Tube Axial Roof Upblast Model TAUB with Fabricated Steel or Cast Aluminum Propeller







March 2025



Tube Axial Roof Upblast Fans

Greenheck's belt drive tube axial upblast roof exhausters, models TAUB and TAUB-CA, are designed to efficiently remove and disperse contaminated air. The upblast configuration is ideal for exhausting contaminants away from a building to prevent roof damage and re-entrainment of exhaust air.

Greenheck's versatile tube axial design can be used in most commercial and industrial applications. Typical applications include:

- General exhaust
- Industrial space ventilation
- Fume hood exhaust
- Paint booth exhaust

TAUB Features:

- · Belt drive with motor and drives out of airstream
- Propeller diameters from 24 to 60 inch (610 1524 mm)
- Volume Range: 5,000 to 58,000 cfm (8,500 98,500 m³/hr)
- Static Pressure: Up to 1.0 inch wg (250 Pa)
- Temperatures: Up to 500°F (260°C) continuously

TAUB-CA Features:

- Spark-resistant construction
- · Belt drive with motor and drives out of airstream
- Propeller diameters from 18 to 60 inch (457 1524 mm)
- Volume Range: 2,800 to 72,000 cfm (4,760 122,230 m³/hr)
- Static Pressure: Up to 1.5 inch wg (370 Pa)
- Temperatures: Up to 180°F (82°C)



TAUB-CA



Fabricated Steel Propellers:

The TAUB uses die formed, heavy-duty, welded fabricated steel propellers that are designed to meet a large range of capacity and pressure requirements. The fabricated steel propellers also allow for high temperature operation.

All TAUB propellers are dynamically balanced to ensure vibration-free operation.

Cast Aluminum Propellers:

The TAUB-CA uses heavy-duty, cast aluminum airfoil propellers that are designed to meet a large range of capacity and pressure requirements.

All TAUB-CA propellers are dynamically balanced to ensure vibration-free operation. All propellers are tightly secured to the fan or motor shaft with taper lock bushings.



Certifications

All sizes and configurations of the TAUB are AMCA licensed for Sound & Air Performance FEI, and the TAUB-CA is AMCA licensed for Air Performance FEI. In addition, UL/cUL 705 and UL Power Ventilators for Smoke Control System listings are available for TAUB models. Motors may be either 50 or 60 Hz.





Certified data may be found in Greenheck's Computer Aided Product Selection program (CAPS[®]).

FEI – Fan Energy Index







UL/cUL Listed Power Ventilator UL/cUL File E40001 UL/cUL Power Ventilators for Smoke Control Systems UL/cUL File MH17511

Quality Construction

Construction includes heavy-gauge material used in the housing with integral venturi, windband, and curb cap. Rolled edges on the windband and damper blades are used for additional strength. Curb cap includes prepunched mounting holes.

Electrostatic Powder Paint



Powder coatings offer a uniform, durable, and highquality finish. Standard powder coating is a onecoat process applied over a phosphatized surface that meets or exceeds the corrosion resistance of a comparable wet paint.

Greenheck offers a number of in-house coatings applied via "electrostatic powder." The standard coating, Permatector[™], is excellent for indoor and mild outdoor applications.

Complete Assembly and Testing



The TAUB is completely assembled and tested before shipment. Our inspectors check that the fan operates with minimal vibration and is electrically safe for field operation.

Maintenance/Serviceable

The TAUB incorporates the following value-added features that allow for quick and easy field service.



- Bearing lubrication is performed through extended grease fittings located on the outside of the fan housing.
- An adjustable motor base is provided for tightening the fan belts.



TAUB with Fabricated Steel Propeller CONTINUOUS HI-TEMP OPERATION

• HT Option I - 200°- 500°F (93°-260°C)

The Model TAUB can be built to operate at up to 500°F (260°C) continuously for applications where exhaust temperatures exceed 200°F (93°C). Unlike the emergency smoke removal exhaust fans, this fan does not have fusible link damper lifters. Continuous high temperatures would trip the fusible links, holding the butterfly dampers open continuously.

EMERGENCY SMOKE REMOVAL*

To remove smoke in the event of a fire, three levels of emergency smoke removal exhausters are available. As indicated in the chart below, the following options all contain fusible link damper lifters. These fusible links melt at 165°F (74°C) and allow the spring-loaded damper lifters to open the dampers. This allows the fan to serve as a gravity exhaust vent in the event that the power supply to the fan is cut off. Although the TAUB fan may be built with one of the following emergency smoke removal exhaust options, it will still perform the everyday general ventilation requirements.

• HT Option - UL Listed Power Ventilators for Smoke Control Systems

This construction meets specifications for UL Listed Power Ventilators for Smoke Control Systems. This includes the IRI requirements of 500°F (260°C) for a minimum of 4 hours, the SBCCI "Standard Fire Prevention Code" requirements of 1000°F (538°C) for a minimum of 15 minutes, and the Snow Load Test for butterfly dampers in UL-793.

*Note: Even though some parts of the fan may be destroyed when subjected to extremely high temperatures caused by a fire, the emergency smoke removal exhaust fan has been designed to operate effectively for the temperature and minimum time limits stated, as long as power to the fan is not terminated.

High-Temperature Options High-Temperature HT Construction Features HT-UL **Option I** 165°F (74°C) Fusible Link Damper Lifters that will lift 10 lbs. per ft² \checkmark \checkmark Vented Belt and Bearing Tube \checkmark Steel Damper Blades* \checkmark \checkmark ✓ \checkmark Dual Drives 1 \checkmark Copper Lubrication Lines \checkmark **High-Temperature Paint** UL Label (Power Ventilators for Smoke Control Systems) \checkmark

Special Construction Features for High-Temperature Operation

*All fans with high-temperature options have steel damper blades.

Special attention must be given to the fan selection to ensure the dampers will open based on performance.

Tests were conducted at Greenheck's research and design facilities using a 3.3 million BTU gas-fired burner capable of generating airstream temperatures in excess of 1000°F (538°C). Temperatures were monitored at the following critical locations throughout the tests: bearings, bearing compartment, belt tube, motor, motor compartment, airstream, and fan housing. The following high temperature options and their construction are a result of this extensive testing.



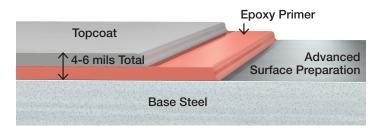
Protective Coatings

Greenheck offers a wide variety of protective coatings suitable for corrosive applications. All coatings are electrostatically-applied baked powders that offer a durable, long-lasting finish.

Chemical Resistance Ratings												
Chemical	Bleach	Sulfuric Acid (10%)	HCI (10%)	MEK	Chlorine (0.1%)	NaOH (20%)						
Permatector™	0	1	2	2	0	_						
Hi-Pro Polyester	0	0	0	1	0	_						
Hi-Pro-Z	0	0	0	1	0	1						
RATING DESCRIPTIONS	0 - No effect 1 - Slight change in gloss or color 2 - Surface etching, severe staining, but film integrity remains 3 - Significant pitting, cratering, swelling, or erosion with obvious surface deterioration											

Two-Coat Advantage

Use Greenheck's Hi-Pro-Z two-coat coating technology for corrosive environments. Test data demonstrates our two-coat paint system offers four times the corrosion resistance of other coatings commonly available within the fan industry.



Performance Tested

When selecting a powder coating finish for heavy-gauge welded steel fans, critical information such as environment, moisture, exposure, abrasives, and chemicals should be considered.

Powder coatings are the best choice for most extreme applications. Major advantages over most vendor-applied liquid coatings include:

 Superior finish with uniform coverage and thickness 				Environments					8 X 3	
 A better coating provides better protection The process is environmentally friendly Unequaled value 					COASTAL	CHEMICAL*	EXTREME WEATHER	ABRASIVE PARTICLES	-UV	
	Coatings	Color	Coating Specifications	CLEAN AIR	COA	CHEI	EXTF	ABR	NN-NNS	Carl Carl
One-Coat Process	Permatector™ Standard coating for steel products in both indoor and outdoor applications		Thickness: 2.0 - 3.0 mils Polyester urethane powder coating	x					x	
	Hi-Pro Polyester Formulated for exterior durability, color and gloss retention. Excellent for chemical applications.	Concrete Grey RAL 7023	Thickness: 2.0 - 3.0 mils High performance polyester urethane powder coating	x		x			x	
Two-Coat Process	Hi-Pro-Z Two-coat powder paint coating is resistant to saltwater, chemical fumes and moisture in corrosive environments	ö	Thickness: 4.0 - 6.0 mils Hi-Pro Polyester topcoat with epoxy basecoat	x	x	x	x	x	x	IFT

Note: Hi-Pro-Z is not available on aluminum.

Standard Construction and Accessories



Standard Construction

Housing

Housing is continuously welded to prevent air leakage. The fan tube, curb cap, windband, and motor cover are constructed of heavy-gauge steel with Permatector[™] coating.

Butterfly Dampers

Butterfly-style dampers feature rolled edges for strength and weather protection. Damper stops maintain the proper blade position when the fan is operating. Gaskets line the edge of fan discharge for quiet damper closure. For sizes 18-30, aluminum material is standard; steel is standard for sizes 36-60. *Aluminum blades are optional on larger sizes.*

Bearings

Bearings are air handling quality, grease lubricated, pillow block type. Bearings are selected with a basic rating fatigue life L_{10} in excess of 40,000 hours (L_{50} at 200,000) at each fan's maximum operating speed.

Extended Lube Lines

Extended lube lines with grease fittings allow bearing lubrication from the fan exterior.

Accessories

Outlet Screen

Outlet screens constructed of steel mesh are available to shield dampers and fan discharge from debris.

Fusible Link Damper Lifter

Fusible link damper lifters automatically open butterfly dampers when the air temperature below the damper blades exceed 165°F (74°C). The damper blades are held open to provide smoke and heat relief with no electric power required.

Magnetic Latches

Magnetic damper latches minimize damper flutter (due to pressure changes within the building) when the fan is not in operation.

Inspection Door

Bolted or hinged inspection door provides access through the fan tube for cleaning or inspection of the propeller, bearings, and drives.

Inlet Guard

Inlet guards protect personnel and equipment in ducted or non-ducted installations. Inlet guards meet OSHA standards.

Shaft Seal

Shaft seals with aluminum rub rings are available to prohibit leakage of air into the bearing compartment of the fan.

Belt & Bearing Tube

Belts, bearings, and drives are protected from the airstream by a heavy-gauge steel belt tube and bearing cover.

Adjustable Motor Bases

Rigid structural steel motor bases are welded to the fan housing and include heavy-duty adjustment screws for belt tensioning.

Drives

Greenheck offers either constant or adjustable speed drives for fan speed adjustments. Belts are static-free and oil resistant.

Motors

NEMA base-mounted motors are standard. Motors are available in open drip proof, totally enclosed, or explosion proof.

Motor Cover

Weatherproof motor cover shields the motor and drive components from dust, dirt, and moisture. Motor covers meet OSHA standards.

Tie-Down Points

A set of four tie-down points are used to secure the fan to the roof deck when wind-loading is a concern.

Special Coatings

Special coatings are available for protective purposes. Coatings are applied before assembly so that each manufactured component is coated inside and out. Painting the exterior a specified color for appearance is also an option.

Roof Curbs

A complete line of prefabricated roof curbs is available for mounting model TAUB fans. See the Greenheck Roof Curbs, Extensions & Equipment Supports catalog.

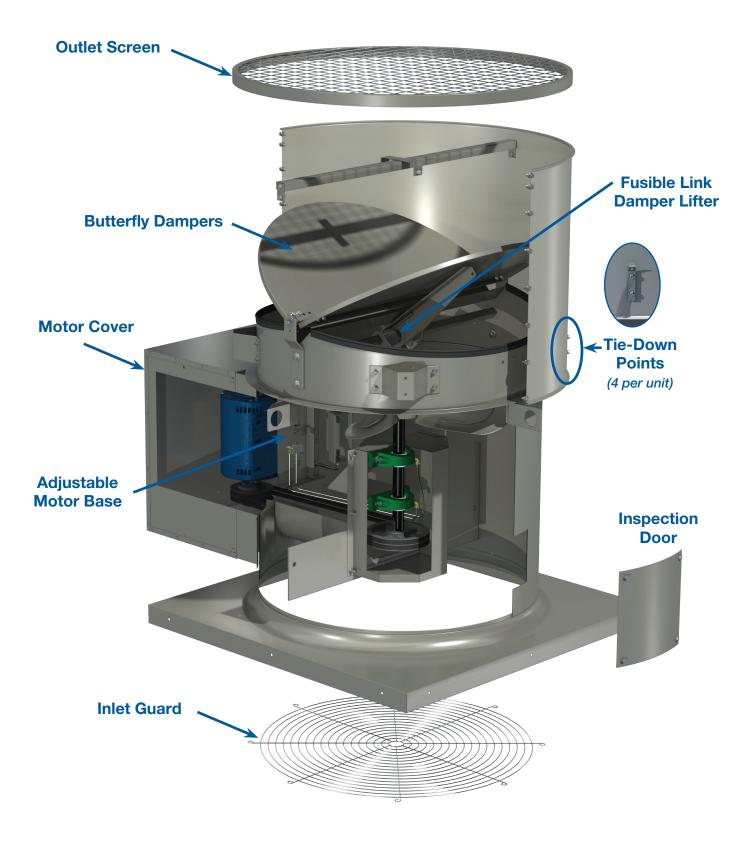
Disconnect Switches

Toggle and heavy-duty disconnect switches are available for positive electrical shutoff and safety in servicing fans. The following switches are available to meet individual electrical requirements and can be factory mounted or shipped loose for field mounting.

- NEMA-3R Rainproof (outdoor)
- NEMA-4 Watertight (outdoor)
- NEMA-7 & 9 Class 1 and 2 hazardous locations
- NEMA-12 Dustproof (indoor)

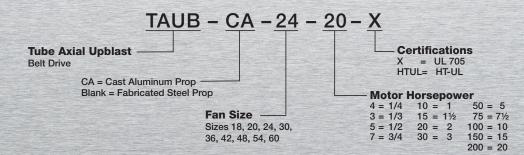
Greenheck will not factory mount NEMA-7 & 9 or 12 disconnect switches.





Model Number Code

The model number code is designed to completely describe the fan. The correct code letters and numbers must be specified to identify fan size, propeller type and fan horsepower.



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