

# Installation, Operation and Maintenance Manual

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with these instructions will result in voiding of the product warranty and may result in personal injury and/or property damage.

#### 1. Gather Tools and Hardware:

- Grinder / Cutter
- Screwdriver / Drill

Screws

Adhesive template provided with the product

### 2. Prepare the Duct & Use the Adhesive Template:

- Ensure the spiral duct is prepared and positioned for installation.
- Adhere the template to the duct in the desired location for the grille installation.

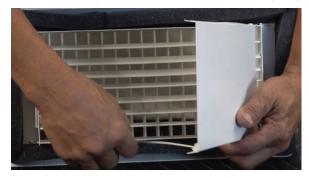
### 3. Cutting the Hole:

- Use the grinder cutter to cut along the outer edge of the template.
- Ensure that the size of the hole matches the size indicated on the template.
- For double-wall insulated spiral ducts, ensure that the hole size matches between the inner and outer layers.



# 4. Prepare the Air Scoop:

- Set up the air scoop by pulling it away from the grille.
- · Insert the adjustment rod into the air scoop clip.

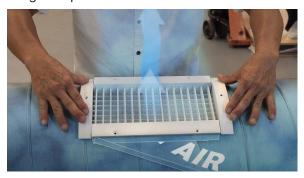




#### 5. Insert the Grille:

Insert the grille into the opening with the air scoop facing the upstream air direction.





# 6. Mark and Drill Holes for Endcaps:

- Mark the locations for the two holes for the endcaps.
- Drill the holes at the marked locations.





#### 7. Install Screws & Secure the Grille:

- Secure the endcaps with screws against the duct.
- Repeat the remaining screws on the top and bottom flanges to securely attach the grille to the duct.



### **Our Commitment**

As a result of our commitment to continuous improvement, Greenheck reserves the right to change specifications without notice.

Product warranties can be found online at Greenheck.com, either on the specific product page or in the literature section of the website at Greenheck.com/Resources/Library/Literature.



Phone: 715.359.6171 • Fax: 715.355.2399 • Parts: 800.355.5354 • E-mail: gfcinfo@greenheck.com • Website: www.greenheck.com