

Assembly and Installation Instructions

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Upon receiving the product, check for any damage that may have occurred during transit and report it immediately to the shipper. Also verify that all accessory items are accounted for.

STEP 1: Unpack and Inspect Parts

ERVe					
Part Description	Quantity	ERVe-20	ERVe-35	ERVe-45	ERVe-55
		Part #	Part #	Part #	Part #
Roof Curb Kit					
1. 14-inch	1	898812	898815	898818	898821
2. 18-inch	1	898813	898816	898819	898822
3. 24-inch	1	898814	898817	898820	898823
End Channel					
1. 14-inch	2	784744	784745	784757	784769
2. 18-inch	2	784743	784746	784758	784770
3. 24-inch	2	784742	784747	784759	784771
Side Channel					
1. 14-inch	2	784741	784748	784760	784772
2. 18-inch	2	784740	784749	784761	784773
3. 24-inch	2	784739	784750	784762	784774
Center Channel	1	784738	784751	784763	784775
End Support	1	784737	784752	784764	784776
Exhaust Support	1	784736	784753	784765	784777
Exhaust Insulation Pan	1	784735	784754	784766	784778
Insulation Pan	2	784734	784755	784767	784779
Duct Adaptor	1	784733	784756	784768	784780
Hardware Kit	1	852902	852902	852902	852902
Screws, SMS (A) 12 x 0.625 (IHH)	36	415180	415180	415180	415180

STEP 2: Assemble Main Curb for Model ERVe

Instructions:

- See **ERVe Main Curb Assembly** for positioning of the correct hardware.
- Align the holes and fasten as shown below.

ERVe Hardware Required:

(28) Screws, SMS (A) 12 x 0.625 (IHH)

(2) End Channels

(2) Side Channels

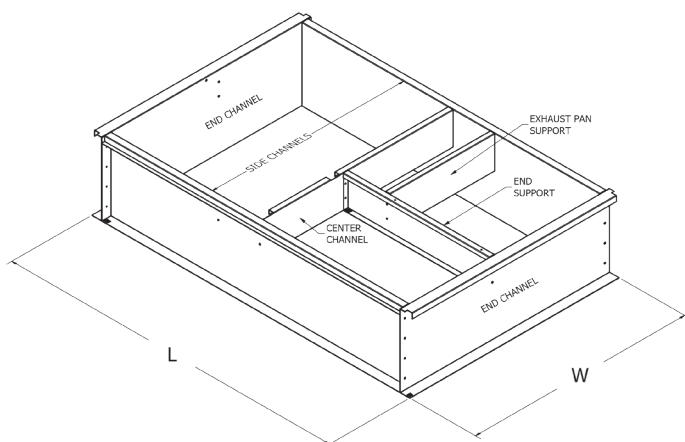
(1) Center Channel

(1) End Support

(1) Exhaust Pan Support

SPECIAL TOOLS REQUIRED

- Cordless drill
- 5/16 in. Nut setter
- Awl — for hole alignment



Overall Curb Dimensions for Model ERVe

	ERVe-20	ERVe-35	ERVe-45	ERVe-55
W	40.353	48.478	55.478	65.416
L	61.103	63.353	67.353	78.228

All dimensions shown are in inches.

STEP 3: Final Roof Curb Assembly for Model ERVe

ERVe Hardware Required:

(4) Screws, SMS (A) 12 x 0.625 (IHH)

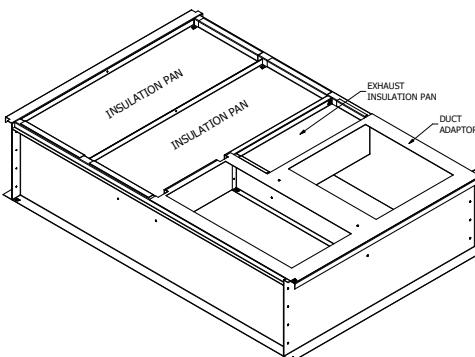
(2) Insulation Pans

(1) Exhaust Insulation Pans

(1) Duct Adaptor

NOTE

All curbs shipped for ERVe units will include a duct adaptor regardless of ducting arrangement.



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