

## Installation, Operation and Maintenance Manual

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with these instructions will result in voiding of the product warranty and may result in personal injury and/or property damage.

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# Shipping and Packing List

Package 1 of 1 contains:

1 - Assembled ventilator

1 - Accessories Bag assembly contains the following:

Airflow 1. Accessories Bag Assembly Contents	
UNIT NAME	CONTENTS
SYNC110	1x Ventilation Label 4x Mounting Brackets 8x Screws 1x Terminal Block Connection 1x Electrical Box Cover*
SYNC180 SIDE PORT	1x Ventilation Label 4x Mounting Brackets 8x Screws 1x Terminal Block Connection
SYNC180 TOP PORT	1x Ventilation Label 2x Drain Spouts 2x Drain Spout Nut 1x Tee Fitting 1x Hanging Strap Kit 2x Drain Plugs 1x Terminal Block Connection
SYNC270	1x Terminal Block Connection

\* Provided for Hardwired variations only.

## General Information

This instruction is intended as a general guide and does not supersede local codes in any way

Consult authorities who have jurisdiction before installation.

## Unit Name and Descriptions

Table 2. Model Number and Descriptions		
UNIT NAME	DESCRIPTION	MOUNTING
SYNC110	50-130 cfm. Compact, high efficiency Energy Recovery Ventilator with side ports designed for ceiling mounting in single family or multi unit residential buildings. Designed with tuneable EC motors to allow for custom airflows. Fan defrost unit with no balancing* or drains required. Offered in Standard, Mirrored, Hardwired and Corded configurations with both Auto Balance and FID features. Corded configurations can be mirrored in the field**	Ceiling
SYNC180 SIDE PORT	75-200 cfm. Cold-weather certified, compact, high efficiency Energy Recovery Ventilator with side ports designed for ceiling or wall mounting in single family or multi unit residential buildings. Precision Balance feature ensures EC motors produce constant user selected airflow. Fan defrost unit with no drains required. Offered in Standard, Mirrored, Hardwired, and Corded configurations with both Auto Balance and FID features.	Ceiling or Wall
SYNC180 TOP PORT	75-200 cfm. Cold-weather certified, compact high efficiency Energy Recovery Ventilator with top ports designed for suspended installation using hanging straps. Precision Balance feature ensures EC motors produce constant user selected airflow. Includes energy efficient damper motor for defrost and recirculation. Drains are optional.*** Offered with both Auto Balance and FID features.	Hanging Straps
SYNC270	75-280 cfm. Cold-weather certified, high efficiency Energy Recovery Ventilator with top ports designed for suspended installation using hanging straps. Precision Balance feature ensures EC motors produce constant user selected airflow. Includes energy efficient damper motor for defrost and recirculation. Drains are optional.*** Offered with both Auto Balance and FID features.	Hanging Straps

\*See "Balancing the Airflows" on page 31.  
 \*\* Hardwired configurations must be mirrored by manufacturer and cannot be mirrored in the field.  
 \*\*\*See "Installing the Drain Connection (Optional)" on page 19 and "Installing Drain Plug (Optional)" on page 20.



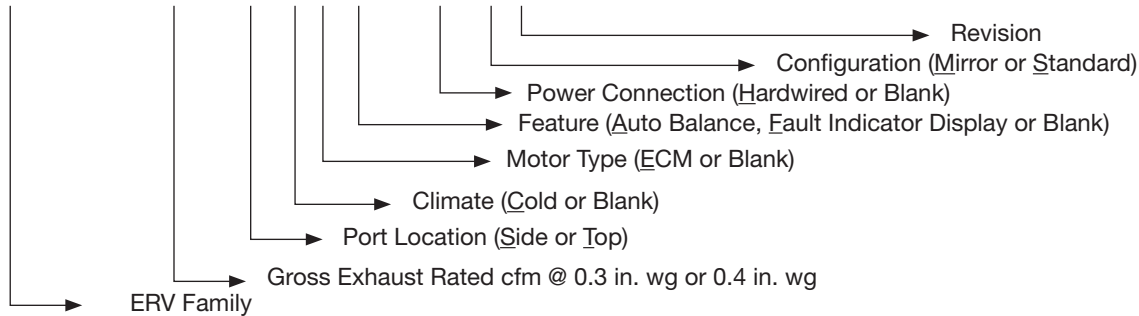
## WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer (or equivalent) or a service agency.

## Model Number Nomenclature Breakdown

Example Model Number:

# SYNC-180SCEA – HS1



## Terms and Definitions

- **ERV** - Energy Recovery Ventilator.
- **Defrost Mode** - to ensure reliable operation during cold weather, the ERV will automatically cycle through its defrost mode as needed.
- **Dehumidistat** - a control device that senses the amount of moisture in the air and activates high-speed ventilation when the air moisture level exceeds the setpoint.
- **Reset** - whenever resetting of the ERV is required, simply unplug the power cord for 30 seconds. The Self-Test will occur when the ERV is reconnected.
- **Self-Test** - each time the ERV is powered/energized, the self-test function will automatically initiate. During the self-test, the ERV will cycle through all the speeds available (1 – 5), test the damper motor operation, and will default back to the previous operational mode and speed selection. Total self-test duration is approximately 90 seconds.
- **Standby Mode** - the ERV is powered/energized and waiting for fan operation to be initiated. For example, the ERV is set to Continuous Ventilation Operation Mode at speed 0.
- **Thermistor** - This is the temperature sensor that measures electrical resistance as outdoor temperatures fluctuate.
- **HVI** - Home Ventilating Institute.
- **HRAI** - Heating Refrigeration Air Conditioning Institute.
- **Precision Balance** - a form of balancing the ERV's airflows using the PrecisionSYNC Control. The precision balancing duct collars measure actual airflow with differential pressure readings and the ERV will continuously adjust the motor speed to maintain user defined airflow.
- **Fault Indicator Display (FID)** - a series of error codes displayed on the PrecisionSYNC Control. These indicate certain types of faults which impact operation of the ERV. Units with FID feature will also have Auto Balance feature.

## Application

This equipment is designed to provide fresh air while exhausting an equal amount of stale air. The ERV unit is equipped with an enthalpic core. The ERV unit transfers both sensible (temperature) and latent (moisture) between incoming fresh air and exhausting stale air.

### CAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

## Required Tools and Materials

Field Provided Material

- Low voltage control wire
- Mastic tape
- Caulking material
- Aluminum foil duct tape
- Zip ties (duct)
- Flexible or rigid, insulated or non-insulated ducts - class II rated zip ties

### CAUTION

Potential equipment malfunction or damage. May require repairs and/or void warranty. Do not interconnect ERV to other appliances such as Stove Vents, Clothes Dryer Vents, Central Vacuum Systems, Auxiliary Fans, etc.

# Specifications

**Table 3. Specifications**

Specifications	Single-Core ERV Units			
Model No.	SYNC110	SYNC180 TOP PORT	SYNC180 SIDE PORT	SYNC270
Unit Weight in pounds (kilograms)	34 (15)	53 (24)	42 (19)	57 (26)
Unit Dimensions	Refer to “Dimensional Drawings” on page 7.			
High Speed (HVI Certified)				
IN. WG (Pa)	CFM (L/s)	CFM (L/s)	CFM (L/s)	CFM (L/s)
0.1 (25)	131 (62)	195 (92)	199 (94)	295 (139)
0.2 (50)	123 (58)	186 (88)	191 (90)	286 (135)
0.3 (75)	117 (55)	178 (84)	184 (87)	278 (131)
0.4 (100)	108 (51)	172 (81)	176 (83)	271 (128)
0.5 (125)	97 (46)	165 (78)	167 (79)	263 (124)
0.6 (150)	87 (41)	159 (75)	159 (75)	254 (120)
0.7 (175)	74 (35)	153 (72)	150 (71)	246 (116)
0.8 (200)	57 (27)	144 (68)	140 (66)	237 (112)
0.9 (225)	40 (19)	136 (64)	133 (63)	229 (108)
1.0 (250)		127 (60)	125 (59)	218 (103)
Adjusted Sensible Recovery Efficiency @ 32°F (0°C)*	@ 49 cfm (23 L/s) 75%	@ 68 cfm (32 L/s) 79%	@ 64 cfm (30 L/s) 87%	@ 64 cfm (30 L/s) 81%
Sensible Recovery Efficiency @ 32°F (0°C)*	@ 49 cfm (23 L/s) 72%	@ 68 cfm (32 L/s) 77%	@ 64 cfm (30 L/s) 84%	@ 64 cfm (30 L/s) 77%
Adjusted Sensible Recovery Efficiency @ -13 °F (-25°C)*	N/A	@ 66 cfm (31 L/s) 62%	@ 72 cfm (34 L/s) 63%	@ 75 cfm (35 L/s) 59%
Sensible Recovery Efficiency @ -13°F (-25°C)*	N/A	@ 66 cfm (31 L/s) 60%	@ 72 cfm (34 L/s) 62%	@ 75 cfm (35 L/s) 56%
Latent Efficiency 95°F (35°C)*	@ 49 cfm (23 L/s) 45%	@ 66 cfm (31 L/s) 43%	@ 64 cfm (30 L/s) 52%	@ 64 cfm (30 L/s) 39%
Total Efficiency 95°F (35°C)*	@ 49 cfm (23 L/s) 51%	@ 66 cfm (31 L/s) 50%	@ 66 cfm (31 L/s) 60%	@ 64 cfm (30 L/s) 49%
*Certified by the Home Ventilating Institute (HVI) according to test procedures developed by HVI members and based on internationally recognized standards. For performance ratings at other conditions not shown, please visit the HVI website.				
Number of speeds available with Two-Speed Switch with Humidity Sensor (435245)	2	2	2	2
Number of speeds available with Two-Speed Switch with Intermittent Mode (435246)	N/A	N/A	N/A	N/A



# Specifications

**Table 3. Specifications (continued)**

Specifications	Single-Core ERV Units			
Model No.	SYNC110	SYNC180 TOP PORT	SYNC180 SIDE PORT	SYNC270
Number of speeds available with PrecisionSYNC Control (435244)	5	5	5	5
Ventilator Type	Energy Recovery	Energy Recovery	Energy Recovery	Energy Recovery
Energy Recovery Core	Enthalpic	Enthalpic	Enthalpic	Enthalpic
Defrost Type	Fan	Recirculation	Fan	Recirculation
Balancing	Auto Balance (optional)	Auto Balance	Auto Balance	Auto Balance
Number of Ports	4	4	4	4
Pre-Filters Supply & Exhaust	MERV 6 or MERV 13**			
	** To be ordered separately. Comes in a set of 4 and is installed in the Fresh Side only. When a MERV 13 filter is installed for the first time, airflow will need to be balanced.			
Condensate Drain Connections: Spouts: qty. 2 (1/2" o.d.) Drain Tee: qty. 1 (1/2" o.d.)	No	Yes (optional use)	No	Yes (optional use)
Drain Plug Included	No	Yes (optional use)	No	Yes (optional use)
Hanging Strap kit Included	No	Yes	No	Yes
Mounting Brackets Included	Yes	No	Yes	No
Electrical Characteristics: 120 Volts, 60 Hertz, 1 phase				
Motor type	ECM	ECM	ECM	ECM
*Fan watts @ HVI Test 32°F (0° C)	@ 49 cfm (23 L/s), 22W	@ 68 cfm (32 L/s), 26W	@ 64 cfm (30 L/s), 28W	@ 64 cfm (30 L/s), 30W
Fan Watt Rating	84	126	130	340
Amp Rating	1.4	1.86	2	4.5
<p>* Certified by the Home Ventilating Institute (HVI) according to test procedures developed by HVI members and based on internationally recognized standards. For performance ratings at other conditions not shown, please visit the HVI website.</p>				

# Optional Fan Curve Speeds

**Table 4. Optional Fan Curves Speeds (Factory Tested)**

Single-Core ERV Units								
Model No.	SYNC110		SYNC180 TOP PORT		SYNC180 SIDE PORT		SYNC270	
Speed 5 - High								
IN. WG (PA)	CFM	L/s	CFM	L/s	CFM	L/s	CFM	L/s
0.1 (25)			161	76	173	81	295	139
0.2 (50)	91	43	155	73	164	77	286	135
0.3 (75)	85	40	146	69	155	73	278	131
0.4 (100)	76	36	138	65	145	68	271	128
0.5 (125)	57	27	127	60	134	63	263	124
0.6 (150)	38	18	117	55	123	58	254	120
0.7 (175)			104	49	111	52	246	116
0.8 (200)			93	44	99	47	237	112
0.9 (225)			83	39	87	41	229	108
1.0 (250)					74	35	218	103
Speed 4 - Medium High								
IN. WG (PA)	CFM	L/s	CFM	L/s	CFM	L/s	CFM	L/s
0.1 (25)			127	60	147	69	255	120
0.2 (50)	85	40	119	56	136	64	245	115
0.3 (75)	80	38	112	53	125	59	232	109
0.4 (100)	63	30	105	50	114	54	225	106
0.5 (125)	42	20	96	45	102	48	215	101
0.6 (150)			89	42	89	42	202	95
0.7 (175)			80	38	76	36	192	90
0.8 (200)					63	30	177	83
0.9 (225)					49	23	165	78
1.0 (250)					34	16	155	73
Speed 3 - Medium								
IN. WG (PA)	CFM	L/s	CFM	L/s	CFM	L/s	CFM	L/s
0.1 (25)			100	47	127	60	211	99
0.2 (50)	80	38	98	46	114	54	202	95
0.3 (75)	70	33	90	42	100	47	188	88
0.4 (100)	57	27	82	39	85	40	181	85
0.5 (125)	31	15	75	35	70	33	164	77
0.6 (150)			64	30	53	25	150	71
0.7 (175)					36	17	134	63
0.8 (200)					18	8	115	54
Speed 2 - Medium Low								
IN. WG (PA)	CFM	L/s	CFM	L/s	CFM	L/s	CFM	L/s
0.1 (25)			96	45	100	47	150	71
0.2 (50)	75	35	86	40	87	41	140	66
0.3 (75)	61	29	76	36	73	34	125	59
0.4 (100)	38	18	65	31	58	27	104	49
0.5 (125)			55	26	43	20	86	41
0.6 (150)			44	21	27	13	66	31
0.7 (175)							42	20
Speed 1 - Low								
IN. WG (PA)	CFM	L/s	CFM	L/s	CFM	L/s	CFM	L/s
0.1 (25)			66	31	81	38	89	42
0.2 (50)	69	32	60	28	64	30	68	32
0.3 (75)	51	24	54	25	48	23	46	22
0.4 (100)	20	9	45	21	31	15	22	10
0.5 (125)			37	17	14	7		
0.6 (150)								



# Dimensional Drawings

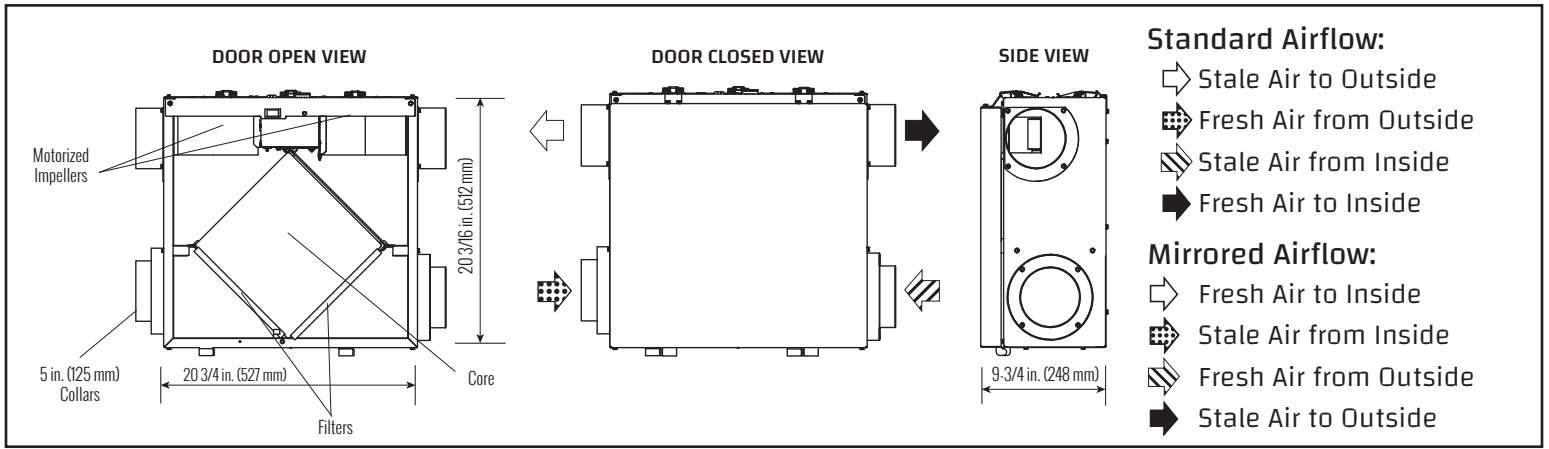


Figure 1. SYNC110 Dimensional Drawing

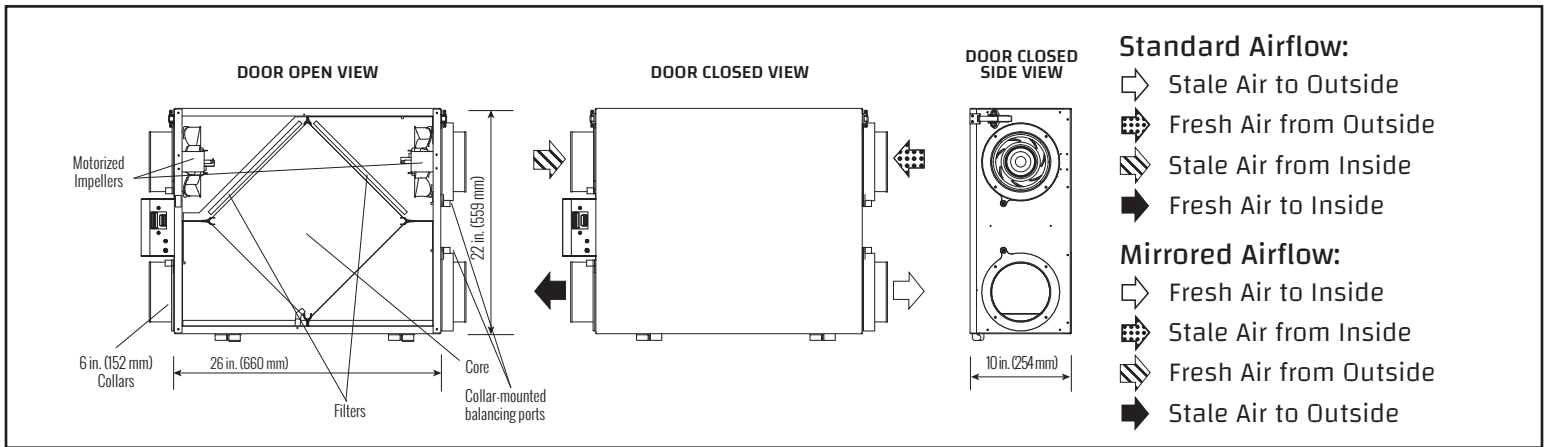


Figure 2. SYNC180 SIDE PORT Dimensional Drawing

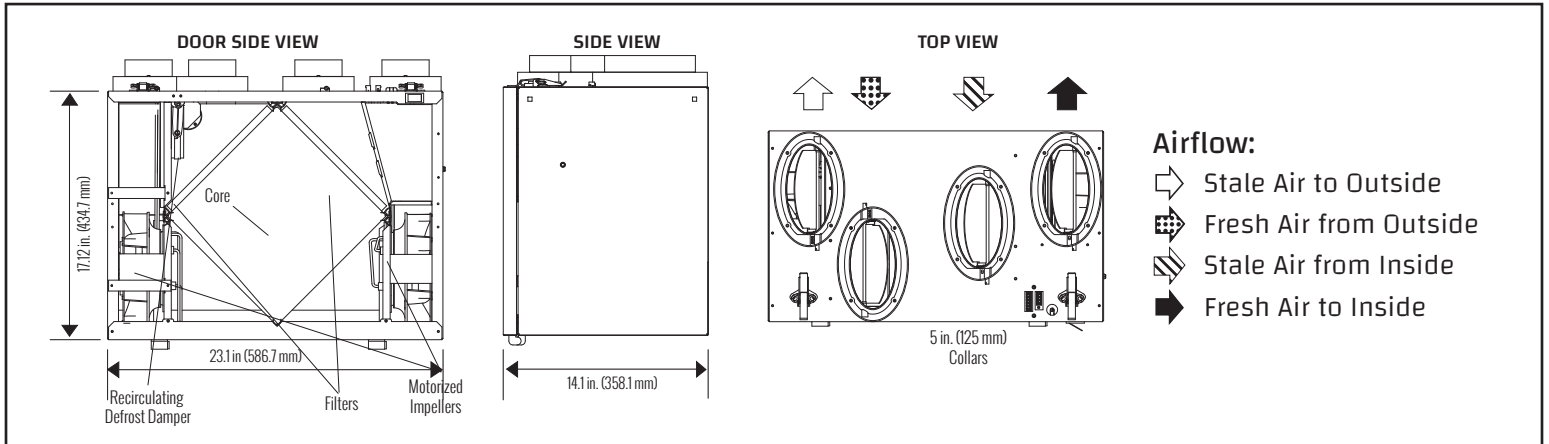


Figure 3. SYNC180 TOP PORT Dimensional Drawing

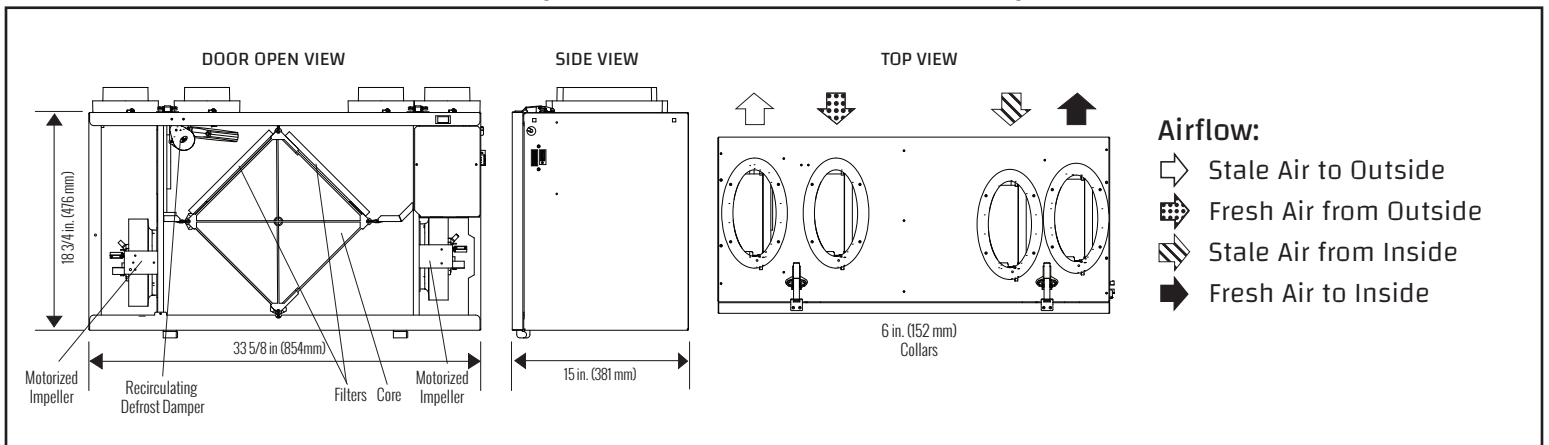


Figure 4. SYNC270 Dimensional Drawing

## Dimensional Drawings

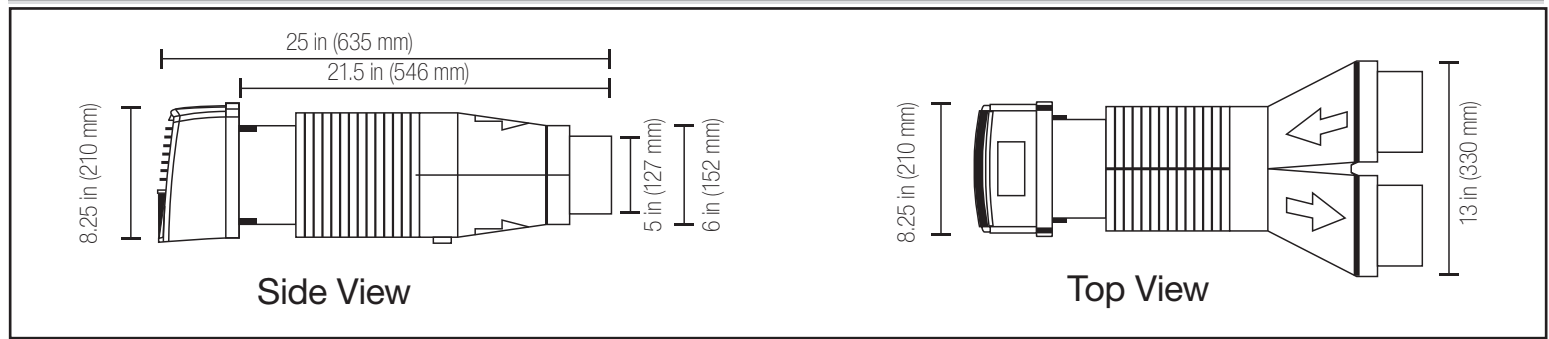


Figure 5. Dual Intake and Exhaust Hoods

## Defrost Cycle

The ERV has an electronically controlled defrost system. The defrost cycle is activated when the outdoor temperature drops below 27°F (-3°C). Incoming fresh air temperature is constantly measured to determine if defrost is required. The three defrost settings are:

- At 27°F (-3°C) ERV runs in defrost for 3 minutes and runs in ventilation for 25 minutes
- At -4°F (-20°C) ERV runs in defrost for 4.5 minutes and runs in ventilation for 17 minutes
- At -31°F (-35°C) ERV runs in defrost for 7 minutes and runs in ventilation for 15 minutes

No remote device can override this defrost mode until the cycle is complete. After the cycle is completed, the ERV defaults to previous settings. If the cycle is completed and the thermistor continues to measure defrost temperature the defrost cycle is repeated.

## Recirculating Damper Defrost

Applicable Unit:

SYNC180 TOP PORT and SYNC270

During defrost a motor driven damper door mechanism closes off the supply air from outside allowing exhaust air to recirculate through the unit's core. During the defrost portion of the cycle no ventilation is occurring. After the defrost portion of the cycle, the damper operates in the opposite direction to reopen the fresh air port. The defrost cycle repeats until the temperature rises above 27°F (-3°C).

## Fan Defrost

Applicable Units: SYNC110 and SYNC180 SIDE PORT

During defrost the supply fan shuts off while the exhaust fan continues to operate. This allows the heat from the exhaust air to defrost the unit's core. During the defrost portion of the cycle, the unit operates with only exhaust ventilation. After the defrost portion of the cycle, the supply fan powers on and operates with balanced ventilation. The defrost cycle repeats until the temperature rises above 27°F (-3°C).



# Required Ventilation

## ASHRAE

- ASHRAE 62.2-2019 is a national standard that provides methods for achieving acceptable indoor air quality in typical residences. It was developed and is maintained by the American Society of Heating and Air-Conditioning Engineers (ASHRAE).
- This standard recommends Dwelling-Unit Ventilation, which is a mechanical exhaust system, supply system, or combination thereof.

## Formula Method

The Building Ventilation rate is determined based on the floor area and the number of bedrooms, as defined in Section 4.1.1 equation 4-1a.

### Formula:

$$(\text{Square feet} \times 0.03) + (\text{bedrooms} + 1) \times 7.5 = 97.5$$

$$(2000 \times 0.03) + (4+1) \times 7.5 = 97.5$$

## Table Method

Example: a 2000 square foot building with 4 bedrooms from Section 4.1.1 Table 4-1a, a quick reference table predicts 98 cfm. The following table complies with ASHRAE Standard 62.2-2019, Section 4.1.1 Table 4-1a, Continuous Whole-Building Ventilation rate in cfm.

Floor Area (Square Feet)	Number of Bedrooms				
	1	2	3	4	5
	CFM	CFM	CFM	CFM	CFM
<500	30	38	45	53	60
501 - 1000	45	53	60	68	75
1001 - 1500	60	68	75	83	90
1501 - 2000	75	83	90	98	105
2001 - 2500	90	98	105	113	120
2501 - 3000	105	113	120	128	135
3001 - 3500	120	128	135	143	150
3501 - 4000	135	143	150	158	165
4001 - 4500	150	158	165	173	180
4501 - 5000	165	173	180	188	195

For more information about ASHRAE, go to: <https://www.ashrae.org>.

## How the Dehumidistat Works

When using either the Two-Speed Switch with Humidity Sensor (435245) or the PrecisionSYNC Control (435244) a built-in dehumidistat is present. The following information is provided on how it works.

High indoor humidity levels, during the heating season, have become a problem in many well insulated, tight homes. Excessive condensation on the windows is a visual sign of high indoor humidity levels. High indoor humidity levels can result in mold, mildew and the eventual degradation of the building structure itself. Your ERV reduces indoor humidity levels when the outdoor air is drier than the indoor air.

These conditions usually occur during the heating season when outdoor temperatures are less than 59°F (15°C).

During the heating season, the operation of the ERV may reduce indoor humidity levels sufficiently to eliminate the need for further dehumidification. Use the adjustable dehumidistat feature located on the control if your home requires further dehumidification during the heating season.

The humidification function aggressively addresses high indoor humidity levels by initiating high speed ventilation when the indoor humidity levels rise above the set point on the control. Once the humidity in the house is reduced, the ERV will revert back to its previous setting.

It is recommended to operate the ERV for the first few days without use of the dehumidistat function to observe if a further dehumidification effect will be required.

The dehumidistat operates in percentage of RH (relative humidity) with 60 being high and 20 being low. If after a few days, further dehumidification is required (the building is still too humid), set the humidity level to a lower amount.

The average person is comfortable between 30% and 50% RH. The dehumidistat should be set to OFF for all seasons except the heating season since a dehumidifying effect only occurs when the outdoor air is dryer than the indoor air.

### **Dehumidification Sensing**

Every 6 hours the ERV will run and sample the outdoor air temperature (this includes when the unit is in Standby mode) to read the outdoor temperature. The unit then resumes operations at the selected mode and speed (approximately 60 second duration). Dehumidistat Disable or Dehumidistat Re-enable may be initiated.

Dehumidistat Disable automatically disables the Dehumidistat function on the main wall control when outdoor temperatures exceed 15°C (59°F) for a full 24-hour period. All other ERV features, and functions operate normally while the Dehumidistat function is disabled.

Dehumidistat Re-enable automatically re-enables the Dehumidistat function if either the outdoor temperature drops below 15°C (59°F) for a full 24-hour period or if the ERV is reset (unplugged for 30 seconds).

## Two-Speed Switch with Humidity Sensor (435245)

The control offers the following features to control your home's ventilation.

- Two-speed fan setting (LOW / HIGH)
- Standby setting (fan OFF)
- Electronic dehumidistat
- Compatible with wireless timers. Connect to 3-wire 20 gauge low voltage wire.
- Designed to be mounted in a standard 2 x 4" (51 x 102 mm) electrical box or surface mounted to a wall.

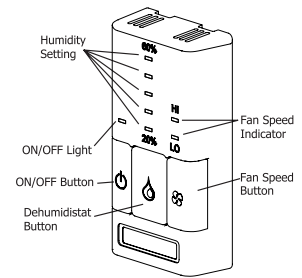





Figure 6. Two-Speed Switch with Humidity Sensor

**Table 6. Two-Speed Switch with Humidity Sensor Settings**

Settings	Icon	Description
Turning on the Control		Press and release the ON/OFF button. The light above will illuminate.
Setting the Ventilation Speed		Press and release the Fan button to select LOW or HIGH fan speed. The corresponding "Indicator Light" will illuminate. If both LO and Hi indicator lights are off, the fan is OFF but will turn ON if required by the Dehumidistat or remote Timer (if installed).
Humidity Control		Your unit will reduce indoor humidity when outdoor humidity levels are lower than indoor humidity levels. This feature is only effective when the outdoor temperature is below 59°F (15°C).
Setting the Dehumidistat		Press and release the Dehumidistat button until the Dehumidistat Light is at the desired setting. After a few seconds the Dehumidistat light will either flash or be on continuous. A flashing light indicates the humidity level is higher than the setting and the unit is operating on high speed ventilation. A continuous light indicates the humidity level is lower than the setting. The Dehumidistat will override the current speed setting to HIGH speed. The Dehumidistat function can be turned OFF by pressing the button until no Dehumidistat light is on. Refer to the "How the Dehumidistat Works" on page 10 of this instruction for a detailed description of Dehumidistat functionality.

### **IMPORTANT**

Only one control can be installed on the system.

Timers will not function when mode of operation is set to "OFF", unless specifically installed for that function. Refer to "Installing Standby Jumper" on page 25.

# PrecisionSYNC Control (435244)

The control offers the most advanced features to control your home's ventilation.

- Five-speed fan setting
- Standby setting (fan speed 0)
- Electronic dehumidistat
- 20/40/60 HIGH speed override button
- Compatible with Wireless Timer
- Easy to read back-lit LCD screen
- Slim-line design
- Connect to 3-wire 20 gauge low voltage wire
- Precision Balancing (applicable units)\*
- FID Error Codes (applicable units)\*\*

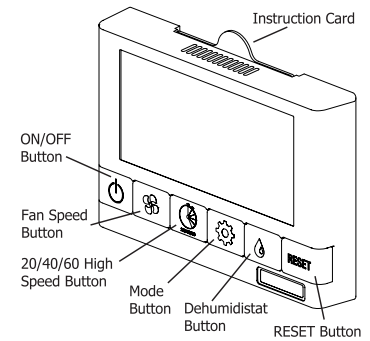


Figure 7. PrecisionSYNC Control

**Table 7. Operational Modes**

Function	Icon
Continuous Ventilation	
20 Minutes On, 40 Minutes Recirculation	
20 Minutes On, 40 Minutes OFF	
10 Minutes On, 50 Minutes OFF	
Continuous Recirculation	

**Table 8. PrecisionSYNC Control (435244) Settings**

Mode	Icon	Description
Turning on the Control		Press and release the ON/OFF button. The light above will illuminate.
Setting the Ventilation Speed		Press and release the Fan button to select LOW or HIGH fan speed. The corresponding "Indicator Light" will illuminate. If both LO and Hi indicator lights are off, the fan is OFF but will turn ON if required by the Dehumidistat or remote Timer (if installed).
20/40/60 High Speed Button		Press and release the 20/40/60 High Speed button to temporarily initiate HIGH Fan speed for 20, 40 or 60 minutes. Press once for 20 minutes, twice for 40 minutes, three times for 60 minutes and four times to disable. The timer symbol will appear on the screen and the corresponding section of the clock will flash to indicate the time interval selected. When the timer runs out, the unit will return to its previous operating speed.
Setting the Mode of Operation		There are five modes of operation available with the PrecisionSYNC Control (435244). Pressing the Mode button will display the different modes of operation on the screen. Fan defrost models do not have recirculation modes available.
Setting the Dehumidistat		The PrecisionSYNC Control displays the current indoor humidity in LARGE numbers and the Dehumidistat setting in SMALL numbers on the screen. If the indoor humidity is above the set point, the control will initiate HIGH Fan speed operation in Ventilation mode until the indoor humidity has been reduced below the set point. Press and release the Dehumidistat button to adjust the Dehumidistat setting. The Dehumidistat can be set between 25% RH and 60% RH. To disable the Dehumidistat function on the control, cycle through the setting until OFF is displayed. Refer to "How the Dehumidistat Works" on page 10 in this instruction for a detailed description of the Dehumidistat function.
Reset Button	RESET	The RESET button will clear the current Fan, Timer, Mode and Dehumidistat settings and set the unit into LOW fan speed, Ventilation mode and a Dehumidistat setting of 40%.
Service Indicator		A service indicator appears when the unit requires routine maintenance. Press and hold the ON/OFF button for 5 seconds to reset the service indicator once maintenance has been performed.

\*Refer to "Precision Balancing" on page 33.

\*\*Refer to "Fault Indicator Display (FID)" on page 34.

## 20/40/60 Minute Timer (435247)

Timers are available as wired or wireless. The timer will override the operational mode of the control (regardless of the setting) and initiate HIGH fan speed Ventilation for 20, 40 or 60 minutes. The ERV will return to the selected operational mode and fan speed setting upon completion of the timer cycle.

### Using Timers

Press the button to initiate high speed ventilation for 20, 40 or 60 minutes. The corresponding status light will illuminate to indicate either 20, 40 or 60 minutes of high speed fan operation. Press the button until the status lights are no longer illuminated to cancel high speed timer operation.

### Optional Lockout Mode

The Wired Timer has a lockout mode feature that can be set to disable the timer. Set the lockout mode by holding the button for five seconds. Disable lock-out mode by holding the button for 5 seconds. Connect to 3-wire, 20-gauge (min.) low-voltage wire and install in a standard 2 x 4" (51 x 102 mm) electrical box.

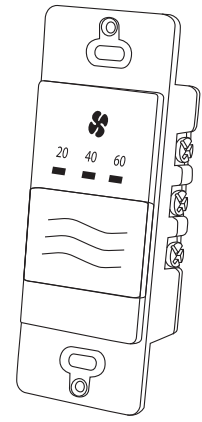


Figure 8. 20/40/60 Minute Timer

## 20/40/60 Minute Wireless Timer (435248)

The Wireless Timer pairs wirelessly to the control. Wireless Timers have an estimated range of 40 feet (12 meters) with no obstructions. To increase the range of the timer, a Wireless Repeater may be used. Multiple timers can be paired to a single control. They are designed to be mounted in a standard 2 x 4" (51 x 102 mm) electrical box or surface mounted to a wall.

### Replacing The Battery

The red LED battery indicator will illuminate when the battery on the timer needs to be replaced. Replace the battery by:

- Pulling the face plate off the wall.
- Replacing the battery located on the back of the Timer Face Plate.
- Re-attaching the face plate to the back plate. Be careful not to damage the tabs on the back plate when reattaching the face plate.

\* Refer to "Installation and Operation of 20/40/60 Minute Timer (435248)" on page 24 for pairing instructions.

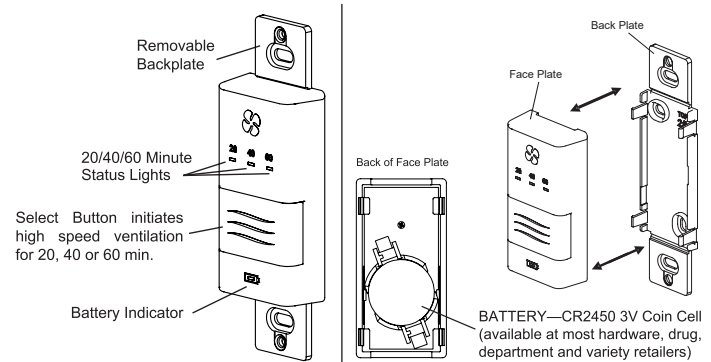


Figure 9. 20/40/60 Minute Wireless Timer

## Wireless Repeater (435249)

This device is used to extend the range of the Wireless Timer. The Wireless Repeater plugs directly into a 120 V power outlet.

The Wireless Repeater should be installed at the halfway point between the 20/40/60 Minute Wireless Timer and the control if the timer is out of range.

When the Wireless Repeater is positioned correctly, a solid green LED will illuminate indicating the Wireless Repeater has a strong connection to the main wall control and may be moved farther away if necessary.

\* Refer to "Installation and Operation of Wireless Repeater (435249)" on page 25.

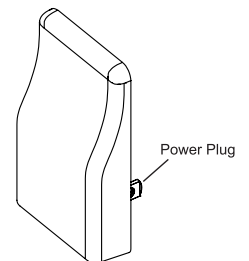


Figure 10. Wireless Repeater

## Overview of Installation Methods

There are three methods of installation for the ERV:

- Simplified installation - See “Installation Methods - Simplified (Return/Return)” on page 15.
- Partially dedicated installation - See “Installation Methods - Partially Dedicated” on page 16.
- Fully dedicated installation - See “Installation Methods - Fully Dedicated” on page 17.

## Connecting the Ductwork

The installer must ensure all ductwork is sized and installed as designed to ensure the system will perform as intended.

The amount of air that the ERV unit will deliver is directly related to the total external static pressure of the system. Static pressure is a measure of resistance imposed on the blower by the length of ductwork plus the number of fittings used in the ductwork.

A well designed and installed ducting system will allow the ERV to operate at its maximum efficiency.

All ducts should be kept as short as possible and have as few bends or elbows as possible to maximize airflow. 45° elbows are preferred to 90° elbows. Use Y-fittings instead of T-fittings whenever possible.

All duct joints must be fastened with screws, rivets or duct sealant and wrapped with mastic or quality duct tape to prevent leakage. Mastic is preferred but if duct tape is used it should be the aluminum foil type.

Use galvanized (rigid) ducting whenever possible although flexible duct can be used in moderation, if necessary.

A short length (approximately 12 inches [300 mm]) of non-metallic flexible duct should be connected between the ERV and the supply/exhaust duct system to avoid possible noise transfer through the duct system.

All ducts running through attics and unheated spaces must be sealed and insulated to code.



### IMPORTANT

Applications such as greenhouses, atriums, swimming pools, saunas, etc. have unique ventilation requirements which should be addressed with an isolated ventilation system.

## Shaping Ducting to Fit Oval Ports

Applicable Unit: SYNC180 TOP PORT and SYNC270

This unit has oval supply and exhaust ports. This enables the units to be as space efficient as possible. Circumference of the port remains the same as round ducting. Simply bend a standard duct fitting to the correct shape and attach to the oval port using the same method as for a round port.

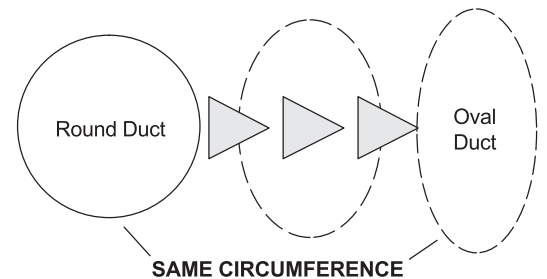


Figure 11. Shaping Ducting to Fit Oval Ports

## Installation Methods - Simplified (Return/Return)

The simplified method draws stale air from the cold air return duct of the air handler/furnace and introduces an equal amount of fresh air farther downstream into the cold air return as illustrated in the following figures.

### Installation Notes:

- See unit specifications for exact port locations.
- Unit is normally balanced on HIGH speed with the furnace blower ON.
- Ensure as much distance as possible between the supply and exhaust connections to the cold air return of the furnace.
- The exhaust air connection should be upstream of the supply air connection to prevent exhausting any fresh air.
- Weatherhood arrangement is for drawing purposes only. The weatherhoods are to be installed in accordance with local building codes or manufacturer recommendations.
- The airflow can be confirmed on site using the balancing procedures found in this manual.
- Interlocking the air handler blower with the ERV allows for distribution of fresh air throughout the space. While not required for proper function of the ERV, local codes or authorities having jurisdiction may require interlocking the ERV with the air handler blower.

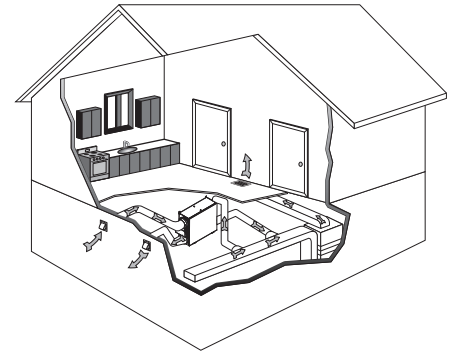


Figure 12. Simplified Installation (Return/Return)

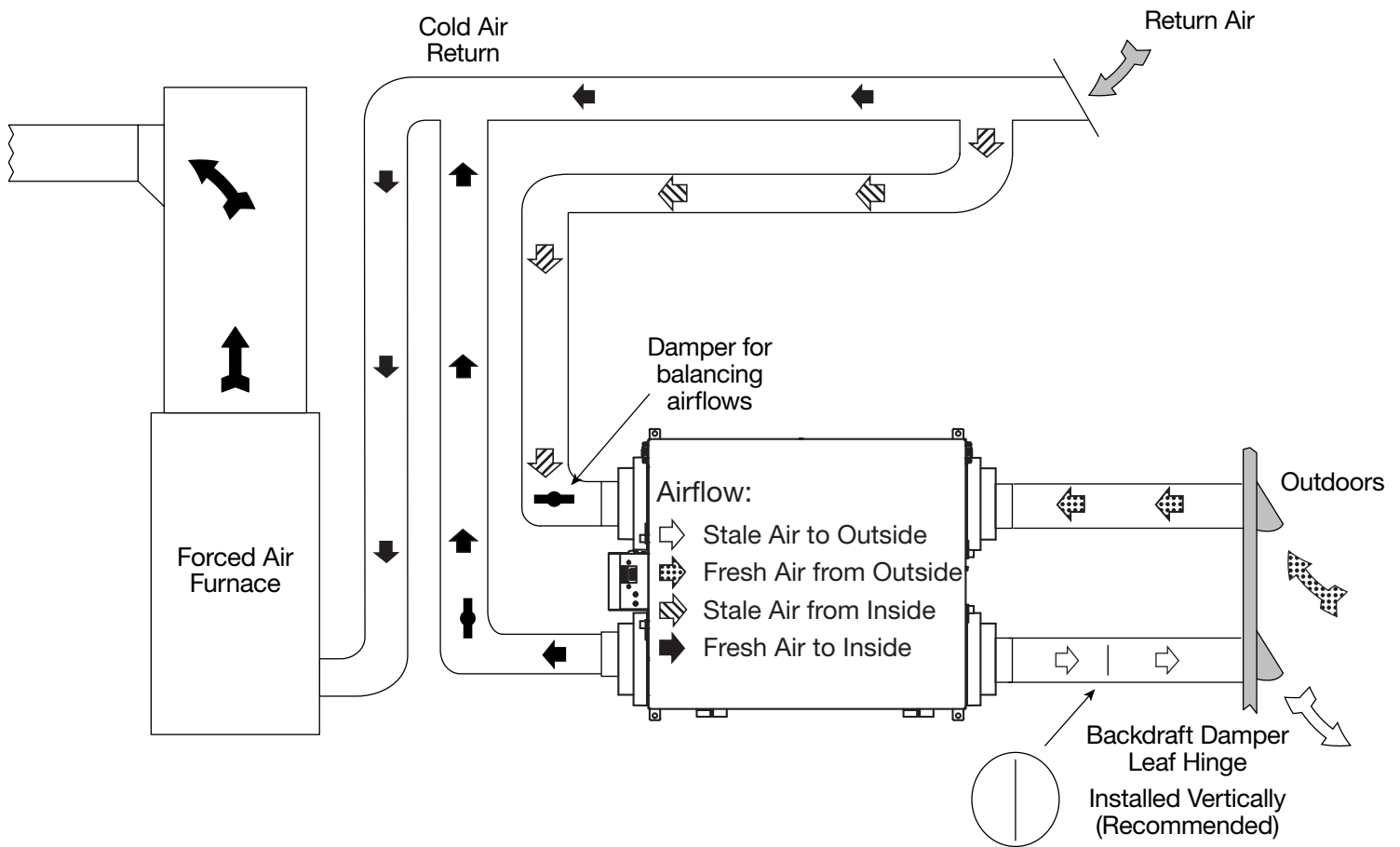


Figure 13. Simplified Installation (Return/Return)

## Installation Methods - Partially Dedicated

The partially dedicated installation draws stale air from specific points in the house and introduces an equal amount of fresh air into the cold air return as illustrated in the following building figures.

### Installation Notes

- See unit specifications for exact port locations.
- Unit is normally balanced on HIGH speed with the furnace blower ON.
- A minimum separation of 40" (one meter) is recommended between the two direct connections.
- The exhaust air connection should be upstream of the supply air connection to prevent exhausting any fresh air.
- Weatherhoods are to be installed in accordance with local building codes or manufacturer recommendations.
- The airflow must be confirmed on site using the balancing procedures found in this manual.
- Interlocking the air handler blower with the ERV allows for distribution of fresh air throughout the space. While not required for proper function of the ERV, local codes or authorities having jurisdiction may require interlocking the ERV with the air handler blower.

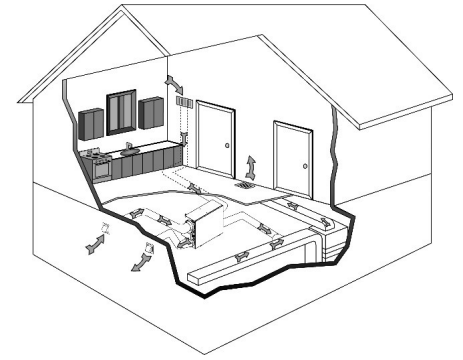


Figure 14. Partially Dedicated System

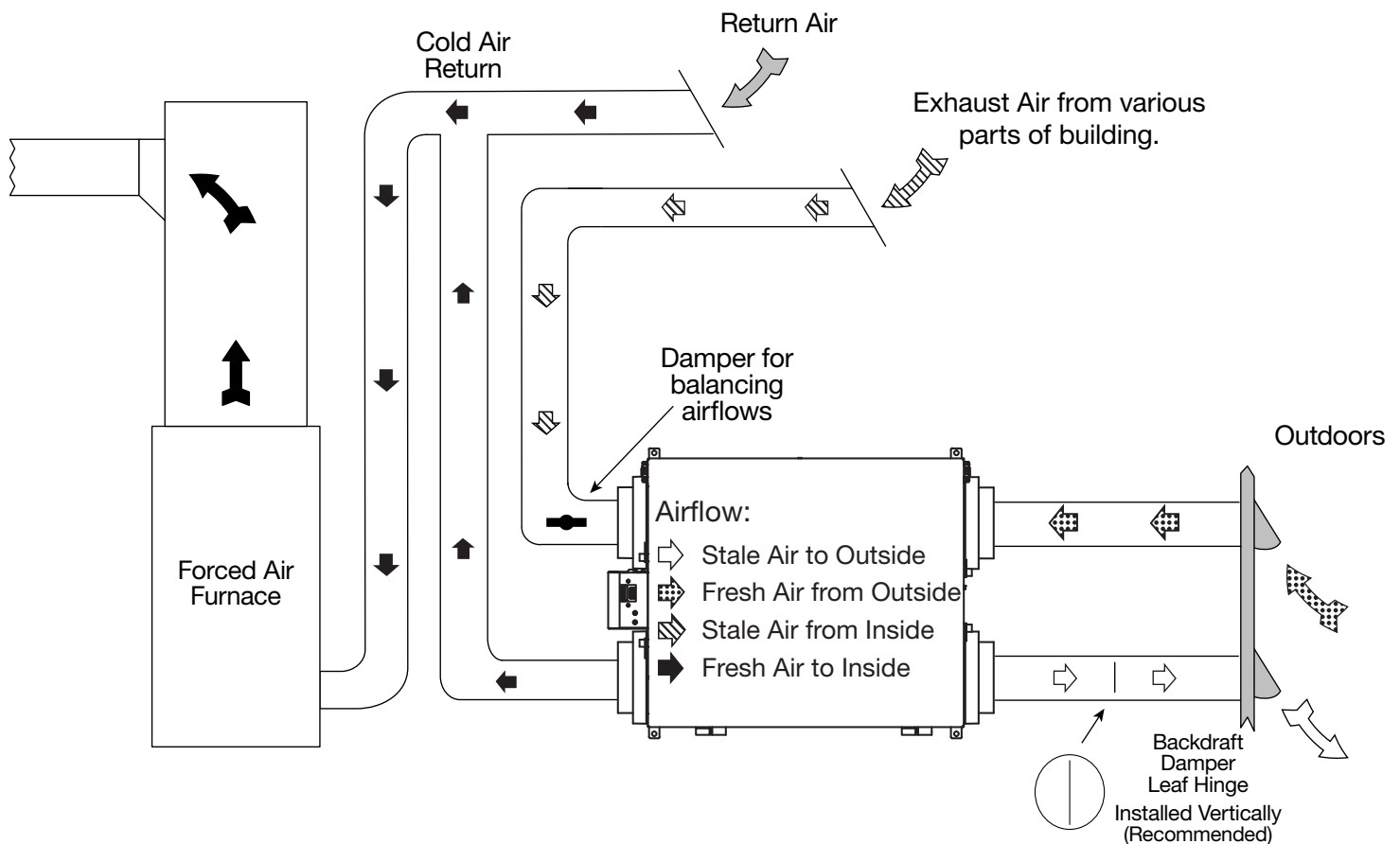


Figure 15. Direct Connection of Supply Air Stream to the Furnace Cold Air Return (Stale air drawn from key areas of home)



## Installation Methods - Fully Dedicated

The fully dedicated installation draws stale air from specific points in the building and delivers fresh air to specific locations of the building. This system is not connected to an air handler/furnace (see the following figures).

### Installation Notes

- See unit specifications for exact port locations.
- Unit is normally balanced on HIGH speed with the furnace blower ON.
- Weatherhoods are to be installed in accordance with local building codes or manufacturer recommendations.
- The airflow must be confirmed on site using the balancing in this instruction.

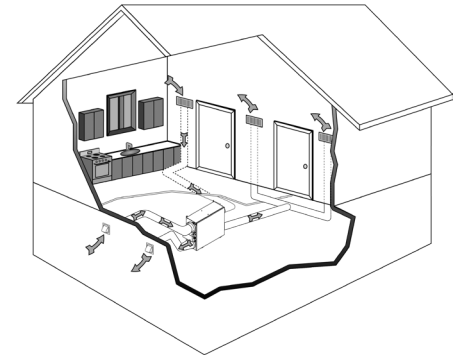


Figure 16. Fully Dedicated System

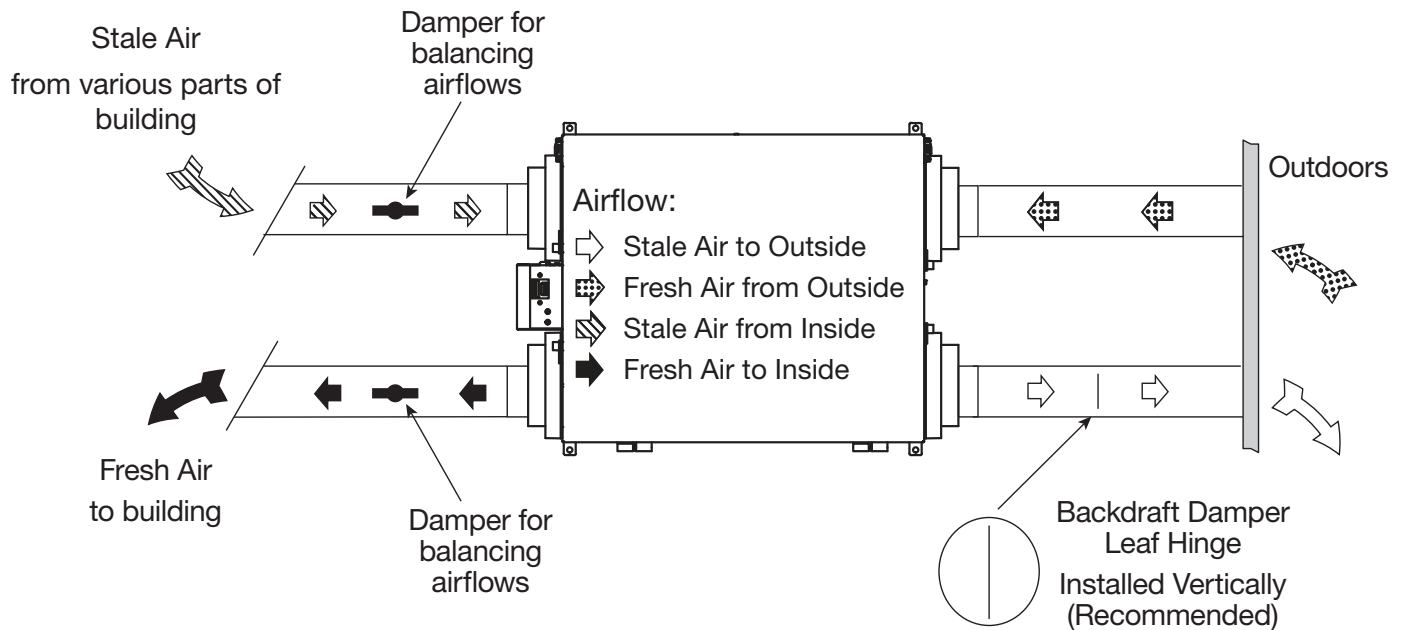


Figure 17. Fully Dedicated System (Not connected to forced air system)

## Unit Installation Location

It is recommended that the ERV unit be located in a conditioned space where it will be possible to conveniently service the unit:

- Complexity of work to install,
- Freezing conditions in the attic,
- Difficulty of access for service and cleaning.

Sufficient clearance in front/below (depending on model) of the access door is required for servicing the air filters and core. Clearance must be enough to allow removal of core from the unit.

### CAUTION

If possible, avoid installing units above areas or equipment that are sensitive to water damage. Otherwise, the use of an auxiliary drain pan under the installation is recommended.

Risk of carbon monoxide poisoning and/or explosion.

Can cause injury or death.

Combustion and flue gases from heating appliances must never be allowed to enter living spaces.

ERV unit must be properly balanced (see page 31 - 33) to prevent negative pressure in structure. Negative pressure can cause back-drafting of combustion gases in other household appliances such as gas furnaces, oil furnaces, hot water heaters, wood stoves, fireplaces, etc.

## Unit Installation Restrictions

The following appliances should not be connected to the ERV unit:

- Clothes dryer
- Stove top fan
- Central vacuum system

NOTE: Failure to follow this instruction will void the ERV unit warranty.

## Suspending the Unit

Applicable Unit: SYNC270 and SYNC180 TOP PORT

This is a procedure for suspending the unit using adjustable hanging straps. Use four screws and washers (field-provided) to attach the hanging straps. The washer must be wider than the eyelet of the grommet on the hanging strap. By design, the adjustable hanging straps reduce the possibility of noise, resonance, and harmonics.

1. Insert the screws and washers (field provided) through the hanging strap grommets and fasten to a solid vertical surface.
2. Unscrew the four machine screws located on the upper side of the unit. Attach the S hooks and reinsert the machine screws.
3. Hook the bottom grommets of the straps through the S hooks. Pull down vertically on the hand loops while lifting up the bottom of the cabinet. Repeat at opposite end of the unit.

NOTE: Do not pull the hand loops in a horizontal direction (laterally with the unit) during installation or during adjustment of the straps.

4. Level the unit from left to right and front to back.
  - Adjust the unit down by lifting up on the buckles.
  - Adjust the unit up by pulling down vertically on the hand loops while lifting up the bottom of the cabinet.
5. Fold the hand loops and excess strap and secure with a nylon tie (field provided).

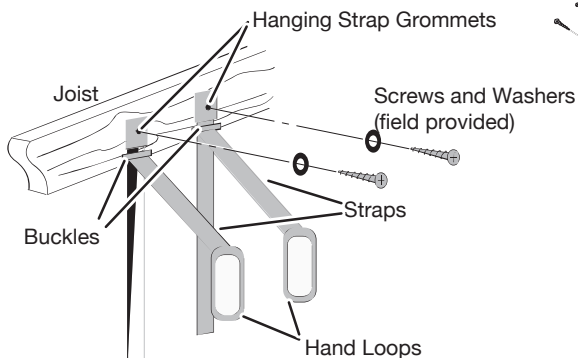


Figure 18. Insert Screws and Washers

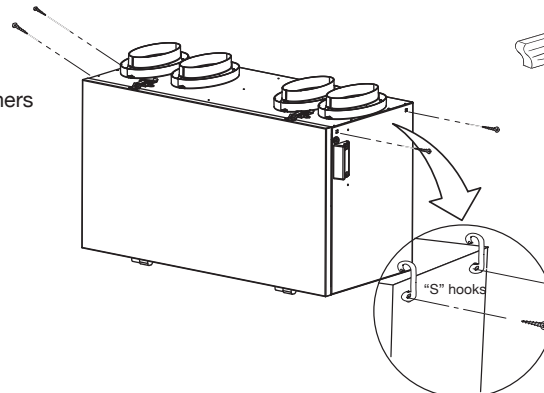


Figure 19. Unscrew Machine Screw

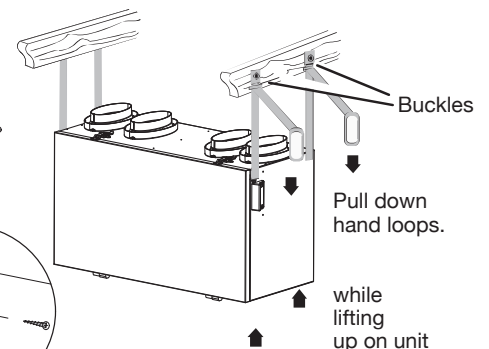


Figure 20. Hook the Grommets

# Mounting the Unit

Applicable Units: SYNC110 and SYNC180 SIDE PORT

1. Using the hardware provided, install the mounting brackets on the unit. It is important to isolate the mounting brackets from the mounting surface to minimize vibration.
2. Install the unit to the mounting surface, using the mounting brackets provided.

Note: The SYNC110 can **only** be ceiling mounted.

The SYNC180 SIDE PORT can be either ceiling mounted or wall mounted.

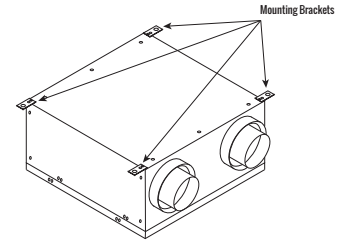
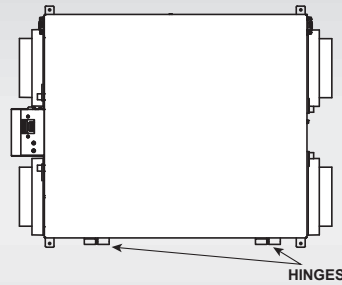
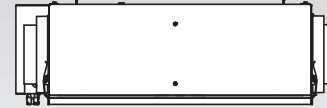


Figure 21. Mounting Brackets



**Wall Mounted**  
Must have hinges downward  
towards the floor  
(SYNC180 SIDE PORT ONLY)



**Ceiling Mounted**

Figure 22. Ceiling Mounting vs. Wall Mounting



## IMPORTANT

Do not drill additional holes in the ERV

Due to natural condensate accumulation, the unit must have the door hinges directed towards the floor in wall mount configuration (SYNC-180SCE-S1 only).

# Installing the Drain Connection (Optional)

Applicable Unit: SYNC180 TOP PORT and SYNC270

In climates where the outdoor temperature remains above 13°F (-25°C) combined with an indoor humidity less than 30%, the use of a drain is optional.

During a defrost cycle, the ERV unit may produce some condensation. This water should flow into a nearby drain, or be taken away by a condensate pump.

The ERV cabinets has pre-punched holes for the drain as illustrated in “Figure 23. Drain Holes and P-Trap”.

1. Insert the drain spout through the hole in the drain pan.
2. Tighten the nut which holds the drain spout in place.

Construct a P-Trap using the plastic tee connector as illustrated in “Figure 23. Drain Holes and P-Trap”.

1. Cut two lengths of hose and connect each piece to an end of the T fitting, then connect the other ends to the two drain spouts.
2. Position the T fitting to point upward, and connect the drain line. Tape or fasten base to avoid any kinks.
3. Pour a cup of water into the drain pan of the ERV after the drain connection is complete. This creates a water seal which will prevent odors from being drawn up the hose and into the fresh air supply of the ERV.

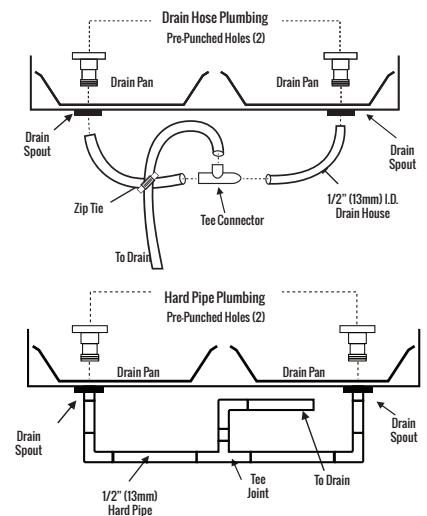


Figure 23. Drain Hole and P-Trap



## CAUTION

Do not use sealant when installing the drain spout.

Condensation can accumulate and cause water damage to equipment, finished surfaces and structures.

Do not install ERV or route condensate drain lines in areas that can be subjected to freezing. Potential water damage.

Unit must be installed level to ensure proper condensation drainage. Avoid installing units above areas or equipment that are sensitive to water damage. Connect condensate drains in accordance with national and local codes. P-Trap and tubing must be located below the ERV door with a minimum of 1/4" per foot downward slope away from unit.

## Installing Drain Plug (Optional)

Applicable Unit: SYNC180 TOP PORT and SYNC270

The plugs are located in the ERV accessories bag. The plugs will be installed into the two holes located in the bottom tray of the ERV. They must be inserted from the inside of the unit to ensure the holes are fully sealed.

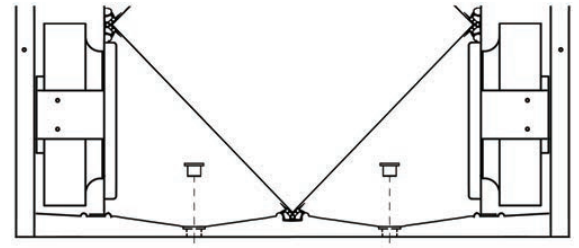


Figure 24. Optional Drain Plugs



### IMPORTANT

In climates where the outdoor temperature remains above 13°F (-25°C) combined with an indoor humidity less than 30%, the use of a drain is optional.

## ERV Dual Intake and Exhaust Hood Kit

The ERV Dual Intake and Exhaust Hood Kit offers the benefit of requiring only one 6" (152 mm) hole in the exterior wall (as opposed to two separate weatherhoods) to complete the connections for fresh air intake and stale air exhaust. The pressure drop/airflow charts should be referred to when matching the Dual Intake and Exhaust Hood to the ERV. The Dual Intake and Exhaust Hood Kit is compatible with 5" or 6" diameter duct.

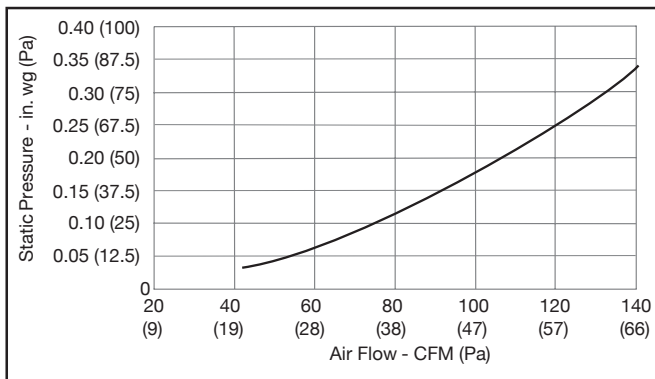


Figure 25. Intake Airflow Chart

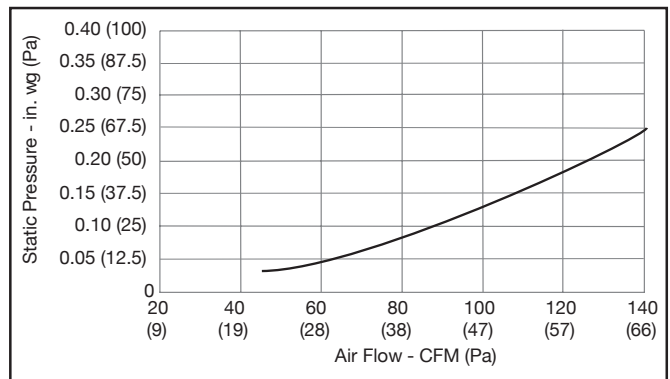


Figure 26. Exhaust Airflow Chart



### CAUTION

Follow installation instructions located in Dual Intake and Exhaust Hood kit. Contact your local building authority before installation of the Dual Intake and Exhaust Hood kit to verify compliance with local building codes.

## Electrical Connections

Plug the ERV directly into a standard designated 120 VAC electrical outlet. Use of an extension cord is NOT RECOMMENDED for this appliance.

If further wiring is required, then a licensed electrician should make all electrical connections. See wiring diagrams for the units described in section titled "Service Information - Internal Wiring" on pages 28 - 29.

### **! IMPORTANT**

Electric Shock Hazard  
Can cause injury or death.

Confirm the polarity of the 120VAC supply source at the receptacle for the ERV device. The door safety switch of the ERV can cause an electrical shock hazard if the polarity is not properly wired. The grounding means of the ERV device should also be confirmed. The proper polarity and ground can be checked at the receptacle using a 3-prong plug device called a 'polarity tester'. Another method to check for proper polarity is to use a volt-ohm meter to check for voltage from line voltage to ground (chassis) at the ERV.

## Hardwiring the Unit

The SYNC110 AND SYNC180 SIDE PORT models can be hardwired. Connect line (black), neutral (white) and ground to the ground screw as shown in the figures below.

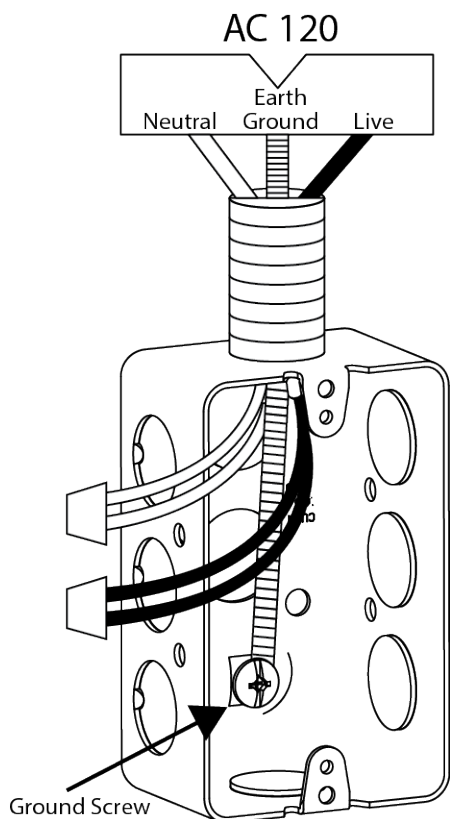


Figure 27. SYNC110 Hard Wire Method

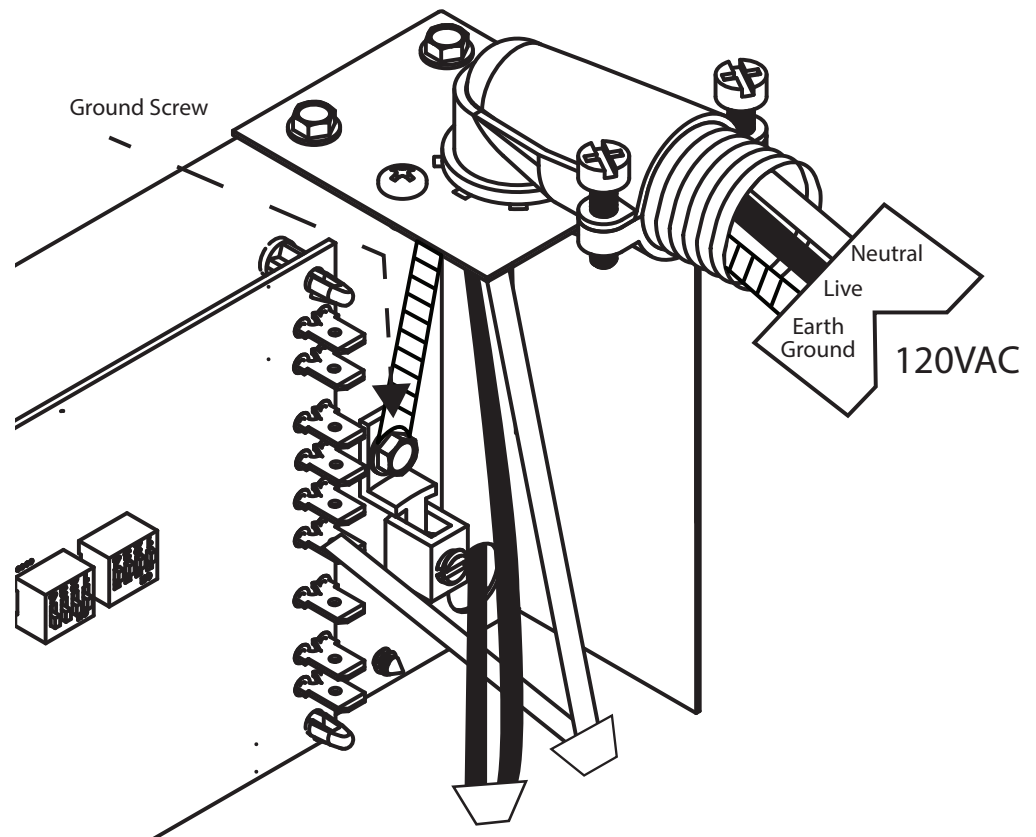


Figure 28. SYNC180 Hard Wire Method

### **! IMPORTANT**

Use the knock out hole that will best fit the installation.  
Ensure that the door of the unit can still be accessed and opened for future maintenance.

### **! CAUTION**

Installation work and electrical wiring must be performed by qualified person (s) in accordance with all applicable codes and standards.  
Contact your local building authority before installation.

# Directions to MIRROR the SYNC110

The SYNC110 model with corded configuration, can be mirrored in the field by following steps 1 through 9.

Step 1: Open door of unit.

Step 2: Remove core from unit.

Step 3: Remove screw to swing open the EBOX (1).

Step 4: Reroute the thermistor through the opposite side of Ebox. There are two gromets located inside the EBOX compartment. Reroute the thermistor through the other grommet (2).

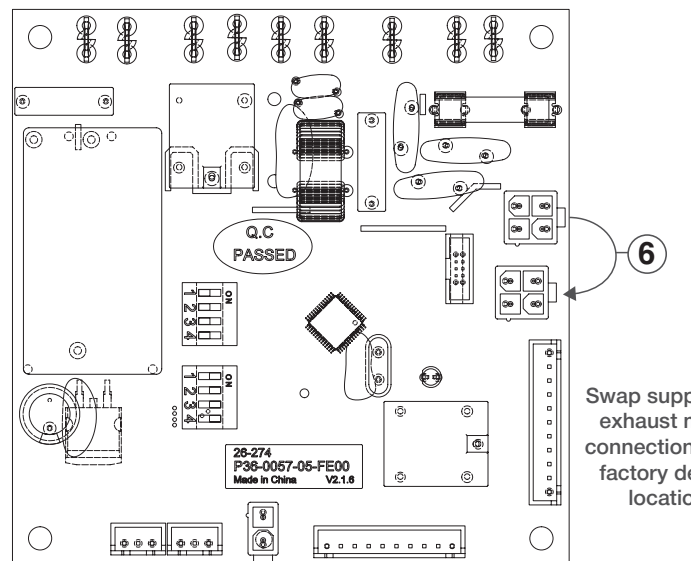
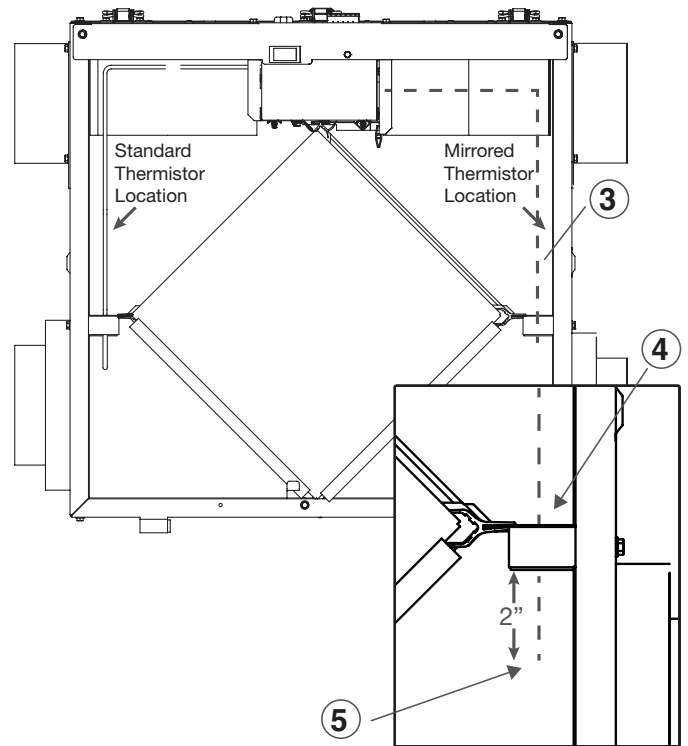
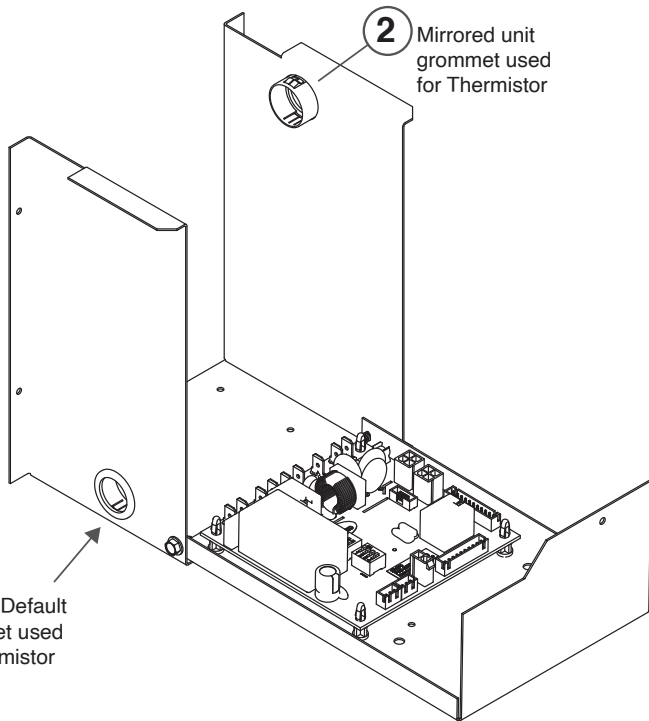
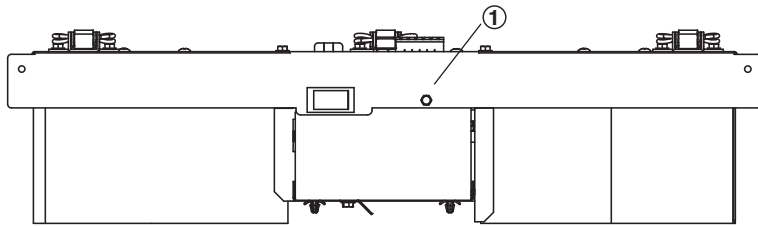
Step 5: Route the thermistor along the motor housing and down the side of the cabinet (3).

Step 6: Using a pencil or small screwdriver, poke a hole through the insulation where the hole is located on the metal core support (4).

Step 7: Feed the thermistor through the hole and position it so that approximately 2" is exposed past the insulation piece (5).

Step 8: Silicone around the hole where the thermistor is positioned.

Step 9: Swap the supply and exhaust motor connections from their default positions (6) so that the correct motor will shut off during defrost.



# Terminal Blocks

Each unit has a Terminal Block, shown below.

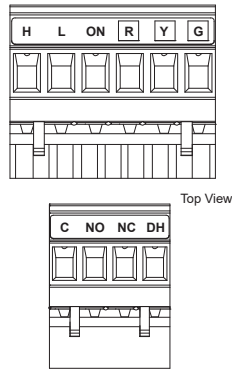


Figure 29. Terminal Block

## Installation of Controls

The Two-Speed Controls may either be installed onto a flush mounted electrical switch box or surface mounted onto the wall. The optional PrecisionSYNC Control (435244) is to be surface mounted onto a wall. Only one control can be installed with a ventilation system.

- For the PrecisionSYNC Control (435244), remove the operating instructions card from the top of the control (Figure 30, Box A).
  - Separate the face plate from the back plate by firmly pulling apart (Figure 30, Boxes B or C). Be careful not to damage face plate contact pins.
  - For the PrecisionSYNC Control, place the back plate of the control in the desired location on the wall and pencil mark the wall with the right and left screw holes (Figure 30, Box D).
  - For the Two-Speed Switch with Humidity Sensor (435245), place the back plate of the control in the desired location on the wall and pencil mark the top and bottom screw holes (Figure 30, Boxes E or F). For mounting the control without a decorative plate, break off top and bottom tabs and refer to Figure 30, Box F for mounting.
  - Remove the back plate from the wall and mark the center hole for the wires in the middle of the screw holes. Refer to Figure 30, Boxes D, E or F for dimensions.
  - Drill (two) 1/8" (3 mm) holes for the screws and wall anchors (Figure 30, Boxes D, E or F). For the PrecisionSYNC Control, drill a one inch hole in the center (Figure 30, Box D). For the Two-Speed Switch with Humidity Sensor (435245), cut in a 3/4" (19 mm) by 1" (25 mm) oval hole in the center (Figure 30, Boxes E or F).
  - Pull 3-wire 20 gauge (minimum) 100 feet (30-1/2 meters) length (maximum), through the opening in the wall.
  - Connect red, green, and yellow to the wiring terminals located on the back plate (Figure 30, Boxes D, E or F).
  - Attach the back plate to the wall using two supplied screws and anchors.
  - Attach the face plate to the back plate (Figure 30, Boxes B or C).
- NOTE: Be careful to correctly align the face plate to avoid damaging the face plate contact pins.
- For the PrecisionSYNC Control (435244), insert the instructions card into the control (Figure 30, Box A).
  - Connect the 3-wire 20 gauge (minimum) 100 feet (30-1/2 meters) length (maximum) to the terminal block located on ventilator (Red, Yellow, and Green).
  - On the terminal block connect a jumper wire between ON and RED. Refer to "Installing Standby Jumper" on page 27.

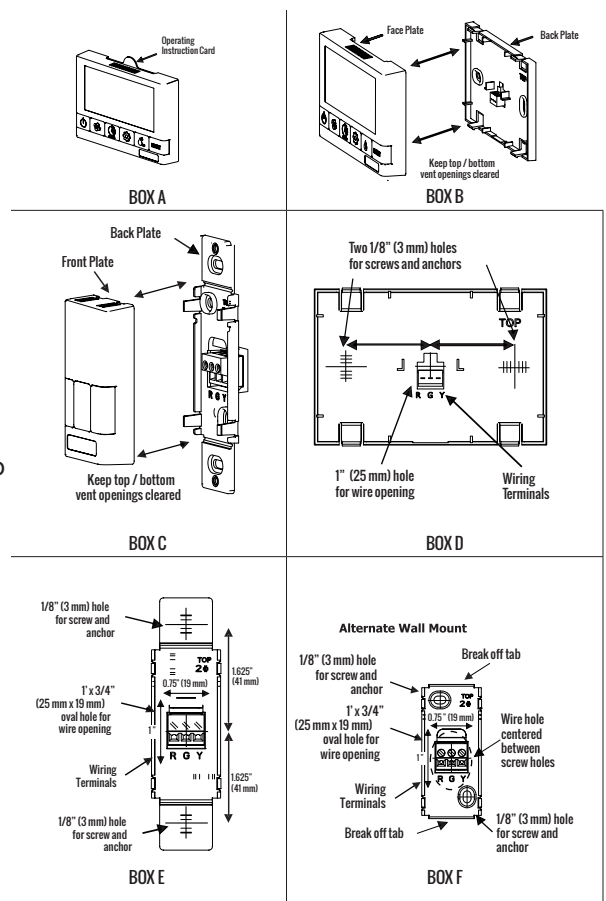


Figure 30. Installation of Controls

### IMPORTANT

Pay special attention not to damage the contact pins when removing and detaching the face plate.









# Installation and Operation of 20/40/60 Minute Wireless Timer (435248)

NOTE: Wireless timers can only be used with wall mounted Two-Speed Switch or PrecisionSYNC Control (435244).

The wireless timers may be installed onto a flush mounted electrical switch box or it may be surface mounted onto a wall. Multiple wireless timers (maximum six timers) may be installed with ventilation system.

To increase the range of a wireless timer, a Wireless Repeater should be used.

## Pairing


1. Turn on the main wall control by pressing the ON/OFF button  and remove the battery from 20/40/60 Minute Wireless Timer.
2. Pairing SYNC Control (435244): Press the left and right buttons simultaneously on the control  and RESET buttons. The screen will go blank and the wireless symbol  appear flashing on the bottom right of the display. This indicates that the control is now in pairing mode (Figure 30, Box D).
3. Pairing 20/40/60 Minute Wireless Timer (435248) with Two-Speed Switch with Humidity Sensor (435245): Press the left and right buttons simultaneously on the control  and  buttons). The bottom row of three LEDs will begin flashing. This indicates that the main control is now in pairing mode (Figure 30, Box E).
4. Keep the timer within 16" (406 mm) of the control when pairing.
5. Install the battery in the 20/40/60 Minute Wireless Timer. All four lights on the timer will immediately flash five times, then only the red battery light will remain on for approximately 12 seconds after which the 40 light flashes. 20, 40, 60 lights will flash until paired or will stop if not paired within 12 seconds. If pairing was not successful you now must return to step 1 to restart the pairing process.
6. Press the  button on the control to exit pairing mode when wireless timers have been successfully paired.

To pair additional wireless timers with the same wall control, or if pairing was not successful, repeat steps 1-6.

When paired, the wireless timers can be moved and installed elsewhere.

Estimated range of the wireless timer is 40' with no obstructions. A Wireless Repeater may be installed to increase the range of the 20/40/60 Minute Wireless Timer.

For Two-Speed Switch with Humidity Sensor (435245): To test if the pairing was successful, ensure the unit is in low speed then press the button on the 20/40/60 Minute Wireless Timer and listen for the ERV to initiate HIGH fan speed ventilation.

For PrecisionSYNC Control (435244): To test if the pairing was successful press the button on the 20/40/60 Minute Wireless Timer and look for the Timer  icon to display on the LED screen next to the fan speed.

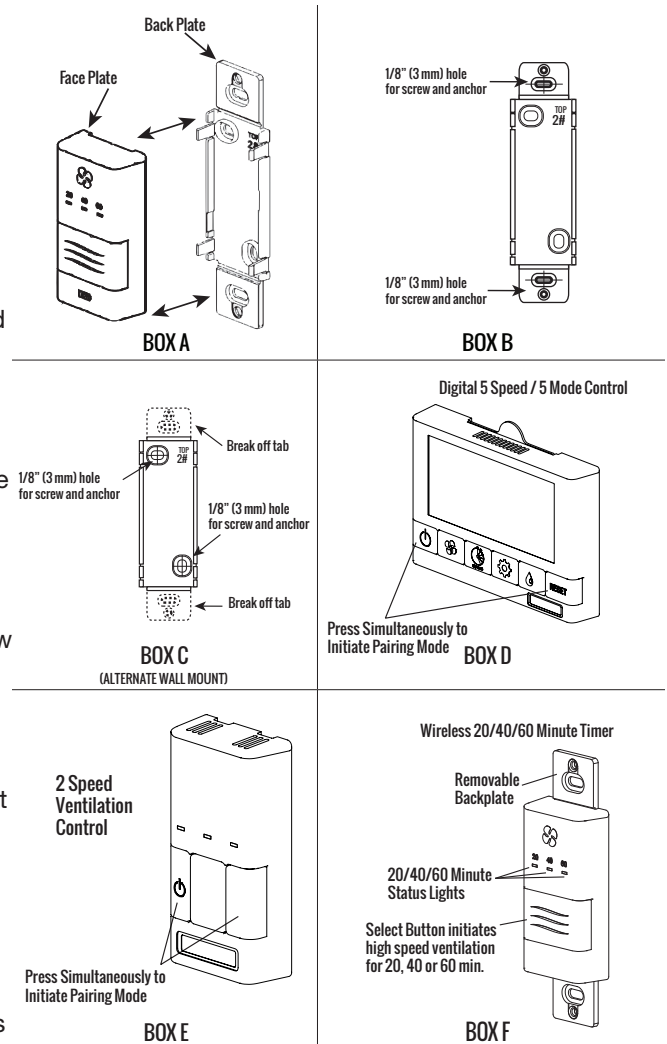


Figure 31. Installation of Timer



# Installation and Operation of 20/40/60 Minute Wireless Timer (435248) (cont'd.)

## Unpairing

1. Remove the battery from the back of the wireless timer.
2. Press and hold the button on the front of the 20/40/60 Minute Wireless Timer.
3. While holding the button, reinsert the battery in the 20/40/60 Minute Wireless Timer. Continue holding the button until the LED under 40 begins flashing. The 20/40/60 Minute Wireless Timer will now be unpaired with the control.

Note: Use this procedure when the pairing procedure is not working to factory-reset the time delay.

## Installation

1. Separate the face plate from the back plate by firmly pulling apart (Figure 30, Box A).
2. For mounting the control without a decorative plate, break off top and bottom tabs and refer to Figure 30, Box C for mounting.
3. Place the back plate of the control in the desired location on the wall and pencil mark the top and bottom screw holes (Figure 30, Boxes B or C). Drill two 1/8" (3 mm) holes.
4. Attach the back plate to the wall using the two supplied screws and anchors.
5. Attach the face plate to the back plate (Figure 30, Box F).








## IMPORTANT

The wireless timers and Wireless Repeater (435249) must be paired to the wall control of the ERV. Multiple Timers and Wireless Repeater (435249) can be paired to a single wall control.

## Installation and Pairing of Wireless Repeater (435249)

A Wireless Repeater (435249) may be necessary if the distance of the 20/40/60 Minute Wireless Timer (435248) is too great to communicate directly with the control. The Wireless Repeater (435249) is plugged directly into a 120V power outlet.

1. Turn on the main wall control by pressing the ON/OFF button .
2. Pairing Wireless Repeater (435249) with PrecisionSYNC Control (435244): Press the left and right buttons simultaneously on the main wall control  and RESET buttons. The screen will go blank and the wireless  symbol will appear flashing on the bottom right of the display. This indicates that the control is now in pairing mode.
3. Pairing Wireless Repeater (435249) with Two-Speed Switch with Humidity Sensor (435245): Press the left and right buttons simultaneously on the control  and  . The bottom row of three LED's will begin flashing. This indicates that the control is now in pairing mode.
4. The Wireless Repeater (435249) must be powered within 16" (406 mm) of the control for pairing. If an outlet is not available an extension cord should be used to power the Wireless Repeater (435249) during pairing.
5. Plug the Wireless Repeater (435249) into the power outlet. The green light will flash after approximately 12 seconds indicating that the Wireless Repeater (435249) is paired with the control.
6. Press the  button on the control to exit pairing mode and the Wireless Repeater (435249) may now be unplugged and moved to its permanent location midway between 20/40/60 Minute Wireless Timer and Control.

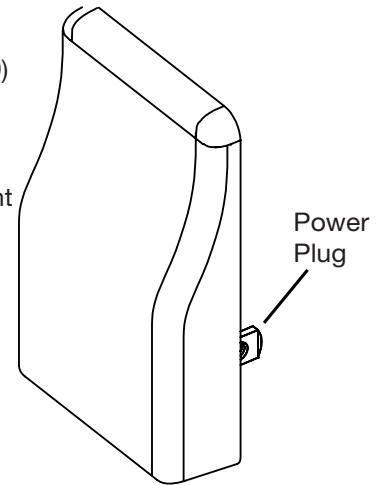


Figure 32. Wireless Repeater

To pair additional Wireless Repeater (435249) with the same control, repeat steps 1-5 until all Wireless Repeaters (435249) have been paired.

When installed in its permanent location, the green LED will indicate the quality of communication with the wall control. See Table 9 below.

Table 9. Wireless Range Extender LED Indication

LED Indication	Quality of Communication
Solid green	Best
Flashing green	Good
Solid Red	Bad

# Installation of 20/40/60 Minute Timer (435247)

## Installation Requirements

The following installation requirements must be followed:

- Timers mount in standard 2 x 4" (51 x 102 mm) electrical boxes.
- If multiple timers are used, individually wire each timer to the unit.
- Use 3-wire 20-gauge (min.) low-voltage wire.

## Lockout Mode

The timer can be set to lockout mode (timers disabled) as follows: press and hold the button for five seconds; the status lights will flash; then release the button. The timer is now in lockout mode.

If the button is pressed during lockout mode, the status lights will momentarily illuminate but no override will be initiated. If lockout mode is initiated when the timer is activated, the timer will continue its timed sequence but will not allow any further overrides to be initiated.

To unlock lockout mode, press and the button for five seconds; until the high-speed status lights stop flashing; then release the button. The timer will now operate normally.

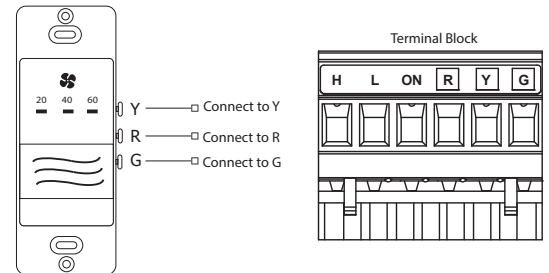


Figure 33. 20/40/60 Minute Timer

# Installation of Third Party Mechanical Timers

The ERV is compatible with two wire, “dry contact” third party mechanical timers. This may be useful for retrofit situations where only two wires are available for the timer.

Install the two wire timer by connection a jumper wire between ON and RED. Connect the two timer wires to ON and HI.

NOTE: An alternative to using the 2-wire timers is to install the system with wireless timers.

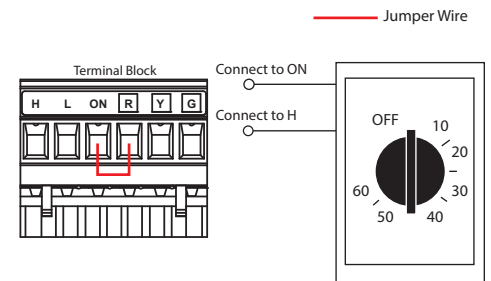


Figure 34. Dry Contacts Connections

# Interlocking ERV to Air Handler/Furnace Blower

Connecting the ERV unit as illustrated will ensure the air handler/furnace blower motor is operating whenever the ERV is ventilating.

In simplified (return/return) installation and partially dedicated installation allows for distribution of fresh air throughout the space. While not required for proper function of the ERV, local codes or authorities having jurisdiction may require interlocking the ERV with the air handler blower. See Figure 35 for connection details.

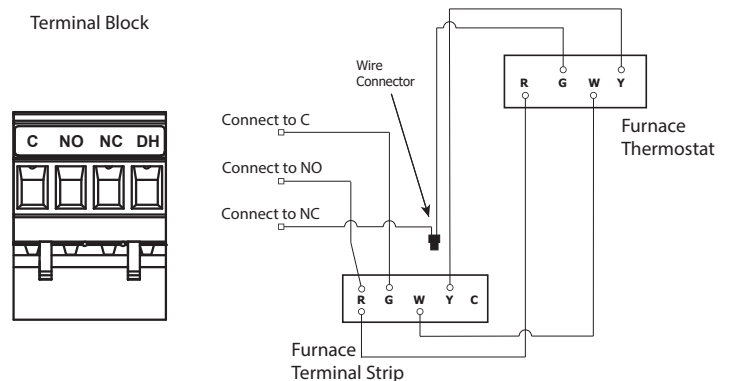


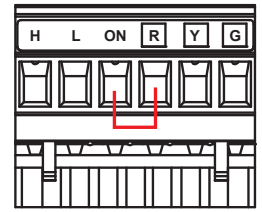
Figure 35. Air Handler/Furnace Blower Connections

## Installing “Standby” Jumper

A jumper must be installed between the ON and R terminals to change the default OFF setting from “fully-OFF” to “standby-OFF”. Timers will continue to initiate high speed ventilation while unit is in “standby-OFF” with the exception of the DET02 Wireless Timer.

The ERV will be “fully-OFF” when OFF is selected on the main control and no jumper is installed between the ON and R terminals. Timers and/or controls will not function when the ERV is “fully-OFF”.

On the DXPL03 Deluxe Control “standby-OFF” can be achieved by setting the control to ON and selecting speed 0. Timers will initiate high speed ventilation when activated.



Jumper Wire

## CAUTION

Building codes in some areas require fully-off functionality. Check with your local building authority before modifying the unit to standby-off. Unintentional operation of the ERV by the end user may occur if the unit is modified from fully-off to standby-off.

## Activating Dry Contact Controls

Dry contact connections can be used to connect any third party controls or simple wire jumpers can be used. Dry contacts will engage continuous low speed ventilation, continuous high speed ventilation, or dehumidification. See Table 10 below. The dehumidification dry contact will be disabled in accordance with the dehumidification disable function (see page 10).

The NO, NC and COM connections are a relay that switches when the fans are turned on or off. These connections can be used to control third party devices such as motorized dampers.

Note: contacts NO, NC and COM can only receive a 12 V signal.



Table 10. Dry Contacts

Speed	Description
Low speed	A jumper between 2 (ON) and 1 (LOW) initiates low speed ventilation.
High speed	A jumper between 2 (ON) and 6 (HI) initiates high speed ventilation.
Dehumidistat	A dry contact for a dehumidistat is connected between 2 (ON) and 10 (DH).

## IMPORTANT

The ERV must have a jumper in place between 2 (ON) and 3 (RED) on the Terminal Block when installing the unit without a Control.

# Service Information - Internal Wiring

Applicable Units:

SYNC-110SE-S1, SYNC-110SE-HS1, SYNC-110SE-HM1, SYNC-180SCEA-S1, SYNC-180SCEA-M1, SYNC-180SCEA-HS1, SYNC-180SCEA-HM1, and SYNC-270TCEA-S1.

**CAUTION: ELECTRICAL CONTROL PANEL, SERVICE BY ELECTRICIAN ONLY**

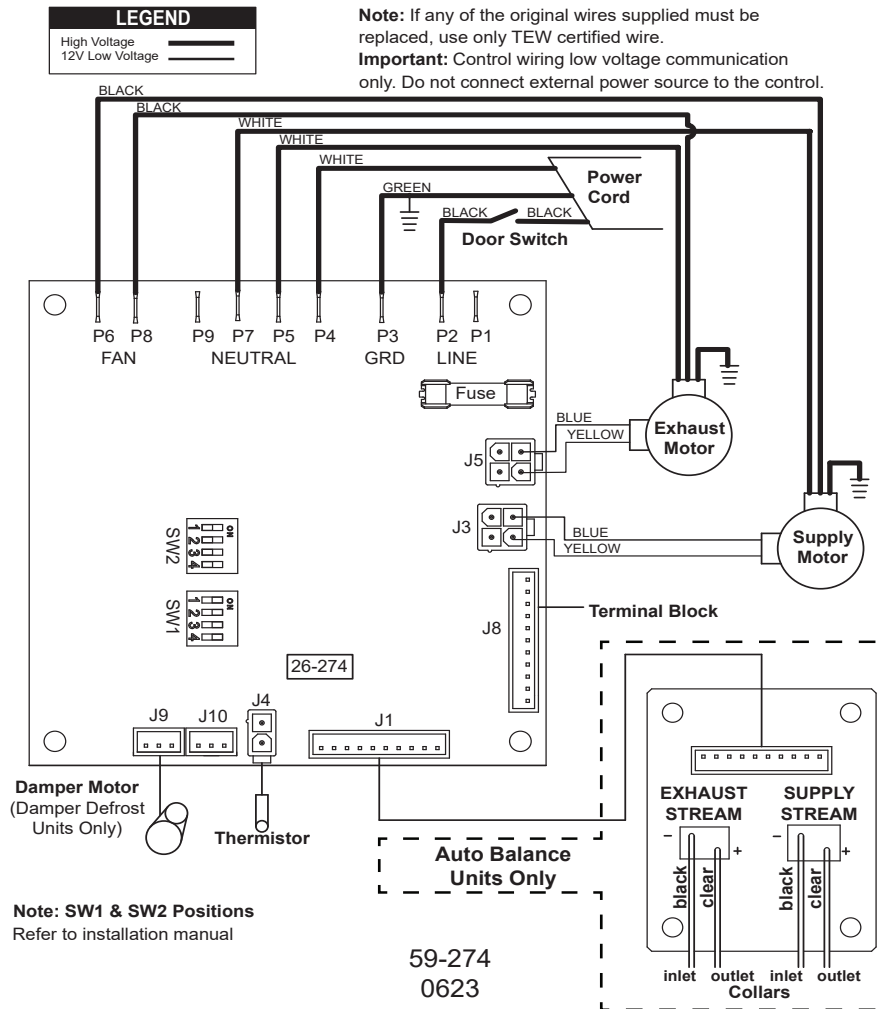


Figure 36. SYNC110, SYNC180 SIDE PORT, and SYNC270 models without FID feature wiring diagram

# Service Information - Internal Wiring

Applicable Units:

SYNC-110SEF-S1, SYNC-110SEF-HS1, SYNC-110SEF-HM1, SYNC-180-SCEF-S1, SYNC-180SCEF-M1, SYNC-180SCEF-HS1, SYNC-180SCEF-HM1, SYNC-180TCEF-S1, and SYNC-270TCEF-S1.

## CAUTION: ELECTRICAL CONTROL PANEL, SERVICE BY ELECTRICIAN ONLY

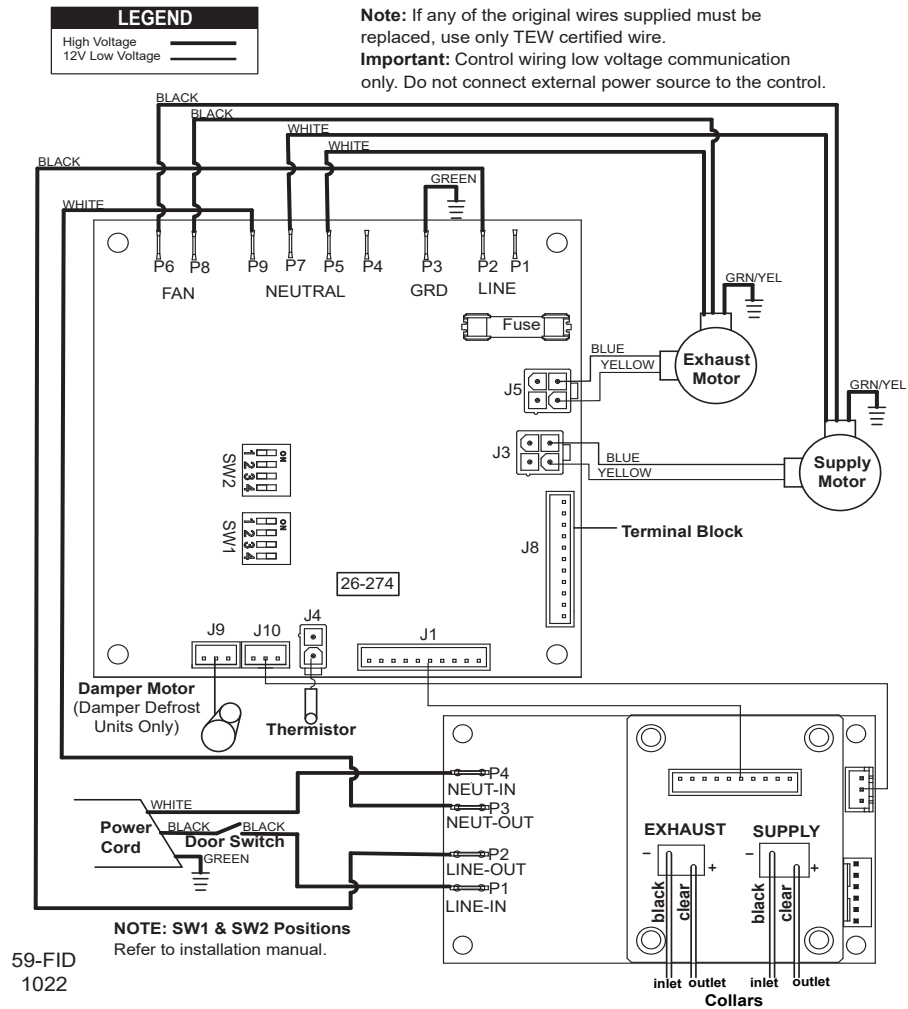
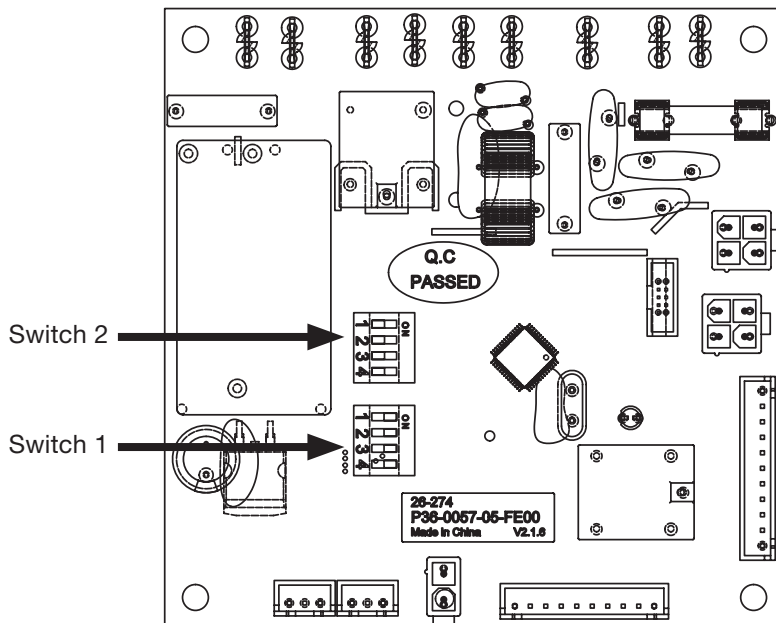


Figure 37. SYNC110, SYNC180 TOP PORT, SYNC180 SIDE PORT, and SYNC270 models with FID feature wiring diagram

# Unit Dip Switch Orientation

Table 11. Dip Switch Orientation

Model Name	First Character of Serial Number Alpha Code*	Second Character of Serial Number Alpha Code*	Switch 1: Model Selection				Switch 2: Model Selection			
			DIP 1	DIP 2	DIP 3	DIP 4	DIP 1	DIP 2	DIP 3	DIP 4
SYNC110	E	-	OFF	OFF	OFF	OFF	ON	OFF	OFF	ON
		F					ON	ON	OFF	ON
	F	-					ON	OFF	ON	ON
		F					ON	ON	ON	ON
	B	-					ON	OFF	ON	OFF
		F					ON	ON	ON	OFF
SYNC180 SIDE PORT	E	A	OFF	ON	OFF	OFF	ON	OFF	OFF	ON
		F					ON	ON	OFF	ON
	F	A					ON	OFF	ON	ON
		F					ON	ON	ON	ON
	B	A					ON	OFF	ON	OFF
		F					ON	ON	ON	OFF
SYNC180 TOP PORT	F	F	OFF	ON	ON	ON	ON	ON	ON	
SYNC270	E	A	OFF	ON	OFF	ON	ON	OFF	OFF	ON
		F					ON	ON	OFF	ON
	B	A					ON	OFF	ON	OFF
		F					ON	ON	ON	OFF
							Dip 1 On - R2000 Defrost cycle disabled Dip 1 Off - R2000 Defrost cycle enabled Dip 2 On - FID enabled (only applicable on units with FID feature) Dip 2 Off - FID feature disabled			
*Refer to "Serial Number Nomenclature Breakdown" for information on the unit Serial Number on Page 38.										



## Balancing the Airflows

Balancing the airflows is critical to ensure that the amount of air coming into the building equals the amount of air exhausted to the outside of the building. If these two airflows are not properly balanced, the following issues may occur:

- A positive or negative pressure in the house
- ERV will not operate at its maximum efficiency
- ERV will not defrost properly

The SYNC110 are considered “factory balanced”. Due to the design of the unit, if the supply and exhaust static pressure of the duct installation are within 0.3 (in w.g.) of each other, the supply and exhaust airflows will be within 10% of each other. These units, therefore, do not require balancing during installation if these conditions are met. If these conditions are not met then follow the manual balancing procedure below.

The SYNC180 SIDE PORT, SYNC180 TOP PORT and SYNC270 should be balanced using the Auto Balance feature of the PrecisionSYNC Control (435244).

## Manual Balancing

Airflow Measuring Gauge:

- A digital manometer is a suitable instrument for the balancing of airflows.

Gauge Attachments:

When sampling an airflow, various attachments are available for use on a digital manometer. The illustration below shows a digital manometer with a pitot tube attachment. This combination will measure the system air velocity pressure accurately, regardless of the duct size or shape (either round or rectangular).

Balancing Preparation:

Prior to performing the air balancing procedure, perform the following steps:

1. Seal the ductwork.
2. Confirm the installation and proper operation of all the components of the ERV.
3. Fully open the balancing dampers.
4. Turn off all household exhaust devices (range hood, clothes dryer, bathroom fans).
5. Set the system at high speed.
6. Prior to balancing the unit, first adjust airflows in the branch lines to specific areas of the house.
7. If the outdoor temperature is below 0°C (32°F), ensure the unit is not running in defrost.
8. If the system is a Simplified or Partially Dedicated installation, operate the furnace/air handler at high speed.

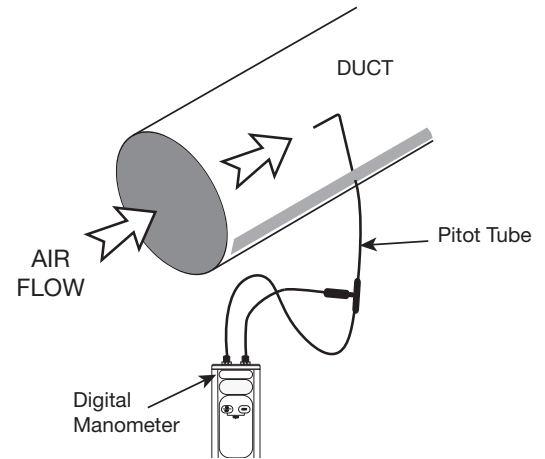


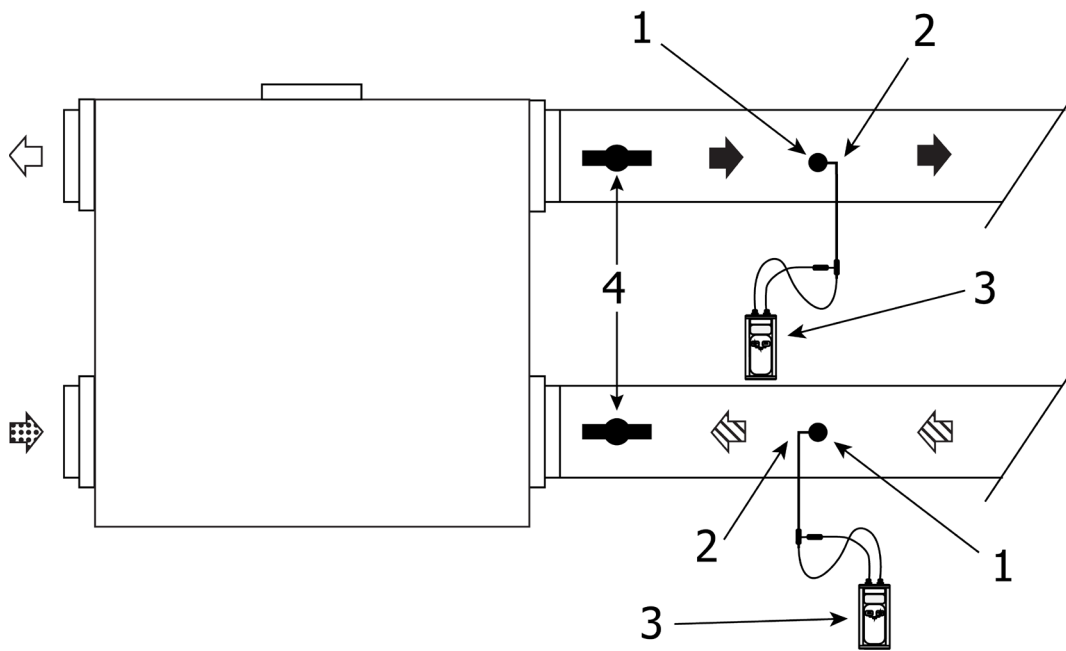
Figure 38. Manual Balancing

### ATTENTION

Continuous, excessive, positive pressure may drive moist indoor air into the external walls of the building. Once inside the external walls, moist air may condense (in cold weather) and degrade structural components or cause locks to freeze.

Continuous, excessive, negative pressure may have several undesirable effects. In some geographic locations, soil gases such as methane and radon gas may be drawn into the home through basement or ground contact areas and may also cause the backdrafting of vented combustion equipment.

## Manual Balancing (continued)



### Airflow:

- Stale Air to Outside
- Fresh Air from Outside
- Stale Air from Inside
- Fresh Air to Inside

### Figure Callouts:

1. 3/16 in. Hole
2. Pitot Tube Tip
3. Digital Manometer
4. Balancing Damper

### Steps:

1. Drill a 3/16 in. hole in the duct, ideally 3 ft. downstream and 1 ft. upstream of any elbows or bends in the fresh air and stale air streams.
2. Insert the pitot tube with the tip facing into the air stream in the “Stale Air from Inside” stream. Move the pitot tube around in the duct (facing toward the airstream) and take an average reading. Record the reading.
3. Repeat Step 2 to measure the “Fresh Air to Inside” stream.
4. Review the readings and damper down the duct with the highest duct velocity pressure. Repeat Steps 2 and 3 until both ducts show identical readings. Upon completion of balancing, seal the holes with foil tape.

### Determining the CFM:

After balancing the airflows, calculate the cfm flow rate.

### Example

This example shows how to determine the airflow for a 6 in diameter duct. If the duct velocity pressure reads 0.025 in. wg on the digital manometer, use the chart that came with the pitot tube to determine a duct velocity of 640 ft/min. for a duct velocity pressure of 0.025 in. wg.

### CFM Calculation

$$\begin{aligned}
 \text{cfm} &= \text{feet per minute} \times \text{cross section area of duct} \\
 &= 640 \times 0.196 \\
 &= 125
 \end{aligned}$$

*Cross section area of some common duct sizes:*

Cross-Section Area (ft <sup>2</sup> )	Duct Size (in.)
0.087	4 duct
0.139	5 duct
0.196	6 duct
0.267	7 duct



## ATTENTION

Installations where the ERV is ducted directly to the return of a furnace may require additional dampening on the fresh air to building duct. This is due to the high return static pressures found in some furnace installations.



# Precision Balancing

Precision balancing enables the installer to dial in precise airflow to meet design and code requirements and the units will maintain the airflows through auto balancing after they are set.

Note: PrecisionSYNC Control MUST be used for Precision Balancing

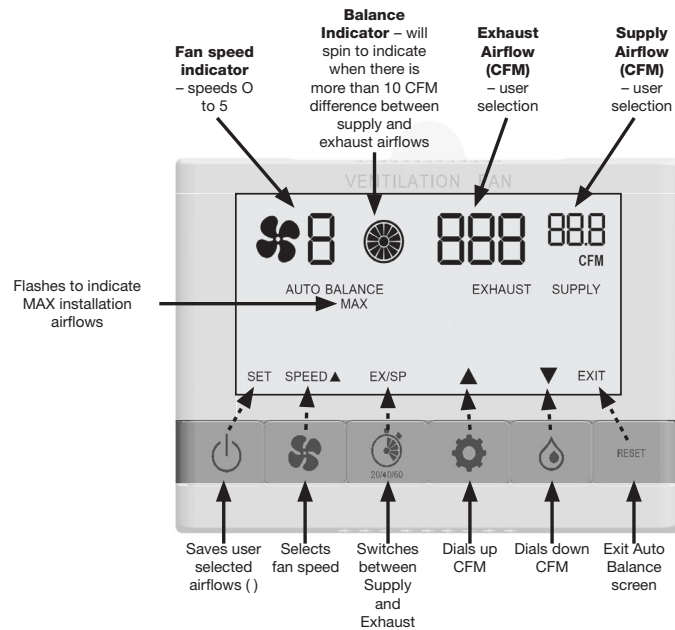


Figure 39. PrecisionSYNC Control Auto Balance Function

1. Power the ERV and allow Self Test to complete. Self test takes approximately one minute in duration.
2. Press the power button to turn on the PrecisionSYNC Control (435244).
3. Simultaneously press and hold the fan and gear buttons for 5 seconds until the screen changes and “Auto Balance” appears, then release the buttons.

Do not attempt to operate the PrecisionSYNC Control (435244) once the buttons are released. For approximately 15 seconds the ERV will test for its installation maximum supply and exhaust airflows. The maximum airflows will be displayed for approximately 10 seconds. “MAX” will flash during this time. Speed 5 will then be displayed and “MAX” will no longer appear on the screen. The maximum supply and exhaust airflows values (cfm) are the maximum values (cfm) that units speeds 1 to 5 can be set to. Repeat this step if “Man Balance”\* is shown.

4. Once speed 5 is displayed, select the airflow (supply or exhaust) to be adjusted by pressing the timer button . “SUPPLY” or “EXHAUST” will flash, indicating which airflow is selected for adjustment.
5. Press the gear button to increase the value (cfm) of the selected airflow until the target value (cfm) is reached. Press the water drop button to decrease the value (cfm) of the selected airflow until the target value (cfm) is reached. Once the target value (cfm) has been reached, the fans will adjust to meet the target value (cfm). Pause until the airflow values (cfm) have stabilized.

Airflow values (CFM) increase and decrease in increments of 5 cfm. CFM fluctuations of +/- 10 cfm from target is acceptable. A Balance Indicator icon is located to the right of the fan speed. The Balance Indicator icon will spin to indicate when there is more than 10 cfm difference between supply and exhaust airflows.

6. Once both the supply and exhaust airflows have stabilized to the target values, press the power button to save the settings. No changes will be saved unless the power button is pressed before exiting the Auto Balance Screen. Saving the settings can be done at any time. Saving the settings after setting all 5 speeds is sufficient, however it is recommended to save after setting each speed, beginning with speed 5.
7. Press the fan button to switch to the other 4 speeds and adjust using steps 4-6.

When switching fan speeds, the ERV will take approximately 5 seconds to identify the default airflow values (CFM) before displaying it. *Note: All speeds do not have to be adjusted. After speed 5 is adjusted, speeds 1 to 4 will adjust proportionally to the selected speed 5 value, for both airflows. These default values can be overridden if desired by setting speeds 1 to speed 4 following steps 4-6.*

8. To exit auto balance mode and return to the main screen press the RESET button.

After approximately 3 seconds the screen will change back to the main screen. The screen will display “Auto Balance”. If this is not shown, restart from step 3.

*Over time, if the unit is unable to remain balanced “Auto Balance” will no longer appear on the main screen and the unit will run its five speeds at factory default. The unit will continuously adjust to maintain selected airflow values.*

\* Man Balance is used for diagnostic purposes only.

## NOTE

Should any unexpected behaviour occur on the Auto Balance Screen or on the ERV, disconnect the ERV from the outlet, wait approximately 30 seconds and start from step 1.

# Fault Indicator Display (FID)

## DESCRIPTION OF OPERATION:

A FID enabled ERV is capable of displaying error codes for certain types of faults which impact operation of the system. These errors are displayed on the screen during normal operation (i.e. not while on any installer/service screens). Active error codes are displayed for approximately 1 second on a 5 second interval.

An error will be displayed in place of the relative humidity (RH) numbers. For example, error 1 would appear as the letters “Err” in place of the RH reading and “1” would appear in place of the RH setting.

In the case of multiple active errors only the highest priority error (smallest error number) is displayed.



List of Error codes	
<b>Err 1</b>	Pressure Sensor Failure (either Supply or Exhaust)
<b>Err 2</b>	Temperature Sensor Failure
<b>Err 3</b>	Supply Airflow Too Low or Too High
<b>Err 4</b>	Exhaust Airflow Too Low or Too High
<b>Err 8</b>	Clean Filter (same as Wrench/Timer)
<b>Watts</b>	Displays Watts

## DESCRIPTION OF ERRORS:

- Err 1: This error is activated if either the supply sensor or the exhaust sensor fails to respond or if the sensor is overloaded.
- Err 2: This error is activated if the thermistor connection is broken.
- Err 3: This error is activated if the ERV is unable to achieve the supply cfm airflow requested for the selected speed.  
The limit for cfm deviation from requested is:  $\pm(15\text{cfm} + 10\% \text{ of setting})$ .
- Err 4: This error is activated if the ERV is unable to achieve the exhaust cfm airflow requested for the selected speed.  
The limit for cfm deviation from requested is:  $\pm(15\text{cfm} + 10\% \text{ of setting})$ .
- Err 8: Filter change reminder activated.

### Notes:

1. Err 5, 6, 7 are spare and not currently used.
2. Err 1, 3 & 4 will only be activated in Auto Balancing Mode.
3. To prevent false alarms Err 1, 3 & 4 have a time delay built-in. These also tie into the fail-retry logic when in Auto Balancing. For example, the sequence of events for a pressure sensor failure would be:
  - a. After selecting a speed or changing mode the system will disable speed/cfm alarms for 1-minute to allow the airflow to stabilize.
  - b. After 1 minute has passed the system will identify an issue with the sensor and start a 2-minute timer while it continues to attempt to communicate with the sensor.
  - c. After 2 minutes an alarm will be activated which is communicated to the PrecisionSYNC Control
  - d. The system will revert to Manual Mode for 3 minutes. During this time the alarm is still active.
  - e. After 3 minutes the alarms are cleared and the system attempts to restore Auto Balancing.
  - f. System goes back to step (a)

The result of this sequence is that the alarm will flash on the PrecisionSYNC Control display for 3 minutes then get cleared for 3 minutes.

This repeats until the issue is resolved or the system is switched to Man Balance.

## Power Monitor Description

Power monitor mode is activated on PrecisionSYNC Control by pressing GEAR icon followed by POWER icon and holding both for 5 seconds on DXPL03 after unit has completed self-test.

Power is displayed in watts in place of the relative humidity (RH) numbers. Power monitor mode is cancelled by cycling power. This mode will time out in 5 minutes after it is first activated.

# Troubleshooting

**Table 12. Troubleshooting**

Symptom	Cause	Solution
Poor airflow(s)	<ul style="list-style-type: none"> <li>• Mesh on outside hoods plugged</li> <li>• Filters plugged</li> <li>• Core obstructed</li> <li>• House grilles closed or blocked</li> <li>• Dampers closed (if installed)</li> <li>• Poor power supply at site</li> <li>• Ductwork is restricting ERV</li> <li>• Improper speed control setting</li> <li>• ERV airflow improperly balanced</li> </ul>	<ul style="list-style-type: none"> <li>• Clean exterior hoods or vents</li> <li>• Remove and clean both filter and core</li> <li>• If unit is equipped with MERV 13 filters, replace every 3 months.</li> <li>• Check and open grilles</li> <li>• Open and adjust dampers</li> <li>• Have electrician check supply voltage at house</li> <li>• Check duct installation</li> <li>• Increase the speed of the ERV</li> <li>• Have contractor balance the ERV</li> </ul>
Supply air feels cold	<ul style="list-style-type: none"> <li>• Poor location of supply grilles</li> <li>• Airflow may irritate occupants</li> <li>• Outdoor temperature extremely cold</li> </ul>	<ul style="list-style-type: none"> <li>• Locate the grilles high on the walls or under the baseboards</li> <li>• Install ceiling mounted diffuser or grilles so as not to direct airflow onto occupants (e.g. over a couch)</li> <li>• Turn down the ERV supply speed</li> <li>• A small duct heater (1kw) could be used to temper the supply air</li> <li>• Placement of furniture or closed doors restricting movement of air in home; consider rearranging</li> <li>• If supply air is ducted into furnace return, the furnace fan may need to run continuously to distribute ventilation air comfortably</li> </ul>
Dehumidistat is not operating	<ul style="list-style-type: none"> <li>• Outdoor temperature is above 59°F (15°C)</li> <li>• Improper low-voltage connection</li> <li>• External low voltage is shorted out by a staple or nail</li> <li>• Check dehumidistat setting; it may be OFF</li> </ul>	<ul style="list-style-type: none"> <li>• Dehumidistat is functioning normally (see “Dehumidistat Disable” on page 10)</li> <li>• Check that the correct terminals have been used</li> <li>• Check external wiring for a short</li> <li>• Set the dehumidistat at the desired level</li> </ul>
Humidity levels are too high; condensation is appearing on windows	<ul style="list-style-type: none"> <li>• Dehumidistat set too high</li> <li>• ERV unit is undersized to handle a hot tub, indoor pool, etc. (Occupant Lifestyle)</li> <li>• Moisture coming into the home from a non-vented or non-heated crawl space</li> <li>• Moisture remaining in washroom and/or kitchen areas</li> <li>• Condensation seems to form in the spring and fall seasons</li> <li>• ERV is set at too low a speed</li> </ul>	<ul style="list-style-type: none"> <li>• Set dehumidistat at lower level</li> <li>• Cover pool or hot tub when not in use</li> <li>• Avoid hanging clothes to dry indoors, storing wood indoors, and venting dryer inside</li> <li>• Vent crawl space and place a vapor barrier on the floor of the crawl space</li> <li>• Ducts from washroom should be sized to remove moist air as effectively as possible; use of a bathroom fan for short periods will remove additional moisture</li> <li>• On humid days, as seasons change, some condensation may appear but the home’s air quality will remain high with some ERV use</li> <li>• Increase speed of ERV</li> </ul>
Humidity levels are too low	<ul style="list-style-type: none"> <li>• Dehumidistat control set too low</li> <li>• Blower speed of ERV is too high</li> <li>• Occupant lifestyle issue</li> <li>• ERV airflows may be improperly balanced</li> </ul>	<ul style="list-style-type: none"> <li>• Set dehumidistat at higher level.</li> <li>• Decrease ERV blower speed</li> <li>• Humidity may have to be added through use of humidifiers</li> <li>• Have a contractor balance ERV airflows</li> </ul>
ERV units and/or ducts frosting up	<ul style="list-style-type: none"> <li>• ERV airflows are improperly balanced</li> <li>• Malfunction of the ERV defrost system</li> </ul>	<ul style="list-style-type: none"> <li>• NOTE: Minimal frost build-up is expected on cores before unit initiates defrost cycle.</li> <li>• Have HVAC contractor balance the ERV airflows</li> <li>• Ensure damper defrost is operating during self-test</li> </ul>
Condensation or ice build-up in insulated duct to the outside	<ul style="list-style-type: none"> <li>• Incomplete vapor barrier around insulated duct</li> <li>• Hole or tear in outer duct covering</li> </ul>	<ul style="list-style-type: none"> <li>• Tape and seal all joints</li> <li>• Tape any holes or tears made in the outer duct covering</li> <li>• Ensure that the vapor barrier is complete sealed</li> </ul>
Water in the bottom of the ERV unit	<ul style="list-style-type: none"> <li>• Drain pans plugged</li> <li>• Improper connection of ERV drain lines</li> <li>• ERV is not level</li> <li>• Drain lines obstructed</li> <li>• ERV heat exchange core is not properly installed</li> </ul>	<ul style="list-style-type: none"> <li>• Look for kinks in the drain line</li> <li>• Check water drain connections</li> <li>• Make sure water drains properly from pan(s)</li> </ul>



## Homeowner Maintenance Information

### **WARNING**



Electric Shock Hazard.

Can cause injury or death.

Disconnect all remote electrical power supplies before servicing.

Unit may have multiple power supplies. Unit must be connected to a grounded power supply in accordance with national and local codes.

1. Inspect exterior hoods and vents at least once a month and make sure exhaust and fresh air supply hoods are not blocked or restricted by leaves, grass, or snow. In winter, it is especially important to make sure snow is not blocking the hoods or that frost has not built up on the wire mesh (bird screen).

### **IMPORTANT**

Blockage of hoods or vents may cause an airflow imbalance.

2. Clean or replace air filters 4 times a year. Clean factory provided MERV 6 polyester filter and replace MERV 13 paper framed filter:
  - a. Disconnect power to the unit.
  - b. Open access door.
  - c. Slide the core out slightly.
  - d. Remove filter clips if present.
  - e. Remove filters off the core.
  - f. Rinse filters with water or a combination of mild soap and water. Do not clean in the dishwasher (not applicable for MERV 13 filters).
  - g. To reassemble, place clean filter(s) – wet or dry – back into their positions against the core and return clips to their original position.
  - h. Slide core back into its original position.
3. Clean core and inside of cabinet 2 times a year
  - a. Disconnect power to the unit.
  - b. Open access door.
  - c. Carefully grip ends of core and pull evenly outward. Core may be snug, but will slide out of the channel.
  - d. Remove filters as above.
  - e. ERV Core - vacuum ONLY to clean core, do not get wet.
  - f. Install clean filters.
  - g. Wipe down the inside of the cabinet with a damp cloth to remove dirt, bugs, and any debris.
4. Install clean core as follows:
  - a. Install the bottom flange of the core guide into the bottom H channel approximately 1/4" (6 mm).
  - b. Install the left or right side flange of the core guide approximately 1/4" (6 mm) followed by the other side flange.
  - c. Install the top flange of the core guide into the top H channel approximately 1/4" (6 mm).
  - d. With all four corners in place and the core straight and even, push hard in the center of the core until the core stops on the back of the cabinet.

NOTE: Core will appear to stick out from cabinet approximately 1/8" (3 mm). This is designed this way so that the access door will fit tight against the core.

### **IMPORTANT**

Vacuum ONLY to clean ERV core.

5. Clean drain (condensate) line 2 times a year. Inspect drain line, drain spout, and P-trap for blockage, mold, or kinks in the line. Flush with warm soapy water and replace line if worn, bent, or cannot be cleaned.
6. Clean duct system if required. The duct system may accumulate dirt. Wipe and vacuum the inside of the duct once every year. (A capable HVAC service company will best perform this procedure.)
7. Motors are maintenance free, however, impeller blades must be cleaned.

NOTE: Impellers may accumulate dirt causing an imbalance and/or excessive vibration of the ERV unit. A reduction in the airflow may also occur. In new construction, this may result within the first year due to heavy dust.

  - a. Disconnect power to the unit.
  - b. Open access door.
  - c. Remove the core.
  - d. Remove ducting (metal and/or flexible insulated type) from the ports which are connected immediately in-line with the fan assembly (not applicable for SYNC-270TCE-S1).
  - e. Use a small brush and scrub individual fan blades until clean. Avoid moving or damaging balancing flat weight (clip is usually found on one or more of the fan blades).
  - f. Vacuum and wipe out.
  - g. Reassemble. Be sure ducting is attached firmly. Seal and tape insulation and moisture barrier (not applicable for SYNC-270TCE-S1).

# Replacement Parts Summary

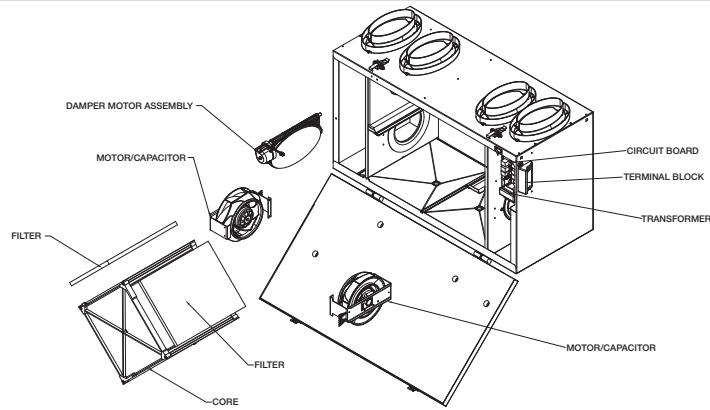


Figure 40. Replacement Components

**Table 13. Replacement Parts Summary**

Replacement Part Description	First Character of Serial Number Alpha Code*	SYNC110	SYNC180 SIDE PORT	SYNC180 TOP PORT	SYNC270
<b>MERV-6 Filters (Packs of 2)</b>	<i>Blank, E, F or B</i>	485462	485464	485466	485466
<b>MERV-13 Filters (Packs of 4)</b>	<i>Blank, E, F or B</i>	485463	485465	485467	485467
<b>Motorized Impeller</b>	<i>Blank or E</i>	387475	387476	N/A	387477
	<i>F</i>	387991	388189	388189	N/A
	<i>B</i>	388150	388151	N/A	388121
<b>Fan Panel Assembly</b>	<i>ALL</i>	<i>Email residentialventilation@greenheck.com for further information</i>	N/A	N/A	N/A
<b>Core Assembly</b>	<i>Blank, E, F or B</i>	387470	387471	388190	387472
<b>Transformer and Circuit Board</b>	<i>Blank or E</i>	387469	N/A	N/A	N/A
<b>ECM Circuit Board</b>	<i>Blank or E</i>	387467	387468	387468	387468
	<i>F or B</i>	387468	387468	387468	387468
<b>Pressure Sensor Board</b>	<i>Blank, E, F or B</i>	387466	387466	387466	387466
<b>FID Watt Board**</b>	<i>Blank, E, F or B</i>	388191	388191	388191	388191
<b>Thermistor</b>	<i>Blank, E, F or B</i>	387465	387465	387465	387465
<b>Damper Motor</b>	<i>Blank, E, F or B</i>	N/A	N/A	387464	387464
<b>Damper Assembly</b>	<i>Blank, E, F or B</i>	N/A	N/A	486826	485621
<b>Latch/Keeper</b>	<i>Blank, E, F or B</i>	485620	485620	485620	485620
<b>Hinge Set (qty: 2)</b>	<i>Blank, E, F or B</i>	485619	485619	485619	485619
<b>Accessories Bag</b>	<i>Blank, E</i>	485657	485657	485658	485658
	<i>F or B</i>	485657	485657	485658	485658

\* Refer to "Serial Number Nomenclature Breakdown" for more information on the unit Serial Number on page 38.

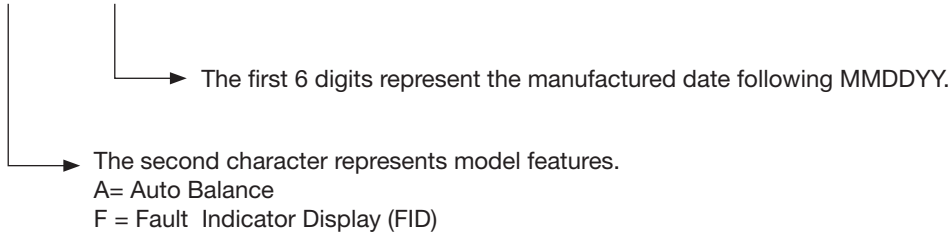
\*\*Only applicable on units with FID feature.

## Serial Number Nomenclature Breakdown

Each Serial Number begins with a 2-character alpha code followed by an 11-digit number code.

Example Serial number:

XA 01012412345



Therefore, this model would be a unit with Auto Balance feature manufactured on January 1st, 2024.

## Our Commitment

*As a result of our commitment to continuous improvement, Greenheck reserves the right to change specifications without notice.*

Product warranties can be found online at [Greenheck.com](https://www.greenheck.com), either on the specific product page or in the literature section of the website at [Greenheck.com/Resources/Library/Literature](https://www.greenheck.com/Resources/Library/Literature).

AMCA Publication 410-96, Safety Practices for Users and Installers of Industrial and Commercial Fans, provides additional safety information. This publication can be obtained from AMCA International, Inc. at [www.amca.org](http://www.amca.org).

