light, Medium or Dark Bronze; Champagne; Black	5 years
<b>Clear Anodize 215 R-1</b> AA-M10C21A41 (>0.7 mil)	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	5 years
<b>Clear Anodize 204 R-1</b> AA-M10C21A31 (0.4-0.7 mil)	Clear, colorless and hard oxide aluminum coating that resists weathering and chemical attack.	Clear	1 Year
<b>Industrial coatings</b>	Greenheck offers a number of industrial coatings such as Hi-Pro Polyester, Epoxy, and Permator™. Consult a Greenheck Product Specialist for complete color and application information.		Consult Greenheck
<b>Mill</b>	Materials may be supplied in natural aluminum or galvanized steel finish when normal weathering is acceptable and there is no concern for color or color change.		N/A

Finishes meet or exceed AAMA 611, AAMA 2605, AAMA 2604, and AAMA 2603 requirements.  
Please consult [www.greenheck.com](http://www.greenheck.com) for complete information on standard and extended paint warranties.  
Paint finish warranties are not applicable to steel products.



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