

Application

The VCD-20 series is a general purpose control damper for applications as an automatic control or manual balancing damper with low to medium pressure and velocity systems. A wide range of electric and pneumatic actuators are available.

Damper Ratings

Pressure: Up to 5 in. wg (1.2 kPa) - pressure differential

Velocity: Up to 3,000 fpm (15.2 m/s)

Temperature: -40°F to 250°F (-40°C to 121°C). Consult factory for higher temperatures.



*W & H dimension furnished approximately 1/4 in. (6mm) undersize.

Construction	Standard	Optional
Frame Material	Galvanized Steel	-
Frame Thickness	16 ga. (1.5mm)	-
Frame Type	5 in. x 1 in. (127mm x 25mm) Channel	Single flange, reversed flange, double flange
Blade Material	Galvanized Steel	-
Blade Thickness	16 ga. (1.5mm)	-
Blade Type	3V	-
Blade Operation	Opposed	Parallel
Axle Material	1/2 in. dia. Plated Steel	316SS
Axle Bearings	Synthetic	316SS
Linkage Material	Plated Steel	316SS

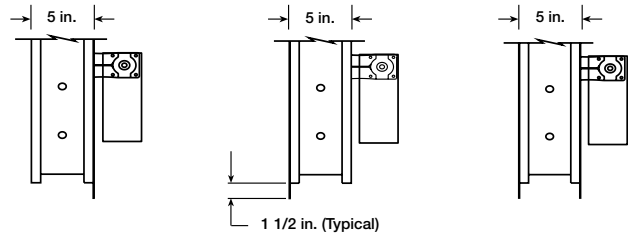
Size Limitations

W x H	Minimum Size	Maximum Size	
		Single Section	Multiple Section
Inches	6 x 6	48 x 74	Unlimited
mm	152 x 152	1219 x 1880	Unlimited

Features

- Low profile head and sill are used on sizes less than 17 in. (432mm) high
- Linkage concealed in the frame
- Wide range of electric actuators. Factory installation available.
- Blades must be horizontal for either horizontal or vertical mount. If you need vertical blades, see VCD-20V model.
- Sleeves available
- 36mm flange only
- Retaining angles
- Transitions - R
- Open Close Indicator (OCI)

Flange Options



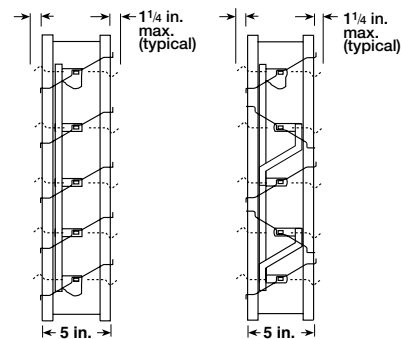
Single Flange

Reversed Flange

Double Flange

* Shown with optional internally mounted actuator.

Blade Operation



Parallel Blades

Opposed Blades

This pressure drop testing was conducted in accordance with AMCA Standard 500-D using the three configurations shown. All data has been corrected to represent standard air at a density of .075 lb/ft³ (1.201 kg/m³).

Actual pressure drop found in any HVAC system is a combination of many factors. This pressure drop information along with an analysis of other system influences should be used to estimate actual pressure losses for a damper installed in a given HVAC system.

AMCA Test Figures

Figure 5.2 Illustrates a ducted damper exhausting air into an open area. This configuration has a lower pressure drop than Figure 5.5 because entrance losses are minimized by a straight duct run upstream of the damper.

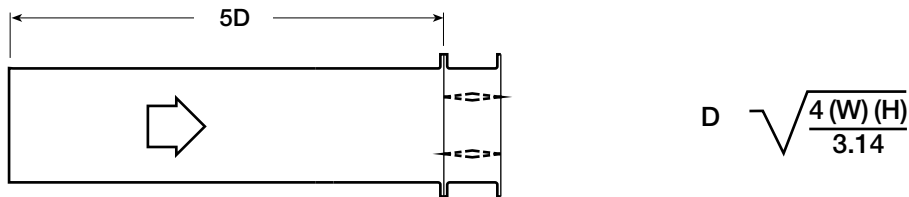


Figure 5.3 Illustrates a fully ducted damper. This configuration has the lowest pressure drop of the three test configurations because entrance and exit losses are minimized by straight duct runs upstream and downstream of the damper.

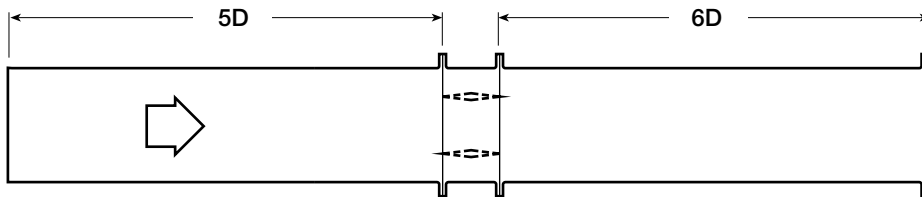
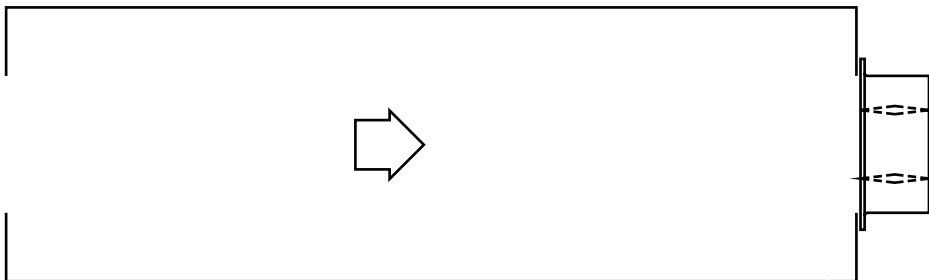


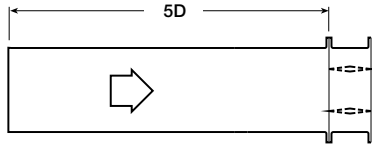
Figure 5.5 Illustrates a plenum mounted damper. This configuration has the highest pressure drop because of extremely high entrance and exit losses due to the sudden changes of area in the system.





Greenheck India Private Ltd. certifies that the model VCD-20 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Programs. The AMCA Certified Ratings Seal applies to Air Performance ratings.

AMCA 5.2



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.05
1500	0.11
2000	0.19
2500	0.29
3000	0.41
3500	0.55
4000	0.72

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.23
3500	0.30
4000	0.40

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.05
2000	0.09
2500	0.14
3000	0.19
3500	0.27
4000	0.35

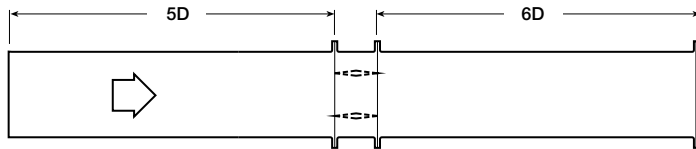
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.04
1500	0.08
2000	0.15
2500	0.22
3000	0.32
3500	0.43
4000	0.56

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.47

AMCA 5.3



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.08
2000	0.13
2500	0.20
3000	0.29
3500	0.40
4000	0.51

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.04
2000	0.07
2500	0.11
3000	0.16
3500	0.21
4000	0.28

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.02
1500	0.03
2000	0.06
2500	0.09
3000	0.13
3500	0.19
4000	0.25

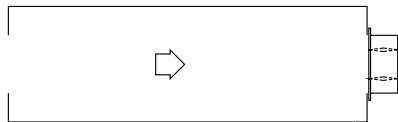
12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.07
2000	0.12
2500	0.18
3000	0.26
3500	0.36
4000	0.46

48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.01
1000	0.03
1500	0.06
2000	0.10
2500	0.16
3000	0.22
3500	0.30
4000	0.39

AMCA 5.5



12 in. x 12 in. (305mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.13
1500	0.30
2000	0.53
2500	0.82
3000	1.19
3500	1.62
4000	2.10

24 in. x 24 in. (610mm x 610mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.26
2000	0.47
2500	0.75
3000	1.04
3500	1.41
4000	1.90

36 in. x 36 in. (914mm x 914mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.28
2000	0.50
2500	0.78
3000	1.12
3500	1.53
4000	2.00

12 in. x 48 in. (305mm x 1219mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.27
2000	0.47
2500	0.75
3000	1.07
3500	1.45
4000	1.91

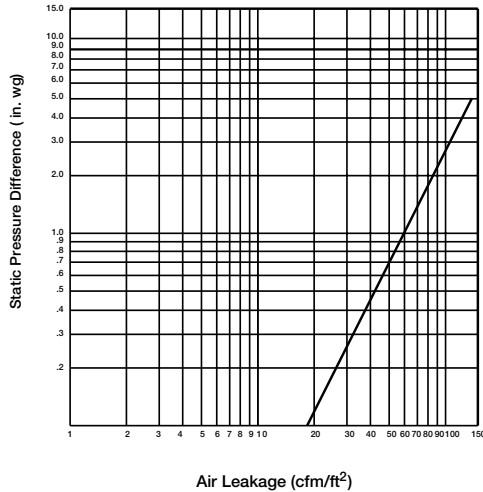
48 in. x 12 in. (1219mm x 305mm)

Velocity (fpm)	Pressure Drop (in. wg)
500	0.03
1000	0.12
1500	0.28
2000	0.49
2500	0.77
3000	1.12
3500	1.53
4000	2.01

Leakage Data

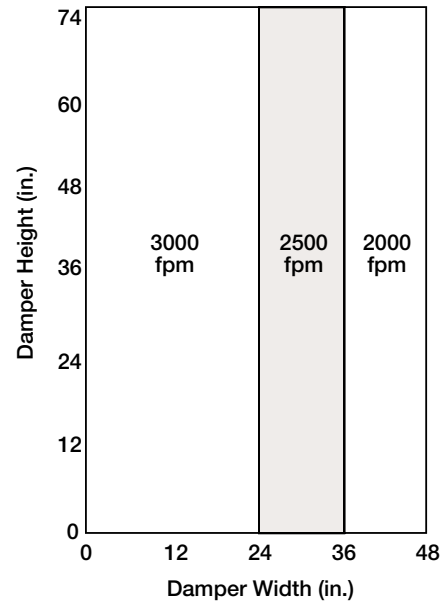
Leakage testing was conducted in accordance with AMCA Standard 500-D and is expressed as cfm/ft² of damper face area. All data has been corrected to represent standard air at a density of 0.075 lb/ft³ (1.204 kg/m³).

VCD-20



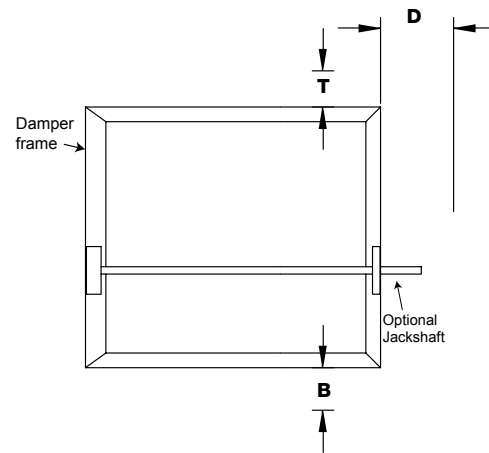
Application Data

Velocity Limitations



Space Envelopes

On dampers less than 18 in. (457mm) high, actuators may also require clearances above and/or below the damper frame. **“B” and “T” dimensions are worst case clearance requirements for some dampers less than 18 in. (457mm) high.** All damper sizes under 18 in. (457mm) high do not require these worst case clearances. If space availability above or below the damper is limited, each damper size should be individually evaluated.



Actuator Type/Model	Height	T	B	D
	Inches (mm)			
AFBUP (-S) and FSNF Series, Belimo MSxx20 Series, Honeywell; 33x-2976 Series, Siemens	≥6 to <10	0	12¾	6
	≥10 to <18	0	2	6
	≥18	0	0	10
FSLF, LF and TFB Series, Belimo	≥6 to <10	0	3½	6
	≥10	0	0	6
MSxx04 & MSxx09 Series, Honeywell	≥6 to <9	0	4¾	6
	≥9	0	0	6
MS75xx Series, Honeywell	≥6 to <10	0	12¾	6
	≥10 to <18	0	7	6
	≥18	0	0	6

Assemblies

This drawing depicts the worst case clearance requirements for an actuator with a jackshaft.

Internal mount only Actuator model	A	B	C
All except - EFB & EFCX Series	7.75 in. (197 mm)	3.75 in. (95 mm)	5.375 in. (136.5 mm)
EFB & EFCX Series	8.50 in. (216 mm)	6.00 in. (152mm)	8.50 in. (216 mm)

Mounting

- External - includes extension pin (standoff bracket optional)
- External kit - actuator and all mounting hardware
- Internal - blade lever

Multi-Section Assembly

Dampers larger than the maximum single section size, will be made up of a multiple of equal size sections. Multiple section dampers can be jackshafted together so that all sections operate together as shown below.

NOTE: Dampers larger than 48 in. x 74 in. (1219mm x 1880mm) are not intended to be structurally self supporting. Additional horizontal bracing is recommended to support the weight of the damper and vertical bracing should be installed as required to hold against system pressure.

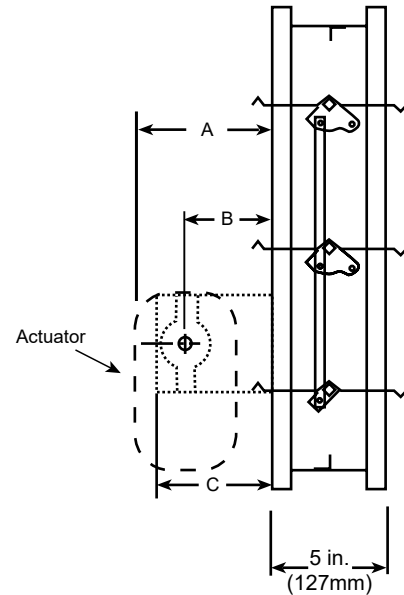
Specifications

Control dampers meeting the following specifications shall be furnished and installed where shown on plans and/or as described in schedules.

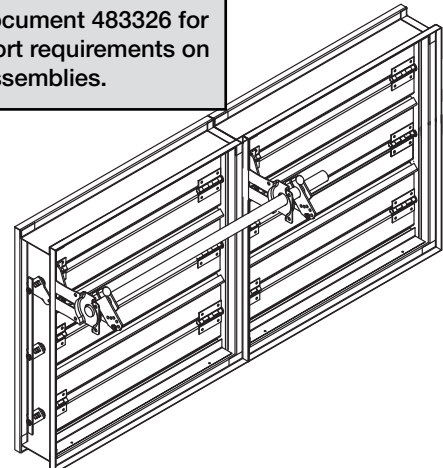
Damper blades shall be 16 ga. (1.5mm) galvanized steel 3V type with three longitudinal grooves for reinforcement. Blades shall be completely symmetrical relative to their axle pivot point, presenting identical resistance to airflow and operation in either direction through the damper (blades that are non-symmetrical relative to their axle pivot point or utilize blade stops larger than ½ in. [13mm] are unacceptable). Linkage shall be blade-to-blade concealed in jamb (out of the airstream) to protect linkage and reduce pressure drop and noise.

Damper frame shall be 16 ga. (1.5mm) galvanized steel formed into a structural hat channel shape with reinforced

Specifications



Refer to IOM document 483326 for structural support requirements on multi-section assemblies.



corners to meet 11 ga. (3.1mm) criteria. Bearings shall be corrosion resistant, permanently lubricated, synthetic (acetal) sleeve type, rotating in extruded holes in the damper frame for maximum service. Axles shall be square and positively locked into the damper blade.

The Damper manufacturer's submittal data shall certify all air performance pressure drop data is licensed in accordance with the AMCA Certified Ratings Program for Test Figures 5.2, 5.3 and 5.5. Damper air performance data shall be developed in accordance with the latest edition of AMCA Standard 500-D.

Basis of design is model VCD-20.

