

Installation, Operation and Maintenance Manual

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with these instructions will result in voiding of the product warranty and may result in personal injury and/or property damage.

Models AER-M (AER-M500, AER-M630, AER-M800 and AER-M900)

Axial Propeller Wall Fans

Axial propeller wall fans are ideal for factory and warehouse applications where high volumes of air and low pressures are required. From general ventilation to industrial duty, the range of construction and performance capabilities offered represent the most comprehensive sidewall propeller fan line in the industry.

Wall mounted fans include both direct-driven fans with various for exhaust, supply, and filtered supply applications.



General Safety Information

Only qualified personnel should install this fan. Personnel should have a clear understanding of these instructions and should be aware of general safety precautions. Improper installation can result in electric shock, possible injury due to coming in contact with moving parts, as well as other potential hazards. Other considerations may be required if high winds or seismic activity are present. If more information is needed, contact a licensed professional engineer before moving forward.

1. Follow all local electrical and safety codes, as well as the National Electrical Code (NEC) and the National Fire Protection Agency (NFPA), where applicable. Follow the Canadian Electric Code (CEC) in Canada.
2. The rotation of the propeller is critical. It must be free to rotate without striking or rubbing any stationary objects.
3. Motor must be securely and adequately grounded.
4. Do not spin fan propeller faster than max cataloged fan RPM. Adjustments to fan speed significantly affects motor load. If the fan RPM is changed, the motor current should be checked to make sure it is not exceeding the motor nameplate amps.
5. Do not allow the power cable to kink or come in contact with oil, grease, hot surfaces or chemicals. Replace cord immediately if damaged.
6. Verify that the power source is compatible with the equipment.
7. Never open access doors to a duct while the fan is running.

DANGER

Always disconnect, lock and tag power source before installing or servicing. Failure to disconnect power source can result in fire, shock or serious injury.

CAUTION

When servicing the fan, motor may be hot enough to cause pain or injury. Allow motor to cool before servicing.

CAUTION

Precaution should be taken in explosive atmospheres.

Receiving

Upon receiving the product, check to ensure all items are accounted for by referencing the delivery receipt or packing list. Inspect each crate or carton for shipping damage before accepting delivery. Alert the carrier of any damage detected. The customer will make notification of damage (or shortage of items) on the delivery receipt and all copies of the bill of lading which is countersigned by the delivering carrier. If damaged, immediately contact your Representative. Any physical damage to the unit after acceptance is not the responsibility of the Manufacturer.

Unpacking

Verify that all required parts and the correct quantity of each item have been received. If any items are missing, report shortages to your local representative to arrange for obtaining missing parts. Sometimes it is not possible that all items for the unit be shipped together due to availability of transportation and truck space. Confirmation of shipment(s) must be limited to only items on the bill of lading.

Note: The filtered supply unit ships with all ordered components completely factory-assembled. The optional weatherhood ships knocked down for field assembly and installation.

Storage

Fans are protected against damage during shipment. If the unit cannot be installed and operated immediately, precautions need to be taken to prevent deterioration of the unit during storage. The user assumes responsibility of the fan and accessories while in storage. The manufacturer will not be responsible for damage during storage. These suggestions are provided solely as a convenience to the user.

Indoor - The ideal environment for the storage of fans and accessories is indoors, above grade, in a low humidity atmosphere which is sealed to prevent the entry of blowing dust, rain or snow. Temperatures should be evenly maintained between 30° to 110°F (-1° to 43°C). Wide temperature swings may cause condensation and “sweating” of metal parts. All accessories must be stored indoors in a clean, dry atmosphere.

Remove any accumulations of dirt, water, ice or snow and wipe dry before moving to indoor storage. To avoid “sweating” of metal parts allow cold parts to reach room temperature. To dry parts and packages use a portable electric heater to get rid of any moisture build up. Leave coverings loose to permit air circulation and to allow for periodic inspection. The unit should be stored at least 3-1/2 inch (89 mm) off the floor on wooden blocks covered with moisture proof paper or polyethylene sheathing.

Aisles between parts and along all walls should be provided to permit air circulation and space for inspection.

Outdoor - Fans designed for outdoor applications may be stored outdoors, if absolutely necessary. Roads or aisles for portable cranes and hauling equipment are needed.

The fan should be placed on a level surface to prevent water from leaking into the fan. The fan should be elevated on an adequate number of wooden blocks so that it is above water and snow levels and has enough blocking to prevent it from settling into soft ground. Locate parts far enough apart to permit air circulation, sunlight and space for periodic inspection. To minimize water accumulation, place all fan parts on blocking supports so that rain water will run off. Do not cover parts with plastic film or tarps as these cause condensation of moisture from the air passing through heating and cooling cycles. Fan propellers should be blocked to prevent spinning caused by strong winds.

Inspection & Maintenance During Storage

While in storage, inspect fans once per month. Keep a record of inspection and maintenance performed.

If moisture or dirt accumulations are found on parts, the source should be located and eliminated. At each inspection, rotate the wheel by hand ten to fifteen revolutions to distribute lubricant on motor. If paint deterioration begins, consideration should be given to touch-up or repainting. Fans with special coatings may require special techniques for touch-up or repair.

Machined parts coated with rust preventive should be restored to good condition promptly if signs of rust occur. Immediately remove the original rust preventive coating with petroleum solvent and clean with lint-free cloths. Polish any remaining rust from surface with crocus cloth or fine emery paper and oil. Do not destroy the continuity of the surfaces. Thoroughly wipe clean with Tectyl® 506 (Ashland Inc.) or the equivalent. For hard to reach internal surfaces or for occasional use, consider using Tectyl® 511M Rust Preventive, WD-40® or the equivalent.

Removing from Storage

As fans are removed from storage to be installed in their final location, they should be protected and maintained in a similar fashion until the fan equipment goes into operation.

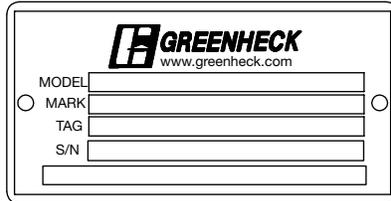
General Information

To ensure a successful installation, the instructions in this manual should be read and adhered to. Failure to comply with proper installation procedures may void the warranty.

Unit and System Identification Tags

Each fan has a permanently affixed manufacturer's engraved metal nameplate containing the model number and individual serial number.

The tag shown is an example of an identification nameplate on the fan. The information provides general details about the



fan, as well as containing specific information unique to the unit. When contacting your Greenheck representative with future needs or questions, please have the information on this label available. Tags are mounted in an area which is clearly visible, usually on the side of the fan cabinet.

Pre-Installation Information

Before installation, it is important to be certain the mounting surface will bear the operating weight of the unit. For proper unit operation, it is also important that it be operated in a completely level position.

For further details on safety practices involving industrial and commercial fans, please refer to AMCA Publication 410.

Electrical Disconnects

All fan motors should have disconnects located in close visual proximity to turn off electrical service. Service disconnects shall be locked-out when maintenance is being performed.

Moving Parts

All moving parts must have guards to protect personnel. Refer to local codes for requirements as to the number, type and design. Fully secure fan wheel before performing any maintenance. The fan wheel may start "free wheeling" even if all electrical power has been disconnected. Before the initial start-up or any restart, check the following items to make sure that they are installed and secure.

- Do not spin fan wheel faster than the maximum cataloged fan rpm.
- Adjustments to fan speed significantly affects motor load. If the fan RPM is changed, the motor current should be checked to make sure it is not exceeding the motor nameplate amps.

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Air Pressure and Suction

In addition to the usual hazards associated with rotating machinery, fans also create a dangerous suction at the inlet. Special caution needs to be used when moving around a fan, whether it is in operation or not. Before start-up, make sure the inlet area is clear of personnel and loose objects.

Pre-Installation Checks

- Check chart below for correct wall opening dimensions.

Fan Size	Damper Size Square	Recommended Wall Opening (W.O.) Square		M Minimum
		Figure 1	Figure 2	
500 (20)	559 (22)	692 (27-1/4)	572 (22-1/2)	305 (12)
630 (24)	660 (26)	857 (33-3/4)	673 (26-1/2)	330 (13)
800 (30)	813 (32)	1010 (39-3/4)	826 (32-1/2)	330 (13)
900 (36)	965 (38)	1162 (45-3/4)	978 (38-1/2)	356 (14)

All dimensions given in millimeters (*inches*). Filters are 2 inch (51 mm) nominal thickness. Above filter sizes are actual dimensions.

- Check motor voltage and amperage rating for compatibility with electrical supply. Supply wiring must be properly fused and conform to local and national codes.
- Motor load amperage must be checked and compared to nameplate rating to avoid serious damage to motor when speed is increased.

Wall Opening Requirements

Wall opening size and propeller-to-damper distance are two important dimensions for fan installation. Fans mounted to the wall require a different wall opening (W.O.) size than those mounted in collars or wall housings. Propeller-to-damper distance (M) is important to reduce turbulence and damper flutter which may lead to premature damper failure.

Figure 1 shows the wall opening (W.O.) required for installations with either a wall housing or collar.

Figure 2 shows the recommended wall opening (W.O.) and the minimum distance (M) suggested between the fan and damper for direct to wall installations.

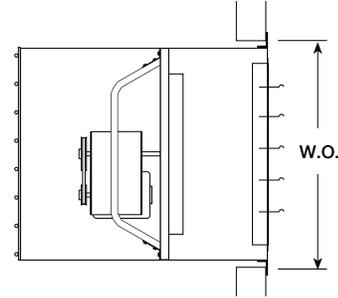


Figure 1 - Wall Housing Installation

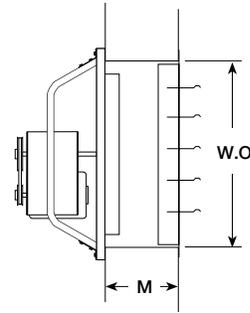


Figure 2 - Direct to Wall Installation

Typical Installation

DANGER

Always disconnect, lock and tag power source before installing or servicing. Failure to disconnect power source can result in fire, shock or serious injury.

Move fan to the desired location and determine the method by which the fan is to be mounted as shown in Figures 1-2 shown on page 3. Optional wall mount housings (Figure 1) provide a convenient means of mounting sidewall propeller fans while maintaining the proper distance between propeller and damper.

Attach the fan by inserting a suitable fastener through each of the prepunched mounting holes in the fan panel. Care should be taken not to bend or distort the fan panel or drive components during installation.

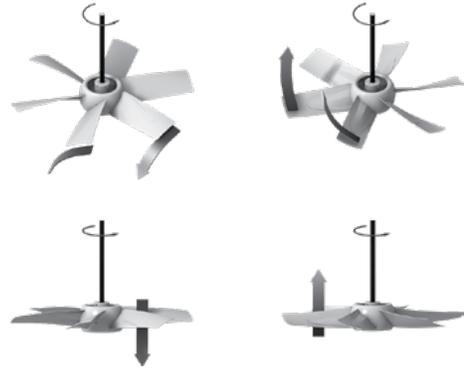
Support Braces

Wall Housing sizes 42 and larger with heavy motors and all Filtered Supply Wall Housings need additional bracing.

Pre-Start-Up Checks

Check all fasteners and setscrews for tightness. This is especially important for bearing setscrews.

The propeller should rotate freely and not rub on the fan panel venturi. Rotation direction of the propeller should be checked by momentarily turning the unit on. Propeller blade should cup and throw the air when rotating in the correct rotation as shown in the figure. Rotation should be in the same direction as the rotation decal affixed to the unit.



For 3-phase installations, fan rotation can be reversed by simply interchanging any two of the three electrical leads. For single-phase installations follow the wiring diagram located on the motor.

Any increase in fan speed represents a substantial increase in horsepower required from the motor. Always check motor load amperage and compare to nameplate rating when changing fan speed.

Maintenance

DANGER

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Once the fan has been put into operation, a periodic maintenance program should be set up to preserve the reliability and performance of the fan. Items to be included in this program are fasteners and setscrews, lubrication, and removal of dust and dirt.

Fasteners and Setscrews

Any fan vibration has a tendency to loosen mechanical fasteners. A periodic inspection should include checking all fasteners and setscrews for tightness. Particular attention should be paid to setscrews or taper-lock bushings attaching the propeller to the motor shaft and the motor shaft to the bearings. In addition, check all fasteners attaching the motor to the motor plate.

Lubrication

Many fractional horsepower motors installed on the smaller fans are lubricated for life and require no further attention. Motors equipped with oil holes should be oiled in accordance with the manufacturer's instructions printed on the motor. Use a high grade SAE 20 machine oil and use caution not to over lubricate. Motors supplied with grease fittings should be greased according to directions printed on the motor.

Removal of Dust and Dirt

Dirt clogs cooling openings on the motor housing, contaminates bearing lubricant and collects on propeller blades causing severe imbalance if left unchecked. The exterior surface of the motor, fan panel and entire propeller should be thoroughly cleaned periodically. Use caution and do not allow water or solvents to enter the motor or bearings. Motors or bearings must not be sprayed with steam or water.

Troubleshooting

WARNING

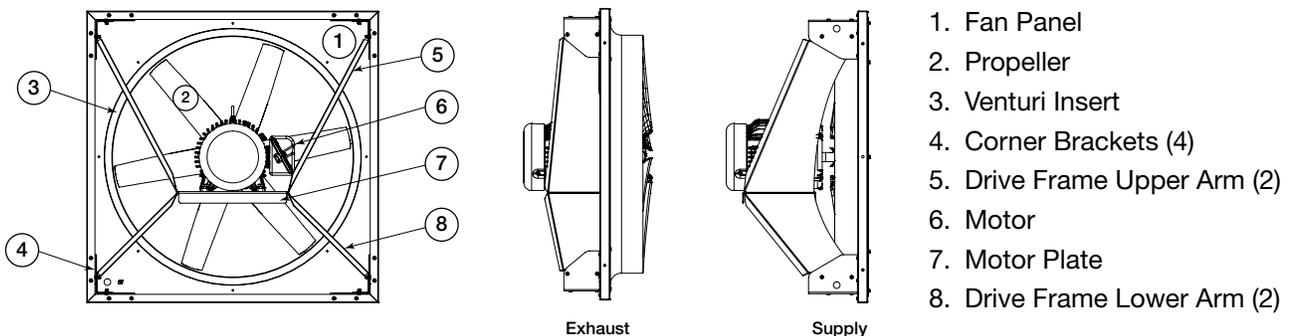
Before taking any corrective action, make certain unit is not capable of operation during repairs.

PROBLEM	CAUSE	CORRECTIVE ACTION
Too much airflow	Resistance lower than designed	Decrease fan speed.
Reduced airflow	System resistance too high	Check backdraft dampers for proper operation. Remove obstructions in ductwork. Clean dirty filters. Check for adequate supply air for exhaust fans or exhaust air for supply fans.
	Fan too close to damper	Increase distance between fan and damper.
	Fan speed too low	Increase fan speed.
	Excessive dirt buildup on propeller	Clean propeller.
Excessive noise	Excessive vibration	Clean dirt buildup from propeller. Check all setscrews and fasteners for tightness. Check for worn bearing. Correct propeller imbalance. Check for loose dampers, guards or ductwork.
	Defective motor	Replace motor.
	Variable frequency drive (VFD)	Check VFD for drive setting, some controllers are able to be adjusted to lower the harmonic noises sometimes heard during operation by adjusting a simple setting on the controller.
	Debris	Remove all debris from the fan.
Fan does not operate	Electrical supply	Check fuses/circuit breakers. Check for switches turned off or disconnected. Check for correct supply voltage.
	Motor	Assure motor is correct horsepower and not tripping overload protector.

Parts List

Each fan bears a manufacturer's nameplate with model number and serial number embossed. This information will assist the local representative and the factory in providing service and replacement parts. Before taking any corrective action, make certain unit is not capable of operation during repairs.

Direct Drive AER-M



Maintenance Documentation

Job Information

Job Name: _____ Service Organization: _____
Address: _____ Address: _____
City: _____ City: _____
State: _____ Zip: _____ State: _____ Zip: _____
Phone: _____ Phone: _____
Contact Person: _____ Work Done By: _____

Nameplate Information

Model: _____
Volts: _____ Hertz: _____ Phase: _____
Amps: _____ Mark: _____
Supply hp: _____ Exhaust hp: _____
Serial Number: _____
Model Voltage: _____
Motor Amperage: _____
Fan RPM: _____

Field Start-Up Documentation

Actual Voltage: _____ Hertz: _____ Phase: _____
Actual Amperage: _____
Blower Rotation: _____
Air Volume: Design cfm: _____
Actual cfm: _____
Fan RPM Range (min.) _____ (max.) _____

Maintenance Log

Date _____ Time _____ AM/PM
Notes: _____

Date _____ Time _____ AM/PM
Notes: _____

Date _____ Time _____ AM/PM
Notes: _____

Date _____ Time _____ AM/PM
Notes: _____

Our Commitment

As a result of our commitment to continuous improvement, Greenheck reserves the right to change specifications without notice.

Product warranties can be found online at Greenheck.com, either on the specific product page or in the literature section of the website at Greenheck.com/Resources/Library/Literature.

Greenheck's Sidewall Propeller Fans catalog provides additional information describing the equipment, fan performance, available accessories, and specification data.

AMCA Publication 410-96, Safety Practices for Users and Installers of Industrial and Commercial Fans, provides additional safety information. This publication can be obtained from AMCA International, Inc. at www.amca.org.

