

# 6784

Adjustable Louver | Drainable Blade | Fabricated Steel

## Standard Construction

<b>Frame</b>	4 in. (102 mm) x 16 gauge galvanized steel wall thickness
<b>Blades</b>	Drainable design, 16 gauge galvanized steel wall thickness, positioned at 45° on approximately 4 in. (102 mm) centers
<b>Seals</b>	Dual-durometer extruded vinyl blade seals, compressible stainless steel jamb seals
<b>Temperature Restrictions</b>	(-20° F) - (+180° F) (-29° C) - (+82° C)
<b>Linkage</b>	Side linkage, out of airstream (concealed in frame)
<b>Bearings</b>	Synthetic sleeve type
<b>Axles</b>	1/2 in. (13 mm) dia. zinc plated steel
<b>Louver Depth</b>	4 in. (102 mm)
<b>Construction</b>	Mechanically fastened
<b>Finish</b>	Mill
<b>Minimum Size</b>	12 in. W x 12.5 in. H (305 mm W x 318 mm H)
<b>Maximum Single Section Size</b>	60 in. W x 96 in. H (1524 mm W x 2438 mm H)
<b>Wind Load</b>	25 PSF (1.2 kPa)

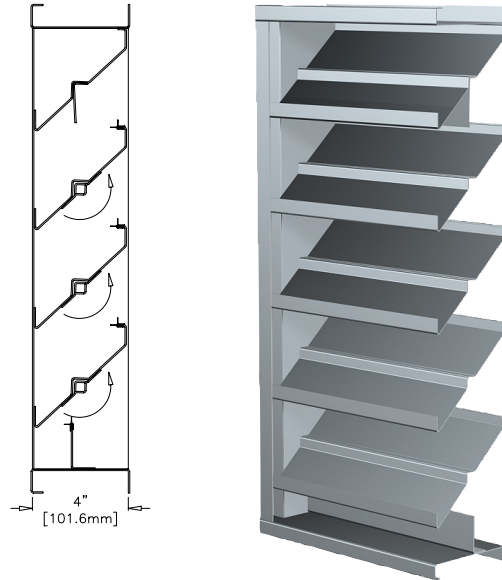
## Performance Ratings



Airolite certifies that the 6784 louvers shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Water Penetration and Air Performance ratings.

### Performance of 48 in. x 48 in. (1219 mm x 1219 mm) Louver

<b>Free Area</b>	
Area	5.98 sq. ft. (0.556 sq. m)
Percent	37.4%
<b>Performance at Beginning Point of Water Penetration</b>	
Free Area Velocity	1086 fpm (5.517 m/s)
Max Intake Volume	6494 cfm (3.065 m <sup>3</sup> /s)
<b>Performance at 6,000 CFM (2.832 m<sup>3</sup>/s) Intake</b>	
Pressure Drop	0.111 in. wg (0.028 kPa)



## Options and Accessories

- [Bird Screen](#)
- [Blank Off Panels](#)
- [Extended Sill](#)
- [Filter Rack/Filter](#)
- [Flange Frame](#)
- [Insect Screen](#)
- [Mounting Angles](#)
- [Security Bars](#)
- Stainless Steel Frame, Blade, Axles and Bearings
- [Variety of Architectural Finishes](#)

## Product Details

### [6784 Standard Details](#)

Structural reinforcing members may be required to adequately support and install multiple louver sections within a large opening. Structural reinforcing members along with any associated installation hardware is not provided by Airolite unless indicated otherwise by Airolite. Options and accessories including, but not limited to, screens, filter racks, louver doors, and blank off panels are not subject to structural analysis unless indicated otherwise by Airolite.

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The look that works.<sup>™</sup>

## Free Area Chart

Free Area Chart shows free area in square feet and square meters.

Louver Height Inches (Meters)	Louver Width in Inches (Meters)								
	12	18	24	30	36	42	48	54	60
0.30	0.30	0.46	0.61	0.76	0.91	1.07	1.22	1.37	1.52
<b>12.5</b>	<b>0.18</b>	<b>0.30</b>	<b>0.41</b>	<b>0.53</b>	<b>0.64</b>	<b>0.76</b>	<b>0.88</b>	<b>0.99</b>	<b>1.11</b>
0.33	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10
<b>18</b>	<b>0.31</b>	<b>0.51</b>	<b>0.71</b>	<b>0.91</b>	<b>1.11</b>	<b>1.31</b>	<b>1.52</b>	<b>1.72</b>	<b>1.92</b>
0.46	0.03	0.05	0.07	0.08	0.10	0.12	0.14	0.16	0.18
<b>24</b>	<b>0.44</b>	<b>0.73</b>	<b>1.01</b>	<b>1.30</b>	<b>1.58</b>	<b>1.87</b>	<b>2.15</b>	<b>2.44</b>	<b>2.72</b>
0.61	0.04	0.07	0.09	0.12	0.15	0.17	0.20	0.23	0.25
<b>30</b>	<b>0.70</b>	<b>1.16</b>	<b>1.61</b>	<b>2.06</b>	<b>2.52</b>	<b>2.97</b>	<b>3.43</b>	<b>3.88</b>	<b>4.34</b>
0.76	0.07	0.11	0.15	0.19	0.23	0.28	0.32	0.36	0.40
<b>36</b>	<b>0.83</b>	<b>1.37</b>	<b>1.91</b>	<b>2.45</b>	<b>2.99</b>	<b>3.53</b>	<b>4.07</b>	<b>4.61</b>	<b>5.14</b>
0.91	0.08	0.13	0.18	0.23	0.28	0.33	0.38	0.43	0.48
<b>42</b>	<b>1.09</b>	<b>1.80</b>	<b>2.51</b>	<b>3.22</b>	<b>3.93</b>	<b>4.63</b>	<b>5.34</b>	<b>6.05</b>	<b>6.76</b>
1.07	0.10	0.17	0.23	0.30	0.37	0.43	0.50	0.56	0.63
<b>48</b>	<b>1.22</b>	<b>2.02</b>	<b>2.81</b>	<b>3.60</b>	<b>4.39</b>	<b>5.19</b>	<b>5.98</b>	<b>6.77</b>	<b>7.57</b>
1.22	0.11	0.19	0.26	0.33	0.41	0.48	0.56	0.63	0.70
<b>54</b>	<b>1.48</b>	<b>2.45</b>	<b>3.41</b>	<b>4.37</b>	<b>5.33</b>	<b>6.29</b>	<b>7.26</b>	<b>8.22</b>	<b>9.18</b>
1.37	0.14	0.23	0.32	0.41	0.50	0.58	0.67	0.76	0.85
<b>60</b>	<b>1.61</b>	<b>2.66</b>	<b>3.71</b>	<b>4.75</b>	<b>5.80</b>	<b>6.85</b>	<b>7.89</b>	<b>8.94</b>	<b>9.99</b>
1.52	0.15	0.25	0.34	0.44	0.54	0.64	0.73	0.83	0.93
<b>66</b>	<b>1.87</b>	<b>3.09</b>	<b>4.31</b>	<b>5.52</b>	<b>6.74</b>	<b>7.95</b>	<b>9.17</b>	<b>10.38</b>	<b>11.60</b>
1.68	0.17	0.29	0.40	0.51	0.63	0.74	0.85	0.96	1.08
<b>72</b>	<b>2.00</b>	<b>3.31</b>	<b>4.61</b>	<b>5.91</b>	<b>7.21</b>	<b>8.51</b>	<b>9.81</b>	<b>11.11</b>	<b>12.41</b>
1.83	0.19	0.31	0.43	0.55	0.67	0.79	0.91	1.03	1.15
<b>78</b>	<b>2.14</b>	<b>3.52</b>	<b>4.91</b>	<b>6.29</b>	<b>7.67</b>	<b>9.06</b>	<b>10.44</b>	<b>11.83</b>	<b>13.21</b>
1.98	0.20	0.33	0.46	0.58	0.71	0.84	0.97	1.10	1.23
<b>84</b>	<b>2.40</b>	<b>3.95</b>	<b>5.50</b>	<b>7.06</b>	<b>8.61</b>	<b>10.17</b>	<b>11.72</b>	<b>13.27</b>	<b>14.83</b>
2.13	0.22	0.37	0.51	0.66	0.80	0.94	1.09	1.23	1.38
<b>90</b>	<b>2.53</b>	<b>4.16</b>	<b>5.80</b>	<b>7.44</b>	<b>9.08</b>	<b>10.72</b>	<b>12.36</b>	<b>14.00</b>	<b>15.64</b>
2.29	0.24	0.39	0.54	0.69	0.84	1.00	1.15	1.30	1.45
<b>96</b>	<b>2.79</b>	<b>4.59</b>	<b>6.40</b>	<b>8.21</b>	<b>10.02</b>	<b>11.83</b>	<b>13.63</b>	<b>15.44</b>	<b>17.25</b>
2.44	0.26	0.43	0.59	0.76	0.93	1.10	1.27	1.43	1.60

## Document Links

[Architectural Louvers Catalog](#)

[Finishes & Colors](#)

[Qwik Ship Guide](#)

[Aiolite Warranty Statement](#)



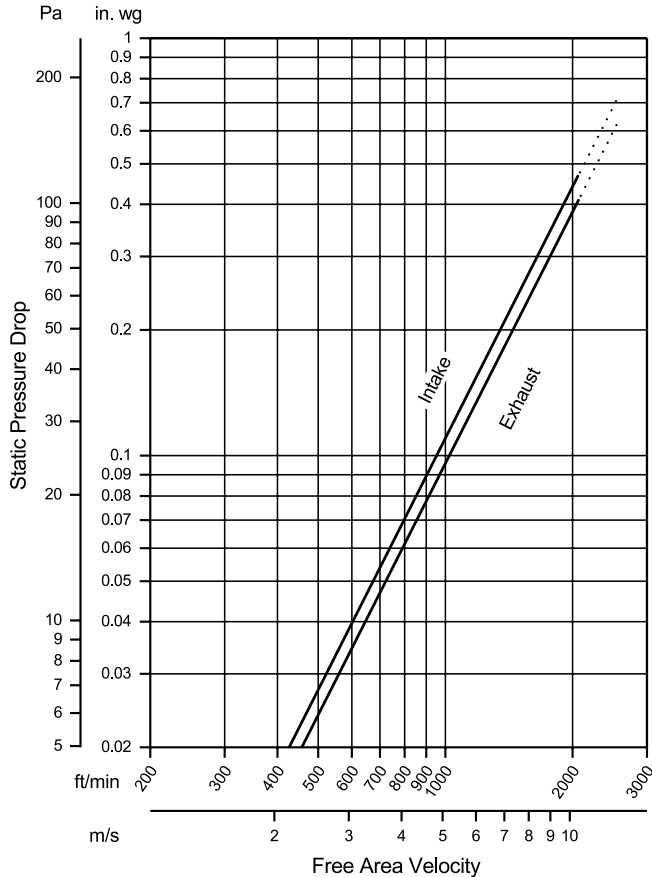
# 6784

Adjustable Louver | Drainable Blade | Fabricated Steel

## Airflow Resistance

Standard Air - 0.075 lb/ft<sup>3</sup> (1.2 kg/m<sup>3</sup>)

Test size 48 in. x 48 in. (1219 mm x 1219 mm)



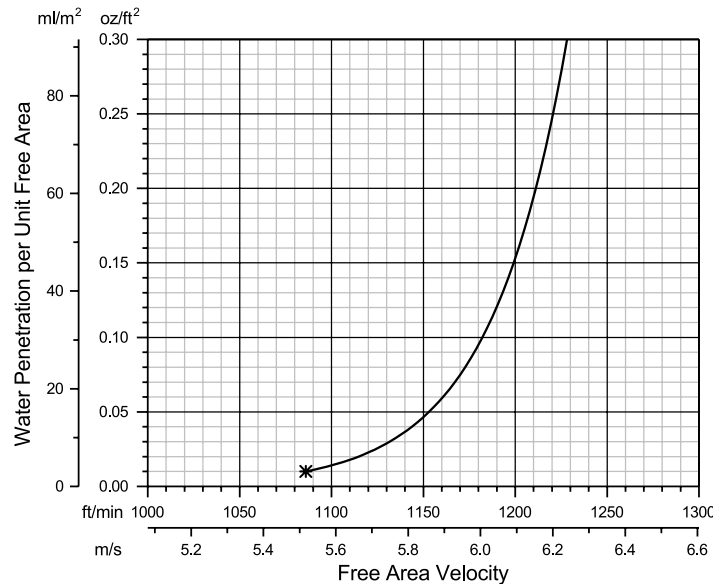
Model 6784 resistance to airflow (pressure drop) varies depending on louver application (air intake or air exhaust). Free area velocities (shown) are higher than average velocity through the overall louver size. See louver selection information. (Test Figure 5.5-6.5)

## Water Penetration

Standard Air - 0.075 lb/ft<sup>3</sup> (1.2 kg/m<sup>3</sup>)

Test size 48 in. x 48 in. (1219 mm x 1219 mm)

Test duration of 15 min.



The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through 0.01 oz. (3 g) of water (penetration) per sq. ft. (m<sup>2</sup>) of louver free area.

**\*The beginning point of water penetration for Model 6784 is 1086 fpm (5.517 m/s) free area velocity.** These performance ratings do not guarantee a louver to be weatherproof or stormproof and should be used in combination with other factors including good engineering judgement in selecting louvers.

