

### Assembly and Installation Instructions

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Upon receiving the product, check for any damage that may have occurred during transit and report it immediately to the shipper. Also verify that all accessory items are accounted for.

#### STEP 1:    **Unpack and Inspect Parts**

ERVe					
Part Description	Quantity	ERVe-20	ERVe-35	ERVe-45	ERVe-55
		Part #	Part #	Part #	Part #
<b>Roof Curb Kit</b>					
1. 14-inch	1	898453	898456	898459	898462
2. 18-inch	1	898454	898457	898460	898463
3. 24-inch	1	898455	898458	898461	898464
<b>End Channel</b>					
1. 14-inch	2	753874	753888	753940	753954
2. 18-inch	2	753884	753900	753949	753960
3. 24-inch	2	753886	753901	753951	753962
<b>Side Channel</b>					
1. 14-inch	2	753875	753889	753941	753955
2. 18-inch	2	753885	753901	753950	753961
3. 24-inch	2	753887	753937	753952	753963
<b>Center Channel</b>	1	753876	753890	753942	753956
<b>End Support</b>	1	753877	753891	753943	753957
<b>Insulation Pan</b>	2	753878	753892	753944	753958
<b>Duct Adaptor</b>	1	753879	753893	753945	753959
<b>Hardware Kit</b>					
Screws, SMS (A) 12 x 0.625 (IHH)	36	415180	415180	415180	415180

## STEP 2: Assemble Main Curb for Model ERVe

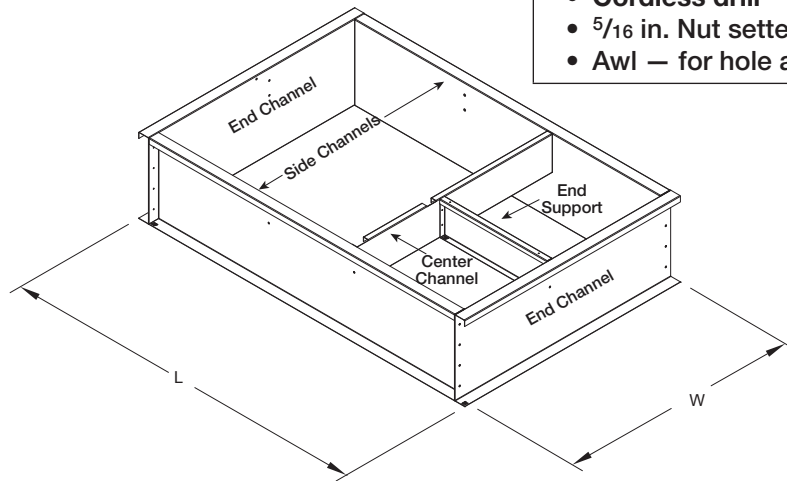
- Instructions:**
- See **ERVe Main Curb Assembly** for positioning of the correct hardware.
  - Align the holes and fasten as shown below.

### ERVe Hardware Required:

- (24) Screws, SMS (A) 12 x 0.625 (IHH)
- (2) End Channels
- (1) Center Channel
- (2) Side Channels
- (1) End Support

### SPECIAL TOOLS REQUIRED

- Cordless drill
- $\frac{5}{16}$  in. Nut setter
- Awl — for hole alignment



### Overall Curb Dimensions for Model ERVe

	ERVe-20	ERVe-35	ERVe-45	ERVe-55
W	40.353	48.478	55.478	65.416
L	61.103	63.353	67.353	78.228

All dimensions shown are in inches.

## STEP 3: Final Roof Curb Assembly for Model ERVe

### ERVe Hardware Required:

- (4) Screws, SMS (A) 12 x 0.625 (IHH)
- (2) Insulation Pans
- (1) Duct Adaptor

### NOTE

All curbs shipped for ERVe units will include a duct adaptor regardless of ducting arrangement.

