

### Application

The SEVCD-23 is a severe environment 316SS low leakage control damper with 316SS stainless steel 3V blades. The SEVCD-23 is intended for application in low to medium pressure and velocity systems. Low profile head and sill used on sizes less than 17 in. (432mm) high. This model is also IECC (International Energy Conservation Code) compliant with a leakage rating of 3 cfm/ft<sup>2</sup> @ 1 in. wg (55 cmh/m<sup>2</sup> @ .25 kPa) or less.



\*W&H dimension furnished approximately 1/4 in. (6mm) undersize.

### Damper Ratings

#### Pressure

Up to 5 in. wg (1.2 kPa) pressure differential

#### Velocity

Up to 3000 fpm (15.2 m/s)

#### Leakage

Class 1A @ 1 in. wg (.25 kPa)  
Class 1 @ 5 in. wg (1.2 kPa)

#### Temperature

Up to 250°F (121°C)

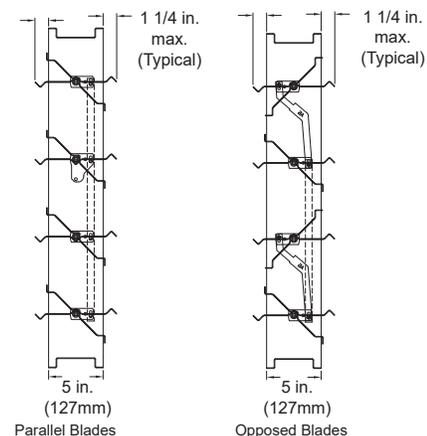
### Construction

	Standard	Optional
<b>Frame Material</b>	316SS	-
<b>Frame Thickness</b>	16 ga. (1.5mm)	-
<b>Frame Type</b>	5 in. x 1 in. (127mm x 25mm) hat channel	Single Flange, Reverse Flange, Double Flange
<b>Blade Action</b>	Opposed	Parallel
<b>Blade Material</b>	316SS	-
<b>Blade Material Thickness</b>	16 ga. (1.5 mm) equivalent	-
<b>Blade Type</b>	3V	-
<b>Linkage</b>	316SS	-
<b>Axle Bearings</b>	316SS	-
<b>Axle Material</b>	1/2 in. dia. 316SS	-
<b>Blade Seals</b>	TPE	Silicone
<b>Jamb Seals</b>	316SS	-

### Size Limitations

W x H	Minimum Size	Maximum Size	
		Single Section	Multi-Section
<b>Inches</b>	6 x 6	48 x 74	Unlimited
<b>mm</b>	152 x 152	1219 x 1880	

### Blade Operation



### Notes:

- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Electric actuator and manual quadrant available. Factory supplied actuators are sized for 1500 fpm (7m/s) and fully closed differential pressure of 2 in. wg (.5 kPa). Contact factory for actuator sizing on applications exceeding those limits.
- In applications where airflow could be uneven, such as a discharge fan, it is imperative to verify that at no point the maximum velocity exceeds the damper's cataloged velocity.
- Blades must be horizontal for either horizontal or vertical mount. If you need vertical blades, see VCD-23V model.

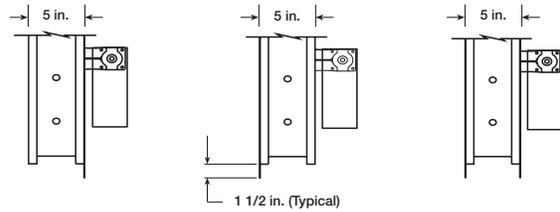
## Options and Accessories

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- Actuator: pull chain, manual quadrant, variety of 24V, 120V actuators
- Actuator mounting; external, external kit, and internal
- Clean wrap
- [NEMA enclosures](#)
- [OCI \( Open Closed Indicator\)](#)
- [Retaining angles](#)
- [Transformers](#)

### Flange Options

Shown with optional internally mounted actuator.



Single Flange

Reversed Flange

Double Flange

## Document Links

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[INSTALLATION](#)



[CATALOG](#)



[SELECTION GUIDE](#)



[SPECIFICATIONS](#)



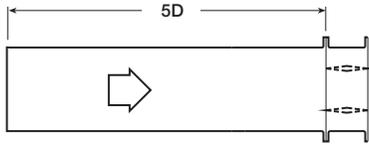
[WARRANTY](#)

# Pressure Drop



Greenheck Fan Corporation certifies that the model SEVCD-23 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Programs. The AMCA Certified Ratings Seal applies to Air Leakage and Air Performance ratings.

## AMCA 5.2



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.05
1500	0.11
2000	0.19
2500	0.29
3000	0.41
3500	0.55
4000	0.72

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.23
3500	0.30
4000	0.40

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.05
2000	0.09
2500	0.14
3000	0.19
3500	0.27
4000	0.35

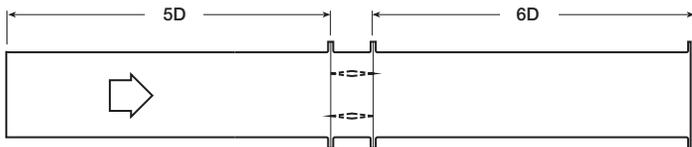
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.04
1500	0.08
2000	0.15
2500	0.22
3000	0.32
3500	0.43
4000	0.56

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.47

## AMCA 5.3



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.08
2000	0.13
2500	0.20
3000	0.29
3500	0.40
4000	0.51

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.07
2500	0.11
3000	0.16
3500	0.21
4000	0.28

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.03
2000	0.06
2500	0.09
3000	0.13
3500	0.19
4000	0.25

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.46

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.22
3500	0.30
4000	0.39

## AMCA 5.5



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.13
1500	0.30
2000	0.53
2500	0.82
3000	1.19
3500	1.62
4000	2.10

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.26
2000	0.47
2500	0.75
3000	1.04
3500	1.41
4000	1.90

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.02
1000	0.10
1500	0.22
2000	0.40
2500	0.62
3000	0.90
3500	1.23
4000	1.62

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.14
1500	0.32
2000	0.57
2500	0.90
3000	1.29
3500	1.76
4000	2.30

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.28
2000	0.49
2500	0.77
3000	1.12
3500	1.53
4000	2.01

## Leakage

Air leakage is based on operation between 32°F (0°C) and 120°F (49°C).

Tested for leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.5.

Tested for air performance in accordance with ANSI/AMCA Standard 500-D, Figures 5.2, 5.3 and 5.5.

## Torque

Data are based on a torque of 7.0 in.lb/ft<sup>2</sup> (0.79 N-m) applied to close and seat the damper during the test.

SEVCD-23	Leakage Class		
<b>Maximum Damper Width</b>	1 in. wg (0.25 kPa)	4 in. wg (1 kPa)	5 in. wg (1.2 kPa)
<b>48 in. (1219mm)</b>	1A	1	1



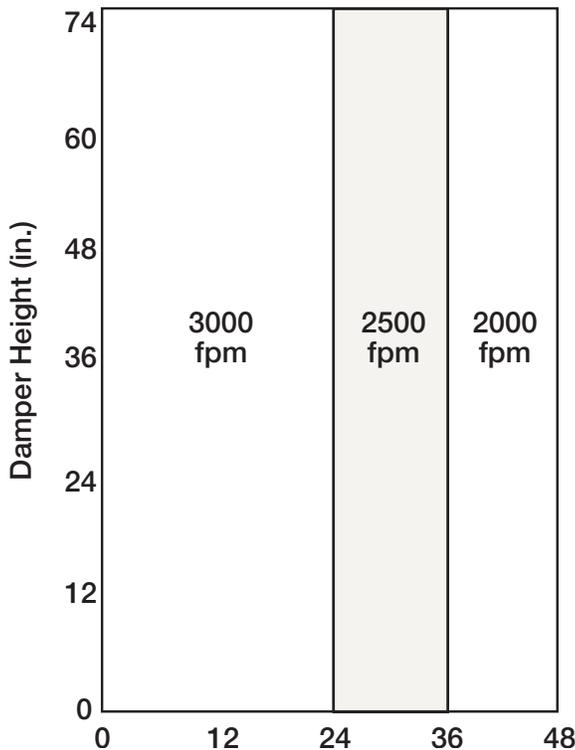
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### \*Leakage Class Definitions

The maximum allowable leakage is defined by AMCA as the following:

- Leakage Class 1A - 3 cfm/ft<sup>2</sup> @ 1 in. wg (class 1A is only defined at 1 in. wg).
- Leakage Class 1
  - 4 cfm/ft<sup>2</sup> @ 1 in. wg
  - 8 cfm/ft<sup>2</sup> @ 4 in. wg
  - 11 cfm/ft<sup>2</sup> @ 8 in. wg
  - 12.6 cfm/ft<sup>2</sup> @ 10 in. wg

## Velocity Limitations

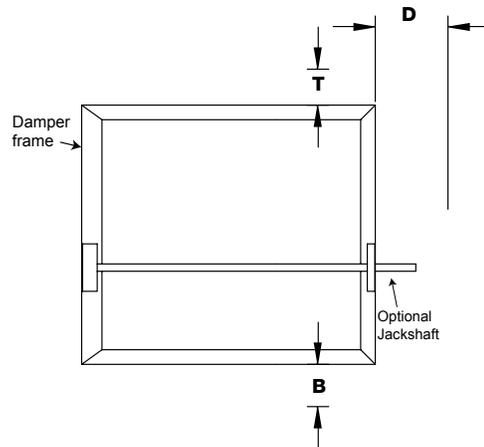


## Temperature Limitations

Blade Seal	Temperature Range
<b>TPE</b>	-10°F to 180°F (-23°C to 82°C)
<b>Silicone</b>	-40°F to 250°F (-40°C to 121°C)

## Space Envelopes

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. “B” and “T” dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high. All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.



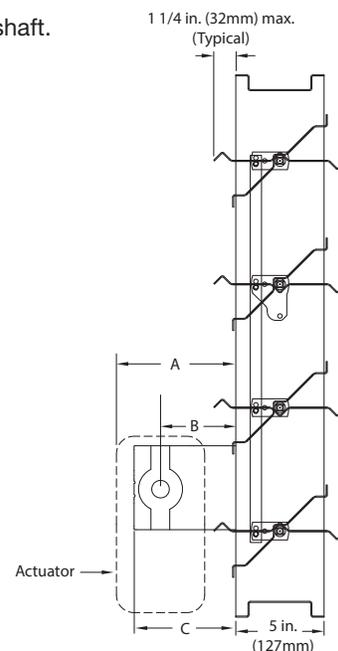
Actuator Type/Model	Height	T	B	D
	Inches			
AFBUP (-S) and FSNF Series, Belimo MSxx20 Series, Honeywell	≥6 to <10	0	12¾	6
	≥10 to <18	0	2	6
	≥18	0	0	6
FSLF, LF and TFB Series, Belimo	≥6 to <10	0	3½	6
	≥10	0	0	6
MSxx04 & MSxx09 Series, Honeywell	≥6 to <9	0	4¾	6
	≥9	0	0	6
MS75xx Series, Honeywell	≥6 to <10	0	12¾	6
	≥10 to <18	0	7	6
	≥18	0	0	6

## Mounting

- External - includes extension pin (standoff bracket optional)
- External kit - actuator and all mounting hardware
- Internal - blade lever

This drawing depicts the worst case clearance requirements for an actuator with a jackshaft.

Internal mount only Actuator model	A	B	C
All except - EFB & EFCX Series	7¾ in. (197 mm)	3¾ in. (95 mm)	5⅝ in. (136.5 mm)
EFB & EFCX Series	8½ in. (216 mm)	6 in. (152mm)	8½ in. (216 mm)

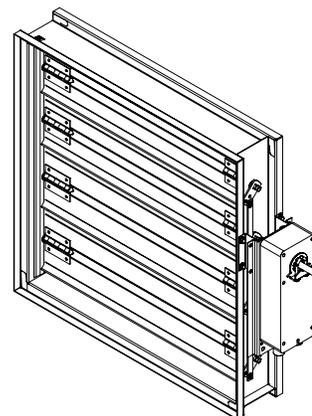


## Actuator Mounting

Actuators may be installed at the factory, shipped loose with the necessary linkage and brackets for mounting, or field supplied. For more detail information on actuator mounting, click on link below or scan QR code.



[ACTUATOR MOUNTING](#)

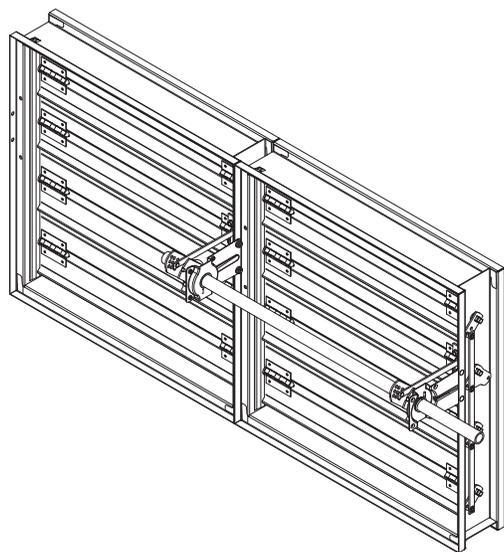


Non-jackshaft external right

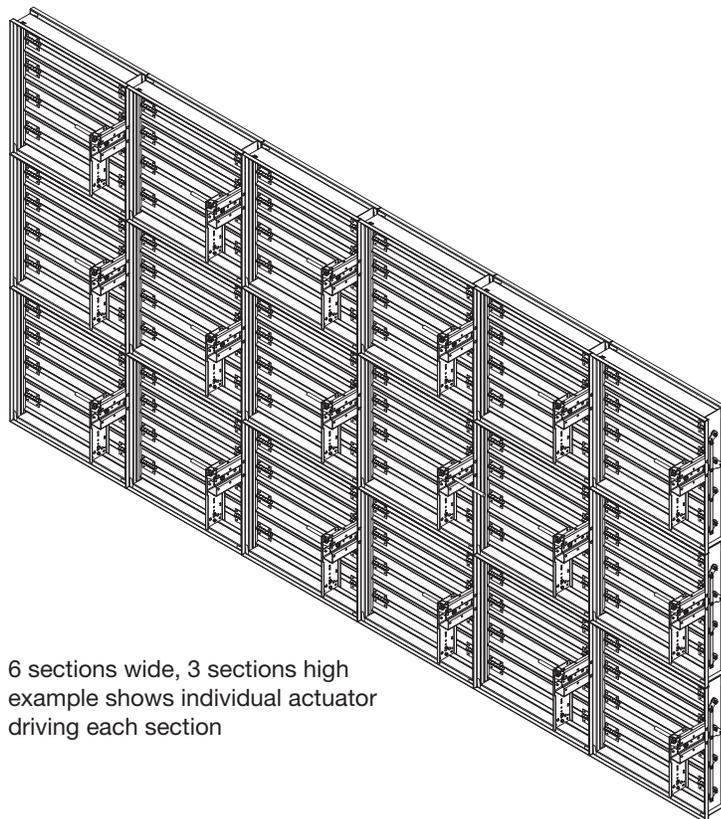
## Multi-Section Dampers

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections.

**NOTE:** Dampers larger than 48 in. x 74 in. (1219mm x 1880mm) are not intended to be structurally self supporting. Refer to IOM document #463384 for structural support requirements on multi-section assemblies.



2 section example shows single jackshaft driving multiple sections



6 sections wide, 3 sections high example shows individual actuator driving each section

